STEPFOC

Description	Documentation for the STEPFOC stepper motor FOC driver by Source Robotics.
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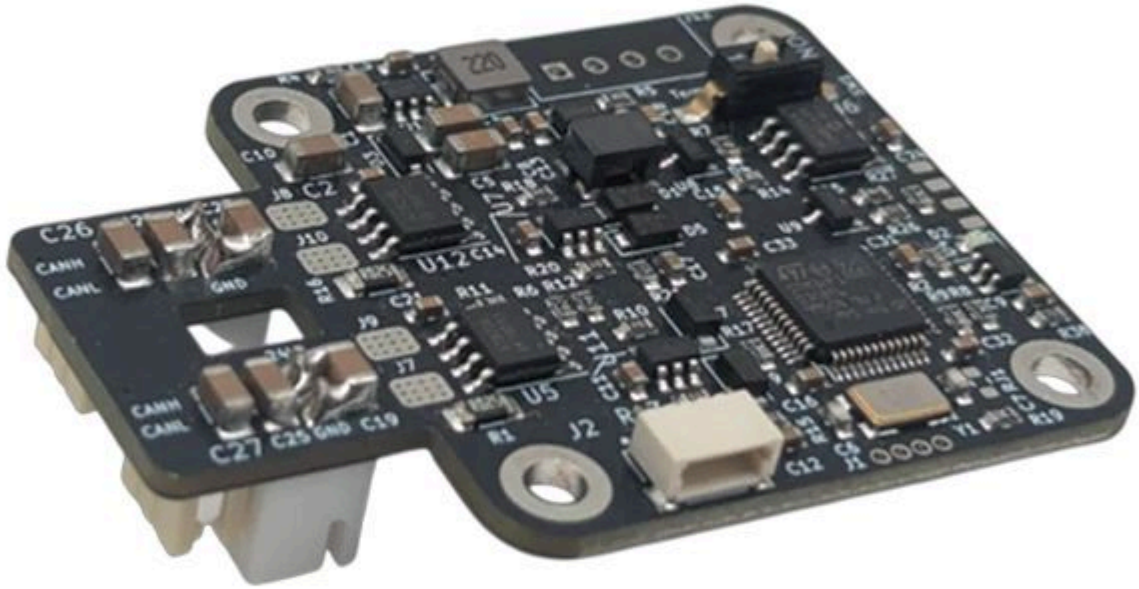
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STEPFOC Manual

STEPFOC Manual



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Original instructions

Quick start | **About this manual**

Source Robotics d.o.o. publishes this document for the STEPFOC stepper driver. It is revised as the product and its firmware change; the document number, firmware version, revision and date above identify the version you are reading, and the document history on the About page says what changed. Take care that the firmware version named under *Applies to* matches what `#Info` reports on your driver: the version selector in the header switches between firmware releases. The text and the images are licensed CC BY-SA 4.0, the code examples MIT.

Quick start

One page from the box to a calibrated motor that follows commands, through Motor GUI or the terminal, with a link into the manual at every step.

The manual

Safety, Technical data, Mounting and wiring, First setup, Operation, Firmware, Troubleshooting.

Motor GUI

The usual way to set up and test: the tool and working in it — connect, calibrate, tune with live plots, record telemetry, update the firmware.

API reference

Every CAN message and UART command, the defaults, the errors and the Python library, read from the firmware.

Learn

Guides with code, the bootloader, and the theory corner on FOC, the cascade and impedance control.

Before you start

Quick start

From the box to a calibrated motor that follows commands, on one page. The quickest way through is Motor GUI in the browser; every step also shows the terminal commands, and ends with a link to the chapter that explains it. Follow the link when a step is not clear or something fails.

Read first

Reversed supply polarity, a daisy-chain cable the wrong way round, or 5 V on the UART port destroys the driver. The motor turns during calibration. The Safety chapter is two minutes long.

1. What you need

	Where to get it
STEPFOC driver	single driver or the starter kit, which has everything below except the motor and the supply
A bipolar stepper motor with a rear shaft: NEMA 17, 1 to 5 Ω per coil, 3 A or less	the tested motors are safe choices
The encoder magnet, diametrically magnetised; the stock one is 6 × 2.5 mm, another thickness is fine if it gives the 1 mm gap	magnet
A spacer for your motor length and four longer M3 screws	printable spacers in Stepper motor accessories
USB-to-serial adapter, 3.3 V, and its cable	serial adapter, UART cable
Power cable	power cable
A 12 to 29 V supply, 24 V recommended	a bench supply with a current limit is the safest start
For CAN later: **CANvas USB-to-CAN adapter** and a **CAN cable**	CAN adapter, CAN cable
Optional: **100 kΩ NTC thermistor** for motor temperature protection	thermistor

	Where to get it
Software: Motor GUI in Chrome or Edge, or a serial terminal	motorgui.com; PuTTY, the PlatformIO monitor or the Arduino serial monitor

Read in more detail: What you need.

2. Fit the magnet

Press the magnet onto the rear shaft, centred, and glue it. It must end up about **1 mm** above the encoder chip in the middle of the board, and it must not be able to turn on the shaft. A magnet that slips is the usual cause of a calibration that "succeeds" and a motor that then runs badly.

Read in more detail: The encoder magnet.

Check

The magnet sits centred on the shaft, and once the glue has set it does not move when you push it with a finger. If it does: The encoder magnet.

3. Mount the board

Remove the motor's four rear screws, put the spacer on, the board on the spacer with the encoder chip towards the magnet, and the longer screws in. Check the gap: 1 mm, not touching.

Read in more detail: Mounting on the motor.

Check

The board sits parallel to the back of the motor, about 1 mm above the magnet, and the shaft turns by hand without the magnet touching the chip. If not: Mounting on the motor.

4. Wire the motor

Find the two coils with a multimeter (the two wires of a coil show a few ohms; wires of different coils show nothing). Solder one coil to **A+ and A−**, the other to **B+ and B−**. Which coil is which, and which way round, does not matter: calibration detects it.

Read in more detail: Wiring the stepper.

> ✓ **Check**
>
> With the driver unpowered, a multimeter shows the coil's resistance, a few ohms, between A+ and A− and between B+ and B−, and no strand bridges two pads. If not: Wiring the stepper.

5. Connect power and the PC

1. The supply to a power connector: **DC+ to positive, DC− to negative**. Check twice.
2. The serial adapter to the UART connector with the UART cable (TX to RX, RX to TX; 3.3 V only).
3. Power on. The LED blinks for about two seconds while the bootloader waits for a host, then the firmware starts and the LED stays on steadily: the driver is not calibrated yet, which it reports as an error state. (The serial adapter alone powers the driver's logic: it answers over UART without the supply, but reports a Vbus error and will not calibrate or move.)

Motor GUI

Open motorgui.com in Chrome or Edge, choose the serial connection and **Connect** on the adapter's port. The driver's identity and state appear: hardware and firmware version, serial number, *Not calibrated*, *No errors*. If nothing connects: the port, the cable's TX/RX, the browser (Web Serial needs a Chromium browser).

Read in more detail: Motor GUI.

Terminal

Open a terminal on the adapter's port, 256000 baud, line ending CR+LF, and type `#Info`. The driver prints its hardware and firmware version, its calibration state and the motor parameters; `#Error` prints the active errors.

Read in more detail: The serial terminal.

Read in more detail: Power and the CAN daisy chain · Connectors and pinout.

> ✓ **Check**
>
> The driver's identity and live state appear before you change settings. A missing connection is covered in Motor GUI or Troubleshooting.

6. Restore the defaults and enter the motor parameters

First the factory defaults, so that calibration does not start from another motor's values or from junk in the EEPROM: *Default* in the Motor GUI settings, or `#Default` in the terminal. (It also sets the CAN node ID to 0, and resets the serial number, hardware version and batch date stored in the EEPROM.) Then the parameters:

From the motor's datasheet, for **one coil**: the pole pairs (50 for a 1.8° motor, 100 for 0.9°), the phase resistance in ohms, the phase inductance in henries (2.6 mH = 0.0026). STEPFOC does not measure these; calibration fails on a value left at 0.

Motor GUI

Enter *Pole pairs*, *Resistance* and *Inductance* in the motor settings and apply them.

Terminal

```
#PP 50
#R 1.1
#L 0.0026
```

Read in more detail: Motor parameters and calibration.

Check

`#Info` prints the values you entered as `Number of pole pairs`, `Single phase resistance` and `Single phase Inductance` (Motor GUI shows them in the motor settings). None of them may be 0.

7. Calibrate

Fix the motor to the bench, nothing on the shaft, 24 V on the supply.

Motor GUI

Start the calibration. The GUI switches to *Calibration mode* and shows the driver's log step by step.

Terminal

```
#Cal
```

The LED flashes, the motor turns in both directions, and the driver reports each step: the pole pairs, the magnet, the supply, the parameters you entered, the open-loop spin, the angle offset, the motor constants, and finally

```
Calibration success!
Save config with #Save
Going to idle!
```

A failed step names itself, and the log ends with `Calibration failed!`. `Magnet test: Failed` is the magnet; `Phase order is wrong!` means the motor did not turn or did not respond: check the four wires, the supply, and that the magnet does not slip.

Read in more detail: Motor parameters and calibration, with the whole log and every message.

Check

The calibration log ends with `Calibration success!`. If it does not, use the failed step in Calibration troubleshooting; do not treat a stopped motor as success.

8. Set the current limit and save

The current limit is the motor's rated phase current in mA. It is 1700 mA after `#Default`, and calibration leaves it at 1600 mA: both are more than a small motor's rating, so set it now, after calibrating.

Motor GUI

Set the current limit in the limits, then **Save** (the GUI warns about unsaved changes until you do).

Terminal

```
#Ilim 1500
#Save
```

Without saving, the calibration is gone at the next power cycle. The LED now shows three short flashes and a pause: normal operation.

Read in more detail: Current limit and loop tuning · Saving the configuration.

Check

After **Save**, Motor GUI no longer marks unsaved changes, and after a power cycle `#Info` prints `Calibrated`. Saving explains which settings are kept.

9. Move it

Motor GUI

Use the jog controls: *Jog velocity* turns the motor at a speed, *Jog position* moves it to a position, *Jog current* applies a torque; *Send setpoint* sends a value in the current control mode. The plots show position, speed and current while it moves.

Terminal

```
#V 16384        one revolution per second
#V 0
#P 0            back to where it started
#P 16384        one revolution forward
#Idle
```

Position is in encoder ticks, 16384 per revolution; speed in ticks per second; current in mA. If the motor hums or whines, lower the current limit or tune the loops.

Read in more detail: Control modes · Current limit and loop tuning.

Check

The position and speed feedback follow the request, and **Idle** stops driving the motor. A motor that does not follow needs Troubleshooting before a load is attached.

10. Where to go next

You want to	Read
get to know Motor GUI: the screen, the plots, recordings, several motors	Motor GUI, Working in Motor GUI
control the driver from a program over CAN	Over CAN, then With Python
put several drivers on one bus	give each a node ID and terminate the ends: Power and the CAN daisy chain
protect the motor from overheating	Thermistor
update the firmware	Firmware
look up a message or a command	API reference

You want to	Read
understand why it does not work	Errors and recovery, Troubleshooting

About this manual

Scope and audience

The STEPFOC Manual covers the STEPFOC stepper driver from unpacking to a tuned motor on a CAN bus: what the driver is, how to mount it on a motor and wire it, the first setup over the serial terminal, calibration and tuning, how the driver is controlled over UART and CAN or from Python, and how its firmware is updated. The Reference lists every CAN message and UART command of the firmware release named on the landing page. The Guides are worked examples.

It is written for someone who builds a robot or a machine with STEPFOC: a maker, a student or an engineer who can solder four motor wires and open a serial terminal. It does not assume any knowledge of field-oriented control; the Theory corner in the appendix explains the concepts the control modes rely on.

Read the Safety chapter before you power anything. The Quick start is the whole first setup on one page; the chapters are in the order you need them and go deeper.

Finding your way

The header has four tabs. **STEPFOC Manual** is the document you read from the start: the quick start, then safety, technical data, mounting, the first setup, operation and firmware updates, in numbered chapters. Motor GUI, the tool in the browser, is the usual way to do what the chapters describe; each procedure shows it first and the terminal command beside it. **API reference** lists every CAN message, every UART command and the Python library's calls for the firmware release this site describes, with the defaults and the error flags, and is where you look things up. **Guides** are worked examples with code. **Support** says where to get help and how to report a problem.

The whole site describes one firmware release. The dropdown next to the site name switches between releases, and a page from an older release says so in a bar at the top. The repository card on the right of the header opens the firmware repository; every page ends with a link to edit it and one to report a problem with it.

Warnings and notes

Three kinds of highlighted text appear in this documentation. Read every Danger and Notice before you act on the step it belongs to.

Note

Points out something that is easy to miss or that changes what follows: a default, a limit, a side effect.

Notice

The driver, the motor, the machine or data can be damaged or lost if this is ignored. Nobody is at risk.

Danger

Someone can be injured if this is ignored. Stop and read the whole box before acting on the step it belongs to.

Related documents

Document	Number	Covers
STEPFOC Manual	SR-5001	the STEPFOC stepper driver: quick start, safety, technical data, mounting, setup with Motor GUI or a terminal, operation, firmware; the API reference; guides

A document marked with a firmware version describes that firmware release, here 108; the version selector in the header switches between releases. The compatibility table says which firmware, Python library and hardware revisions work together.

The Spectral Micro BLDC driver has similar hardware and firmware and is run the same way; its documentation is at docs.source-robotics.com/Spectral-BLDC-docs. The grippers driven by STEPFOC electronics are documented at docs.source-robotics.com/MSG-gripper-docs.

Document history

The STEPFOC Manual describes one firmware release; one revision is kept per release, and the version selector in the header switches between them. The earlier version of this site, for firmware 103, is kept as version `103`.

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Revision	Date	Changes
2026.A	2026-11-03	First version in this form: the manual chapters, the generated CAN and UART reference, firmware 108

Chapters

1. Overview

Overview

What STEPFOC is and what it is made of, how it relates to the Spectral Micro BLDC driver it is built on, and what you need around it to get a motor turning.

In this chapter

- The driver at a glance
- STEPFOC and Spectral Micro
- What you need

The driver at a glance

STEPFOC is a field-oriented controller for bipolar stepper motors. It sits on the back of a NEMA 17 motor, reads the rotor position from a magnet on the motor shaft, and drives the two coils with sinusoidal currents the way a servo drive does, instead of the fixed step currents of a conventional stepper driver. The result is a stepper that runs quietly and efficiently, never loses steps, reports its position, and can be commanded in position, speed, current (torque) or impedance.

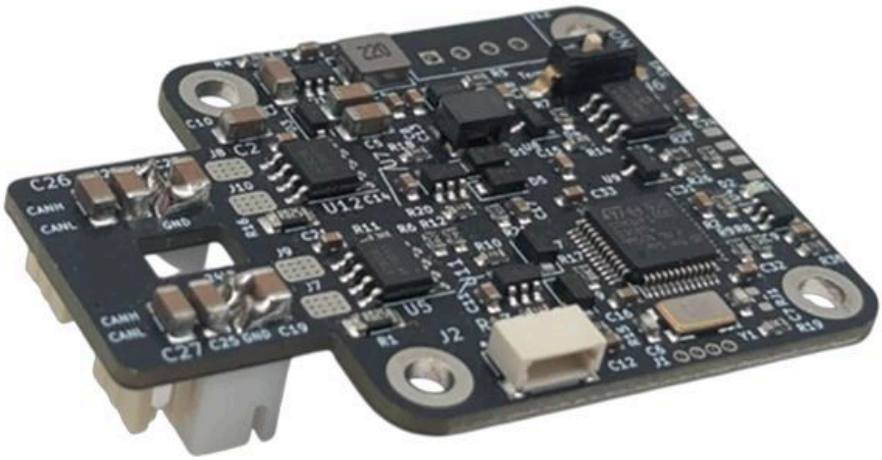


Figure 1.1: The STEPFOC driver, 39 × 39 mm, with the encoder chip in the middle of the board.

What is on the board

Part	What it does
STM32F103CB microcontroller	runs the control loops at 6250 Hz and the CAN and UART interfaces
14-bit magnetic encoder (MT6816)	reads the position of the magnet on the motor shaft: 16384 ticks per revolution
H-bridge driver with inline current sensing	drives the two coils with up to 2.8 A and measures the phase currents
16 Kbit EEPROM	keeps the configuration and the calibration over a power cycle
Two CAN connectors and two power connectors	daisy-chain several drivers on one bus and one supply
CAN termination switch	the 120 Ω resistor the first and the last node need
UART connector (3.3 V)	the serial terminal: every setting, calibration, tuning
Thermistor connector	an NTC on the motor for temperature protection
ADDITIONAL2 pin	an input or output you can use: HALL mode homes against a sensor wired here
JTAG pads (1.27 mm)	the programming adapter, for installing the bootloader or for development
Status LED	normal operation, calibration or error, see below

The connectors and their pinout are in Connectors and pinout.

What the firmware does

The firmware closes three nested loops on the motor: a current (torque) loop, a velocity loop around it and a position loop around that, plus an impedance (PD) loop that makes the motor behave like a spring and damper. A command picks the loop: a current setpoint, a speed, a position or a PD setpoint. Open-loop stepping, a voltage-torque mode and a homing mode against a sensor exist beside them; Control modes describes each.

The driver protects itself and the motor: it stops on a supply voltage outside the limits, on an encoder fault (no magnet), on a motor over-temperature (with the thermistor), on an E-stop command and on a watchdog that runs out. The status LED and `#Error` tell which; see Errors and recovery. It does not monitor its driver stage: a fault there is not reported.

How it is controlled

- **UART**, a 3.3 V serial port at 256000 baud: human-readable commands such as `#P 16384`, and the only way to run the calibration. See Over UART.
- **CAN**, 1 Mbit/s, up to 14 drivers on one bus (node IDs 0 to 13): compact frames for real-time control from a PC with the CANvas adapter, a microcontroller or a robot control box. See Over CAN.
- **Python**, the `Spectral-BLDC` library on top of CAN. See With Python.
- **Motor GUI**, in the browser, over serial or CAN: the usual tool for setup, testing and tuning. See Motor GUI.

The status LED

Pattern	Meaning
three short flashes and a pause	normal operation: no error, calibrated
fast flashing, about ten times a second	the calibration routine is running
on, not flashing	error mode: at least one error is active, or the motor is not calibrated

The LED can be turned off with `#LED 0`.

Normal operation	Calibration	Error mode
		

STEPFOC and Spectral Micro

STEPFOC and the Spectral Micro BLDC driver are sister drivers: similar hardware and similar firmware, each made for its kind of motor. The Spectral Micro drives three-phase brushless motors; STEPFOC drives two-phase stepper motors. They are not the same board and do not run the same firmware, but they are controlled and run practically the same way: the same CAN and UART commands, the same Python library, Motor GUI and bootloader.

What this means in practice:

- **The commands are practically the same.** The CAN messages and UART commands of the Reference have the same IDs, names and layouts on both drivers; STEPFOC adds a few that only make sense on a stepper (homing against a sensor, open-loop stepping). A program written for one runs on the other.
- **The firmware releases go in step.** A change that applies to both drivers comes to both, but not always in releases with the same number: the compatibility table lists the pairs. STEPFOC 108 matches Spectral Micro 107.
- **Calibration differs.** A BLDC driver measures the motor's resistance and inductance and finds its pole pairs; STEPFOC cannot, so you enter the three values from the motor's datasheet before calibrating. See Motor parameters and calibration.
- **The motor terminals differ.** A+, A−, B+, B− for the two stepper coils instead of U, V, W.
- **Some images on this site show a Spectral Micro.** Where a photo or a screenshot shows the BLDC board, the procedure is the same for STEPFOC.

The guides under the Guides tab were written with the Spectral Micro; the code in them runs unchanged on STEPFOC.

What you need

This page lists what a STEPFOC setup is made of, what comes with the driver, and what you buy or make yourself.

The driver

STEPFOC is sold as a single driver or as a starter kit in the Source Robotics shop:

- STEPFOC stepper driver
- STEPFOC starter kit, which adds the adapters, the magnet, the cables and a thermistor listed below

Every driver is end-of-line tested and ships with the current firmware release and the bootloader already installed, so a driver works out of the box with a serial terminal, the Python library or Motor GUI. The firmware can be updated later without a programming adapter; see Firmware.

A stepper motor

STEPFOC drives bipolar (4-wire) stepper motors. It is made for the NEMA 17 frame, whose mounting holes match the board; it also works with NEMA 23 motors on the NEMA 23 spacer, and with other frames on an adapter you make. Look for a motor with a phase resistance of 1 to 5 Ω and a rated current of 3 A or less; the tested motors are known to work.

The encoder magnet

A diametrically magnetised 6 × 2.5 mm neodymium magnet on the rear of the motor shaft, about 1 mm above the encoder chip in the middle of the board: 6 × 2.5 mm diametrical magnet. An axially magnetised magnet, or one that wobbles, makes calibration fail or report bad positions. The 6 × 2.5 mm size is the stock one, not a requirement: another thickness is a way to set the 1 mm gap when a shaft or a spacer leaves the wrong distance. The encoder magnet says how to fit it.

Adapters and cables

Part	Needed for	Shop
USB-to-serial adapter (3.3 V)	the serial terminal: calibration, tuning, any `#` command	Serial adapter
CANvas USB-to-CAN adapter	CAN control from a PC, the Python library, Motor GUI over CAN	CAN adapter

Part	Needed for	Shop
CAN cable and power cable	daisy-chaining several drivers	CAN cable, power cable
100 kΩ NTC thermistor	motor temperature protection (optional but recommended)	Thermistor
JTAG programming adapter	only for installing the bootloader on an older board, or for firmware development	Programming adapter

Cable orientation

The daisy-chain cables for CAN and power are keyed by their orientation, not by their connector. A cable plugged in the wrong way round destroys the driver. Use the cables from the shop or follow Power and the CAN daisy chain exactly when you make your own.

A power supply

12 to 29 V DC, 24 V recommended; see Ratings and limits. Calibrate at 24 V: the motor constants come out wrong at a lower voltage. A bench supply with a current limit is the safest way to start.

Software

- Motor GUI, in the browser, over the serial adapter or the CAN adapter: the usual tool for setup, calibration, tuning, plots and firmware updates; see Motor GUI.
- Or a serial terminal: PuTTY, the PlatformIO monitor in VS Code, or the Arduino serial monitor; see The serial terminal.
- The Python library `Spectral-BLDC` for CAN control from your own programs; see With Python.

Safety

STEPFOC is a bare circuit board that drives a motor from a supply of up to 29 V. Read this chapter before you connect anything; the few rules here are the ones that destroy a driver, a motor or a finger when they are ignored.

Electrical

Supply polarity

Reversing the polarity on DC+ and DC− destroys the driver at once. Check the polarity of every power cable before you plug it in, every time.

Cable orientation on the daisy chain

The CAN and power cables that link one driver to the next are keyed by their orientation, not by their connector: a cable plugged in the wrong way round puts the supply on the wrong pins and destroys the driver. Use the cables from the Source Robotics shop, or make yours exactly as shown in Power and the CAN daisy chain.

UART is 3.3 V

The UART port runs at 3.3 V. A 5 V serial adapter destroys the board. Use a 3.3 V adapter, such as the one from the shop.

Supply voltage

12 to 29 V DC. The driver raises a Vbus error below 9 V and above 29 V (`#Vmax` , 29000 mV after `#Default`), and 29 V is also the hardware limit: do not connect a supply that can rise above it, and allow for the voltage a decelerating motor pushes back into the supply. A bench supply with a current limit is the safest way to start.

Do not disconnect a running motor

Never unplug a motor, or a power cable in the daisy chain, while the driver is powered. The inductive kick of the coils and the arcing at the connector damage the driver stage.

Static electricity

Static electricity damages the microcontroller, the encoder chip and the driver stage. Unplug the supply and touch earthed metal before you handle the board, and hold it by its edges, away from the chips and the pads.

Mechanical

Moving parts

A calibrating or running motor turns without warning, in both directions, and the stepper in position mode pushes back hard against a hand. Keep fingers, hair and cables away from the shaft and whatever is mounted on it, fix the motor to the bench before the first test, and test without a load on the shaft.

A powered motor can move with nobody at it

The driver moves its motor whenever a command arrives, over UART or from any host on the CAN bus, and keeps following the last one. A speed command goes on turning the motor after the program that sent it has crashed or its cable has come out, unless the watchdog is set (Stopping the motor). Before you reach for the motor or the mechanism it drives, put the driver in idle (`#Idle`, Send_Idle) or switch the supply off.

The encoder magnet

The magnet sits about 1 mm above the encoder chip. A magnet that touches the chip, or sits far too close, can damage the microcontroller; a magnet too far away gives a wrong position. Mount it as described in The encoder magnet.

Hot motor and driver

A stepper running at its rated current gets hot enough to burn, and so do the driver's chips and the board around them. Switch off and let both cool for a few minutes before you touch them. Set the current limit for your motor (Current limit and loop tuning), use the thermistor, and give the driver airflow when it runs near 2.8 A. `#Ilim` is clamped to 2800 mA, but the current limit of Send_Limits over CAN and the current of a gripper move are used as sent: a host must keep them within the motor's rating and 2800 mA.

Stopping the motor

- `Send_ESTOP` over CAN, or `#Idle` over UART, stops the motor at once; the E-stop error stays until it is cleared.
- Cutting the supply stops the motor as well; a stepper then holds nothing, so a vertical axis drops.
- The watchdog (Send_Watchdog) stops the motor by itself when the host stops talking.

Nothing on the driver is a certified safety function. A machine that can hurt someone needs an emergency stop that cuts the motor supply, independent of the driver.

Firmware updates and programming

When you connect a programming adapter to the JTAG connector, disconnect the motor supply and the UART adapter first. Updating over the bootloader needs no adapter; see Firmware.

Liability

STEPFOC is sold as a component for people who build their own machines. Its hardware designs, firmware and this documentation are under development and may contain errors. Whoever builds a machine with it is responsible for its safe design, assembly and operation.

3. Technical data

Technical data

The numbers: ratings and limits, the connectors with their pinout, the dimensions, and the motors that have been tested with the driver.

In this chapter

- Ratings and limits
- Connectors and pinout
- Dimensions and CAD
- Tested motors

Ratings and limits

Electrical

	Value
Supply voltage	12 to 29 V DC, 24 V typical
Vbus error limits (firmware)	below 9 V or above 29 V (`#Vmax` , 29000 mV after `#Default`)
Phase current, continuous	1.5 A typical
Phase current, maximum	2.8 A; needs good cooling and short bursts. `#Ilim` is clamped to 2800 mA; Send_Limits over CAN is not clamped
Current limit, default	1700 mA after `#Default` ; calibration leaves it at 1600 mA
Power, maximum	80 W
Power, idle	0.3 W
PWM frequency	25 kHz
Control loop frequency	6250 Hz
Electrical frequency, maximum	600 Hz
Current sensing	inline, both phases
Encoder	14-bit magnetic, 16384 ticks per revolution, diametrical magnet 1 mm above the chip
UART	3.3 V, 256000 baud by default (1 000 000 tested)
CAN	CAN 2.0, 1 Mbit/s, 11-bit identifiers, node IDs 0 to 13 (the bootloader reserves 14 and 15), 120 Ω termination by switch
Thermistor input	100 kΩ NTC, 54.9 kΩ pull-down

	Value
ADDITIONAL2	analog input or general-purpose input/output, 3.3 V
Driver stage protection	not monitored: the firmware reads no fault output of the driver stage, and its driver error flag stays 0

Polarity

Reversing the polarity on DC+ and DC− destroys the board.

Thermal and environmental

	Value
Operating temperature of the board	−20 to 130 °C
Motor temperature limit (firmware, with the thermistor)	75 °C by default (`#Tlim`), −20 °C minimum

Mechanical

	Value
Dimensions	39 × 39 mm
Mass	8 g
Mounting	the NEMA 17 pattern, 31 mm hole spacing; NEMA 23 motors with the NEMA 23 spacer, other frames with an adapter you make

Firmware limits

	Value
Position	signed 24-bit over CAN (±8.4 million ticks, ±512 revolutions), 32-bit internally

	Value
Speed	signed 24-bit over CAN, encoder ticks per second
Current setpoint	signed 16-bit over CAN, mA
Pole pairs accepted by calibration	50, 75, 100 or 125
Configuration	kept in the EEPROM with `#Save` / `Send_Save_config`

The defaults of every setting are listed in the Defaults reference.

Connectors and pinout

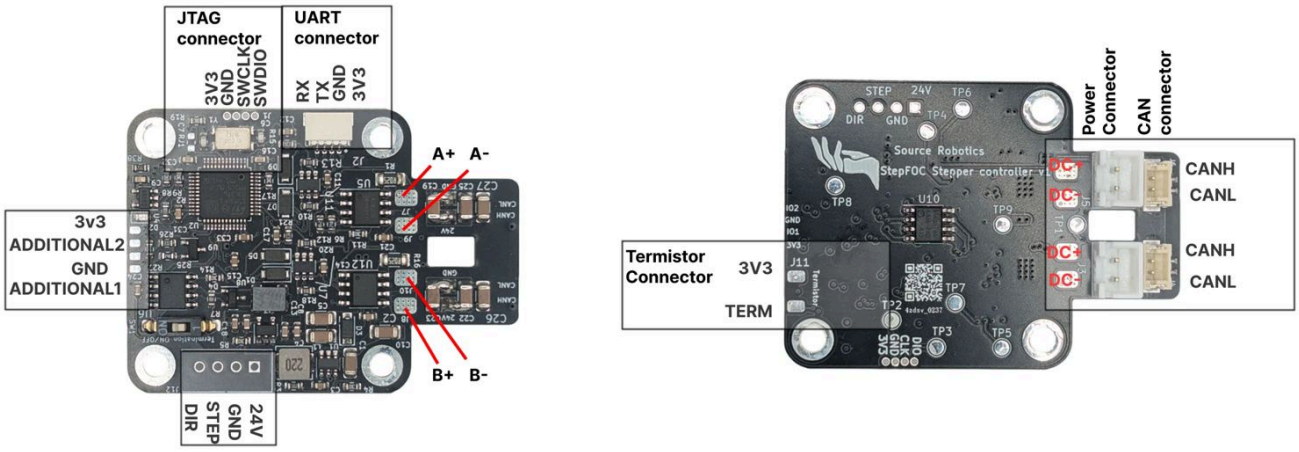


Figure 3.1: The connectors. The motor coils go to A+, A−, B+, B−; the supply to DC+ and DC−.

Connector	Pins	Type	Cable
Motor	A+, A−, B+, B−	solder pads	the motor's own leads, see Wiring the stepper
Power, two of them	DC+, DC−	JST XH, 2 pins	Power cable; the second connector feeds the next driver
CAN, two of them	CAN L, CAN H	JST ZH, 2 pins	CAN cable; the second connector feeds the next driver
UART	3.3 V, TX, RX, GND	JST SH, 4 pins	UART cable
Thermistor	NTC, NTC	JST SH, 2 pins	the 100 kΩ NTC from the shop or any 100 kΩ NTC
JTAG	3.3 V, GND, SWCLK, SWDIO	pads, 1.27 mm pitch	Programming adapter, pressed onto the pads; the order is marked in Installing the bootloader

Connector	Pins	Type	Cable
ADDITIONAL2	signal, GND	pads	your sensor; the HALL homing mode reads this pin
STEP / DIR	STEP, DIR, GND, 24 V	header	hardware only: the firmware does not support a step/dir interface

Polarity and orientation

DC+ to the positive supply, DC− to the negative; a cable the wrong way round destroys the driver. The daisy-chain cables have an orientation too: see Power and the CAN daisy chain.

Note

- UART is TX to RX and RX to TX between the driver and the adapter.
- The UART port and the ADDITIONAL2 pin are 3.3 V. 5 V on either destroys the board.
- The thermistor pin has a 54.9 kΩ pull-down; the firmware's temperature table is for a 100 kΩ NTC.
- The CAN termination switch is next to the CAN connectors; **ON** connects the 120 Ω resistor.

Dimensions and CAD

The board is 39 × 39 mm with the four mounting holes on the NEMA 17 pattern (31 mm apart), so it bolts to the back of a NEMA 17 motor with the motor's own screws and a spacer. The encoder chip is exactly in the middle of the board, on the motor shaft's axis.

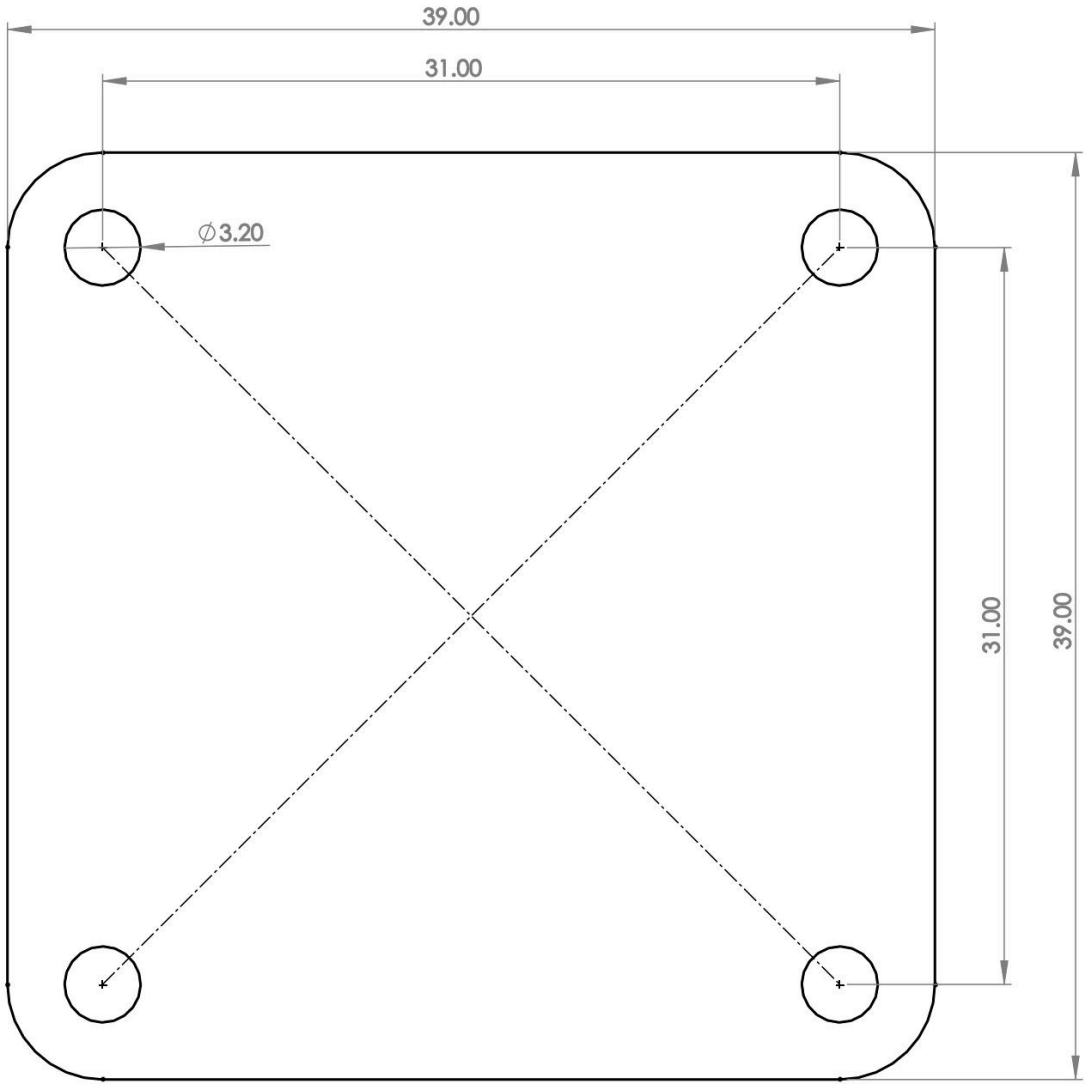


Figure 3.2: Board dimensions and hole pattern. The drawing is of the Spectral Micro, which has the same outline and hole pattern.

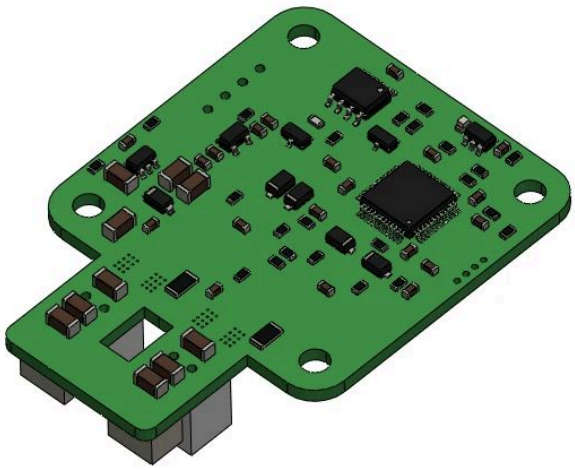


Figure 3.3: The STEP model.

The STEP files of the board, the magnet spacers for different motor lengths and the tool for pressing the magnet onto the shaft are in the firmware repository:

- STEP files of the board
- Stepper motor accessories: magnet spacers, NEMA 17 spacers for different motor lengths, NEMA 23 spacers
- Tools: the magnet tool

Downloads and files lists everything that can be downloaded.

Tested motors

STEPFOC works with bipolar (4-wire) stepper motors whose phase resistance is 1 to 5 Ω and whose rated current is 3 A or less. The motors below have been run on it; the resistance and inductance are the datasheet values of one coil, which is what you enter with `#R` and `#L` before calibration.

	Motor	Frame	Pole pairs	Phase resistance	Phase inductance	Rated current
	17HS08-1004S	NEMA 17, 20 mm	50	3.7 Ω	4.5 mH	1.0 A
	17HS16-2004S1	NEMA 17, 40 mm	50	1.1 Ω	2.6 mH	2.0 A
	17HS24-2104S	NEMA 17, 60 mm	50	1.6 Ω	3.0 mH	2.1 A
	23HM22-2804S	NEMA 23, 56 mm, 0.9°	100	1.16 Ω	4.2 mH	2.8 A

After calibration, and before the first test, set the current limit to the motor's rated current with `#Ilim`: calibration leaves it at 1600 mA (1700 mA after `#Default`), more than the 17HS08's rating. See Current limit and loop tuning.

Choosing a motor

A lower phase resistance and inductance give a higher speed at a given supply voltage; the velocity constant `KV` that calibration finds tells how fast the motor can turn: roughly 0.8 × V × KV revolutions per minute, where V is the voltage limit `#Vlim` (6 V by default) or the supply voltage, whichever is lower. Motors with visibly uneven windings or a resistance that differs between the two coils calibrate badly.

4. Mounting and wiring

Mounting and wiring

How the driver goes onto the motor and what gets connected to it: the encoder magnet on the shaft, the board on the motor's back, the two coils to the motor terminals, the supply and the CAN bus, and the thermistor. Do the pages in order; the magnet first, because it is the one thing you cannot check from the outside later.

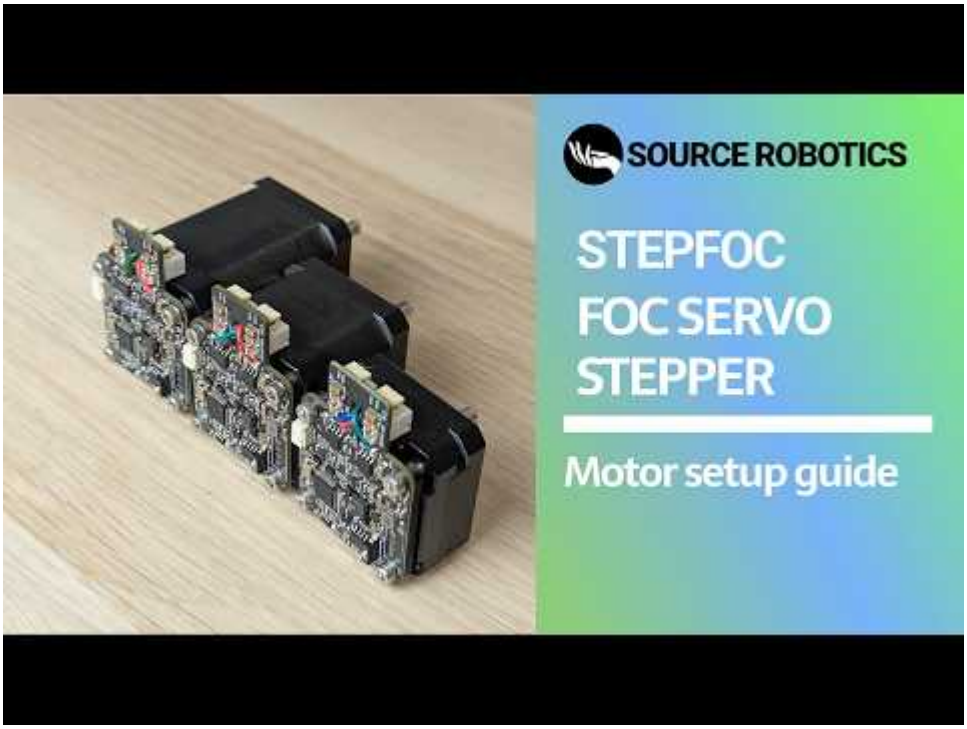


Figure 4.1: The motor hardware setup video shows the whole procedure on a NEMA 17 motor.

In this chapter

- The encoder magnet
- Mounting on the motor
- Wiring the stepper
- Power and the CAN daisy chain
- Thermistor

When all of it is done, continue with First setup.

The encoder magnet

The encoder reads a diametrically magnetised magnet on the rear end of the motor shaft. The magnet must sit centred on the shaft's axis, parallel to the board, about **1 mm** above the encoder chip, and it must not move.

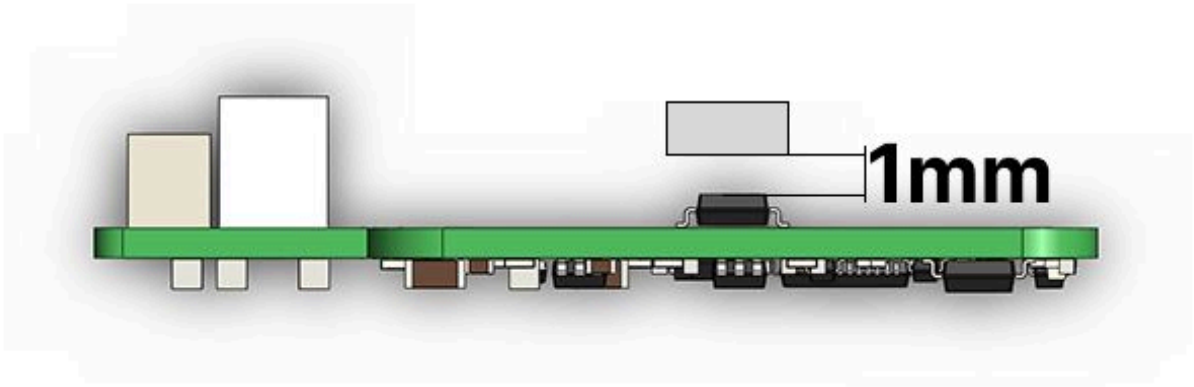


Figure 4.2: About 1 mm between the magnet and the encoder chip in the middle of the board.

The magnet

A neodymium disc, **diametrically** magnetised (north and south across the diameter, not through the thickness). The shop's 6 × 2.5 mm diametrical magnet is the size the printed spacers are made for. An axially magnetised magnet looks the same and does not work: the magnet test may even pass, and the position is wrong.

The size is not fixed

6 × 2.5 mm is the stock size, not a requirement. Any diametrically magnetised disc of about 6 mm diameter works, and the thickness is a way to set the gap: a thicker magnet brings its face closer to the encoder, a thinner one farther, so with a shaft or a spacer that leaves the wrong distance you can pick the thickness that gives 1 mm instead of changing the spacer. What matters is the 1 mm from the magnet's face to the chip, the magnet centred on the shaft, and the diametrical magnetisation.

Fitting it

1. The motor needs a rear shaft. Most NEMA 17 motors have one; a motor without it needs a magnet holder on the front shaft and a different mechanical layout.
2. Press the magnet onto the shaft centred. The magnet tool in the firmware repository is a printed jig that centres it; a 3D-printed magnet spacer from Stepper motor accessories fits between the shaft and the magnet when the shaft is too short.
3. Fix it with a drop of glue. A magnet that can turn on the shaft is the classic cause of a calibration that reports success and a motor that then runs badly: the magnet slipped between calibration and use.
4. Check the height after the board is mounted: with the spacer for your motor length, the gap is 1 mm. A magnet that touches the chip can destroy the microcontroller; a magnet 2 mm away or more gives a weak signal.

Checking it

With the driver powered and the serial terminal open, `#Magnet` answers `Magnet Good` when the chip sees enough field, `Magnet Bad` when it does not. The calibration routine runs the same test first.

> **What the magnet test checks**
>
> Only that a magnet is close enough to the encoder. It passes with a magnet that is not glued, sits off-centre or can slip on the shaft, and fails only when there is no magnet or it is too far away. The 1 mm gap, the centring and the glue are yours to check.

Mounting on the motor

The board has the NEMA 17 hole pattern (31 mm), so it mounts on the back of the motor with the motor's own four rear screws, with a spacer between the motor and the board that sets the magnet height.

1. Remove the four rear screws of the motor. They hold the motor's end cap; it does not come apart when you remove them one at a time and put the spacer and the board on at once.
2. Put the spacer on the motor. The firmware repository has printable spacers for common motor lengths in Stepper motor accessories (NEMA 17, a 21.5 mm NEMA 17 version, NEMA 23); for another motor, make a spacer that puts the board 1 mm above the magnet.
3. Put the board on the spacer, encoder chip towards the magnet, and fit longer screws of the same thread (M3 on a NEMA 17). Tighten them evenly; the board must be parallel to the magnet.
4. Check the gap: about 1 mm, the magnet not touching the chip.

A NEMA 23 motor takes the NEMA 23 spacer from the same folder. A smaller frame, such as NEMA 14, needs an adapter plate you make yourself: the repository has none.

The board is bare

Nothing on the back of the board may touch the motor's housing. Make sure the spacer keeps the board clear of the end cap, and keep metal swarf and screws away from the board while you work. Touch earthed metal before you pick the board up and hold it by its edges: static electricity damages its chips.

Wiring the stepper

A bipolar stepper has two coils and four wires. One coil goes to the terminals **A+ and A−**, the other to **B+ and B−**. Which coil is A and which is B does not matter, and neither does the polarity of each coil: firmware 105 and newer finds the wiring during calibration and compensates it.

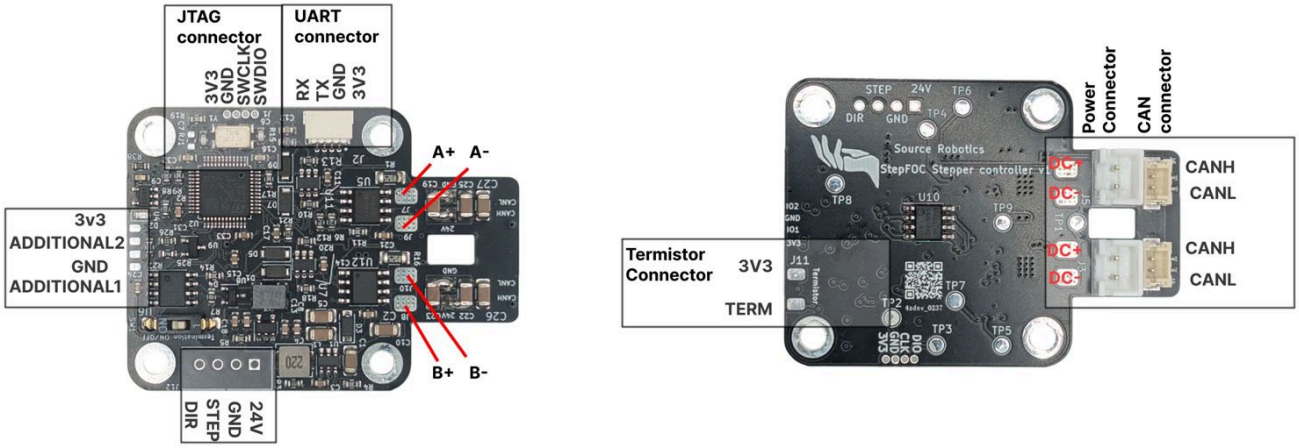


Figure 4.3: The motor terminals A+, A−, B+, B− and the other connectors.

Finding the two coils

On most stepper motors the colours give the pairs away: **black and green** are one coil, **red and blue** the other. The Stepperonline motors of Tested motors are wired that way: black to A+, green to A−, red to B+, blue to B−.

Coil	Usual wire colours	Terminals
A	black, green	A+, A−
B	red, blue	B+, B−

Not every maker follows it, so check with a multimeter on the resistance range: the two wires of one coil show the coil's resistance, a few ohms; two wires of different coils show no connection. Most datasheets also name the pairs (A/C and B/D, or the colours).

Soldering

1. Cut the leads to a comfortable length: long enough to reach the pads with the board mounted, short enough not to get into the motor's shaft. If your firmware is older than 105 (see Releases and versions), leave them long enough to swap one pair later.
2. Tin the leads and solder them to the pads: one coil to A+ and A−, the other to B+ and B−.
3. Make sure no strand bridges two pads and that nothing touches the motor housing.

> **Warning**
>
> Never connect or disconnect the motor while the driver is powered.

Phase order and direction

Calibration spins the motor in open loop and watches the encoder. With firmware 105 and newer, a reversed coil is detected and compensated in software (the firmware applies a reflection of the current frame, which is what a physical swap would do), so the motor calibrates identically with any wiring, and positive commands turn the motor counter-clockwise seen from the magnet side. With firmware 103, a reversed coil fails the open-loop step with `Open loop: Failed / Switch motor phases and try again!`; swap A+ and A− and calibrate again.

Because calibration compensates the wiring, the positive direction is tied to the encoder: with firmware 105 and newer, swapping the wires of a coil and calibrating again does not change it. The firmware has no setting that reverses it (`#Dir` is stored but not used). If you want the other direction to be positive, negate the setpoints and the position, speed and current you read back in your host program.

Power and the CAN daisy chain

Each driver has two power connectors (JST XH) and two CAN connectors (JST ZH). The second connector of each pair feeds the next driver, so a chain of drivers hangs on one supply cable and one CAN cable.

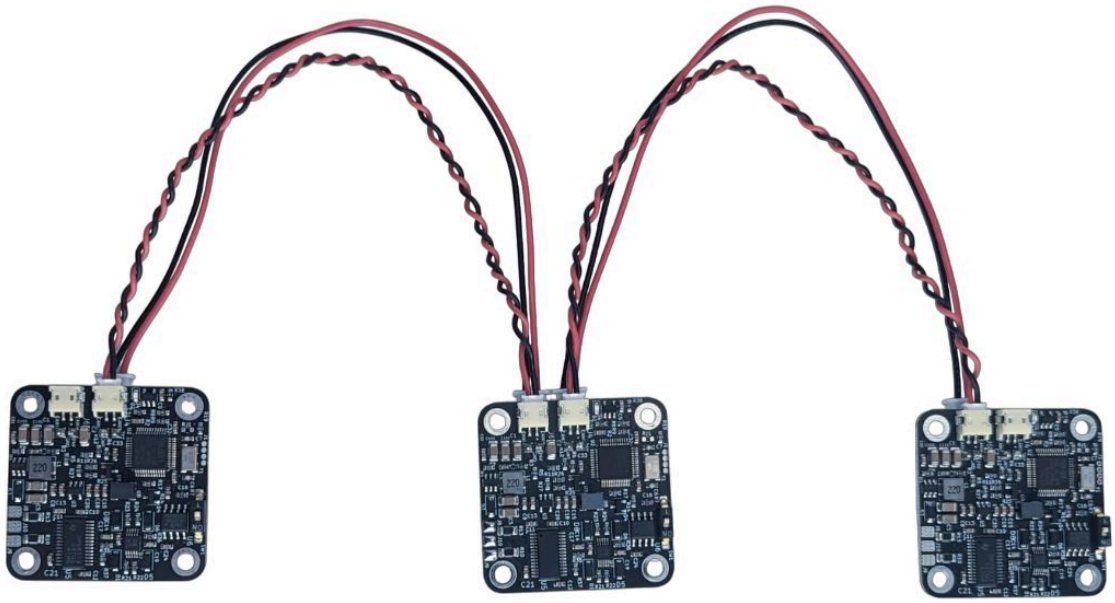


Figure 4.4: Power and CAN pass from driver to driver. The first and the last node on the bus have their termination switch on.

Power

- 12 to 29 V DC, 24 V recommended. **DC+ to the positive supply, DC− to the negative**; reversed polarity destroys the driver.
- The power connectors are rated for 4 A. A chain of drivers shares that: with motors at 1.5 A each, plan for at most two or three drivers per chain that draw their full current at the same time, and feed a longer chain from both ends or from several supplies.
- A motor that decelerates pushes energy back into the supply. A lab supply or a battery absorbs it; a supply that cannot (some switch-mode supplies) sees its voltage rise, and the driver raises a Vbus error above 29 V (`#Vmax`).

The cable orientation

Danger

The daisy-chain cables are keyed by their orientation, not by the connector: the same 2-pin cable fits both ways, and the wrong way puts DC+ on DC−. Every cable must run as in the picture below, the same way at both ends. A wrong cable destroys the driver at the moment it is powered.



Figure 4.5: The orientation of the daisy-chain cables. The picture shows a generic 4-pin cable; the rule is the same for the 2-pin CAN and power cables.

The cables from the shop are made this way: CAN cable, power cable, and all of them under connectors and cables.

CAN

- CAN 2.0, 1 Mbit/s, 11-bit identifiers. Up to 14 drivers on one bus, each with its own node ID, 0 to 13 (0 by default; set it with `#CANID` or Send_CAN_ID and save). The firmware accepts 14 and 15 too, but the bootloader reserves them: a driver on one of those IDs cannot be updated over CAN.
- Twisted-pair wire; keep the bus short at 1 Mbit/s (a few metres at most).
- **Termination:** the first and the last node on the bus need a 120 Ω resistor between CAN H and CAN L. The switch next to the CAN connectors turns the driver's resistor on (**ON**). Drivers in the middle stay off. A bus with the right termination measures about 60 Ω between CAN H and CAN L with everything unpowered.
- A PC joins the bus with the CANvas adapter, which has its own termination.

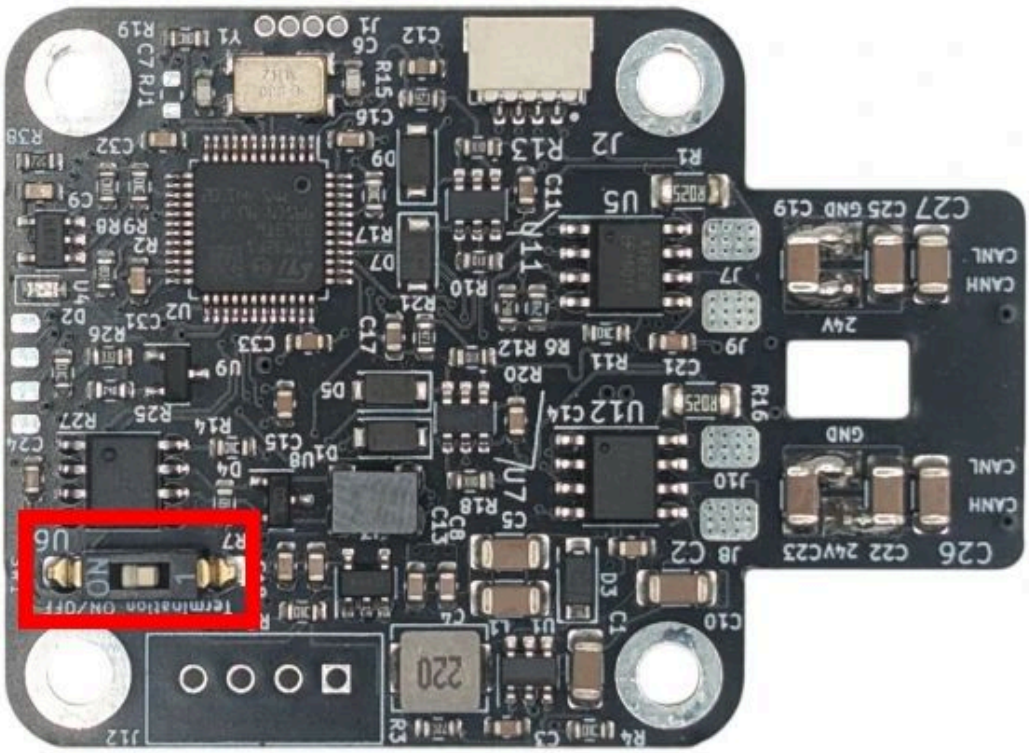


Figure 4.6: The termination switch, ON for the first and the last node.

Thermistor

A 100 kΩ NTC thermistor on the motor lets the driver stop before the motor overheats. It is optional, and off by default; use it on any motor that runs near its rated current for long.

> **Without it, nothing protects the motor from overheating**
>
> The driver limits the current, not the temperature. A motor that runs continuously, holds a load for long, or is set up badly (a current limit above its rating, loops that oscillate, a wrong resistance or inductance) can overheat and burn its windings without any warning. With the thermistor fitted and enabled, the driver stops first. The starter kit includes one.

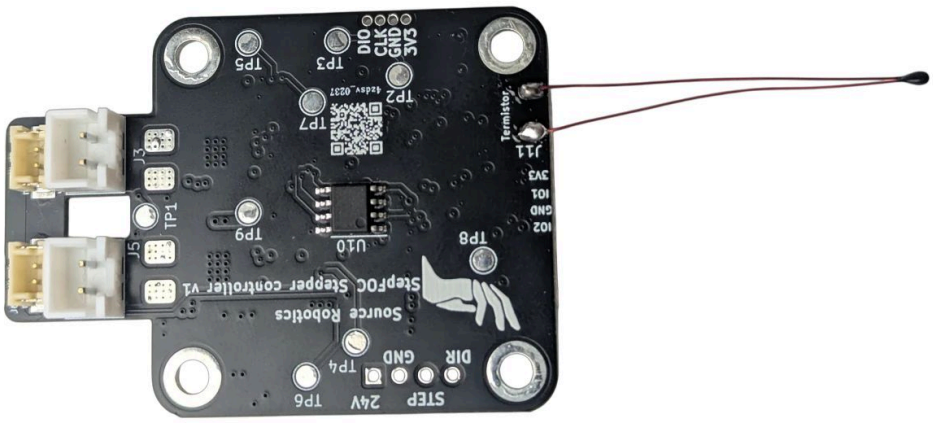


Figure 4.7: The thermistor on its 2-pin connector.

Fitting it

A stepper is sealed: the windings cannot be reached. Place the thermistor on the motor housing, as close to the windings as possible: either glued to the side of the housing, or in one of the four screw holes of the motor's bottom with the screw removed, which puts it deep in the stack. Thermal cement holds it and conducts the heat.



Figure 4.8: Thermal cement: it sets hard and conducts heat. Thermal paste stays soft and lets the bead move, ordinary glue insulates it.
Where to buy it.

The housing lags behind the windings by some seconds, and reads lower. Set the limit with that in mind: the default of 75 °C at the housing corresponds to a hotter winding.

Enabling it

```
#Term 1
#Tlim 75
#Save
```

`#Temp` then prints the temperature; with the thermistor disabled it prints `Temp Off`. Above the limit the driver raises a temperature error and stops; it clears with `#Clear` once the motor has cooled.

Over CAN, Send_Respond_Temperature returns the temperature, and the temperature error is one of the bits of Send_Respond_State_of_Errors.

5. First setup

First setup

From a mounted and wired driver to a calibrated, tuned motor. Motor GUI in the browser is the usual tool for it; every step also gives the terminal command, for a terminal or for the console in Motor GUI.

1. Motor GUI: the browser, the serial adapter, opening the port, what is on the screen.
2. The serial terminal: the alternative — PuTTY, the PlatformIO monitor or the Arduino monitor, and the `#` commands.
3. Motor parameters and calibration: the factory defaults, the motor's resistance, inductance and pole pairs, then the calibration run.
4. Current limit and loop tuning: the current limit for the motor, and the loop gains if the defaults do not suit it.
5. Saving the configuration: nothing survives a power cycle until it is saved.

A driver that has been through these pages is ready for Operation. The Quick start is the same path on one page.

Motor GUI

Motor GUI is the usual way to set up, test and tune a driver: a tool in the browser that connects to one driver over the serial adapter or to a bus of drivers over the CANvas adapter, shows the state, moves the motor, runs the calibration, tunes the loops with live plots, records telemetry and updates the firmware. Nothing is installed. Everything it does, the driver also does from a terminal or from Python — the GUI reads and writes the same settings — so every procedure in this manual shows the GUI first and the terminal command beside it.

The browser

Motor GUI reaches the hardware through the browser's serial port access (Web Serial), which Chromium-based browsers have: Chrome, Edge, Brave, Opera. Firefox and Safari cannot open serial ports.

Two ways to connect

	Adapter	Use it for
One driver over serial	the 3.3 V USB-to-serial adapter on the driver's UART connector, 256000 baud	the first setup and calibration (calibration runs over UART only), tuning on the bench
A bus over CAN	the CANvas adapter; it appears as a serial port and speaks slcan	every driver on the bus by its node ID: testing a machine, updating firmware on all joints

Opening the port

1. Plug in the adapter and the motor supply. The adapter alone powers the driver's logic, enough to open the port and read the settings, but the driver reports a Vbus error and will not calibrate or move until the supply is on.
2. Open motorgui.com, choose the connection kind, and **Connect**. The browser asks which port; pick the adapter's.
3. The driver's identity appears: hardware version, firmware version, serial number, batch date, whether it is calibrated and activated, and the active errors: what `#Info`, `#SERNUM` and `#Error` print in a terminal.

If the port is not offered, the browser is not Chromium-based, or another program holds the port (a terminal left open, PlatformIO's monitor), or the operating system does not give the browser the port:

Windows

The adapter is `COM` and a number. Device Manager lists it under **Ports (COM & LPT)**: the entry that disappears when you unplug the adapter is yours. An adapter that shows a warning sign there instead needs the driver of its USB chip (on most 3.3 V adapters a CP210x or a CH340) from the chip maker.

Linux

The serial adapter is `/dev/ttyUSB0` on most adapters, the CANvas adapter `/dev/ttyACM0`; `ls /dev/ttyUSB* /dev/ttyACM*` lists them. To open them without root, join the `dialout` group once, then log out and in again:

```
sudo usermod -aG dialout $USER
```

macOS

The serial adapter is `/dev/cu.usbserial-` and a few characters on most adapters, the CANvas adapter `/dev/cu.usbmodem` and a number; `ls /dev/cu.*` lists them. Use the `cu.` name, not the `tty.` one, in a terminal or a script.

The browser's port picker lists the same adapters. If the port opens and nothing appears: the driver is unpowered, or TX and RX are crossed on an adapter that is not the Source Robotics one.

What is on the screen

- **State**: the identity above, the control mode the driver is in, the errors, and **Clear errors**.
- **Jog**: *Jog position*, *Jog velocity* and *Jog current* move the motor in the matching control mode; *Send setpoint* sends a value in the current mode. *Live stream while dragging* follows a slider as you move it.
- **Plots** of position, speed and current, panning and zooming, with the value under the pointer.
- **Settings**: the motor parameters (pole pairs, resistance, inductance), the limits (current, velocity, voltage), the loop gains with *Apply gains* and *Apply preset*, the CAN node ID, the watchdog, the thermistor. The GUI marks *Unsaved changes* until you **Save** to the driver's EEPROM; *Default* restores the factory values.
- **Calibration**: starts `#Cal` and shows the driver's log step by step; afterwards the phase order and direction, Kt, KV and the flux linkage it found.
- **Telemetry**: the stream from the driver, and recordings of it for a test or a bug report.
- **Firmware update**: the releases from GitHub, flashed through the bootloader; *Scan bootloaders* on a bus.
- **Gripper**: the gripper controls, for a driver in gripper mode.
- **Console**: type any `#` command by hand; the answer appears below it.
- **Wiring diagrams** and **Keyboard shortcuts** under help.

Screen guide

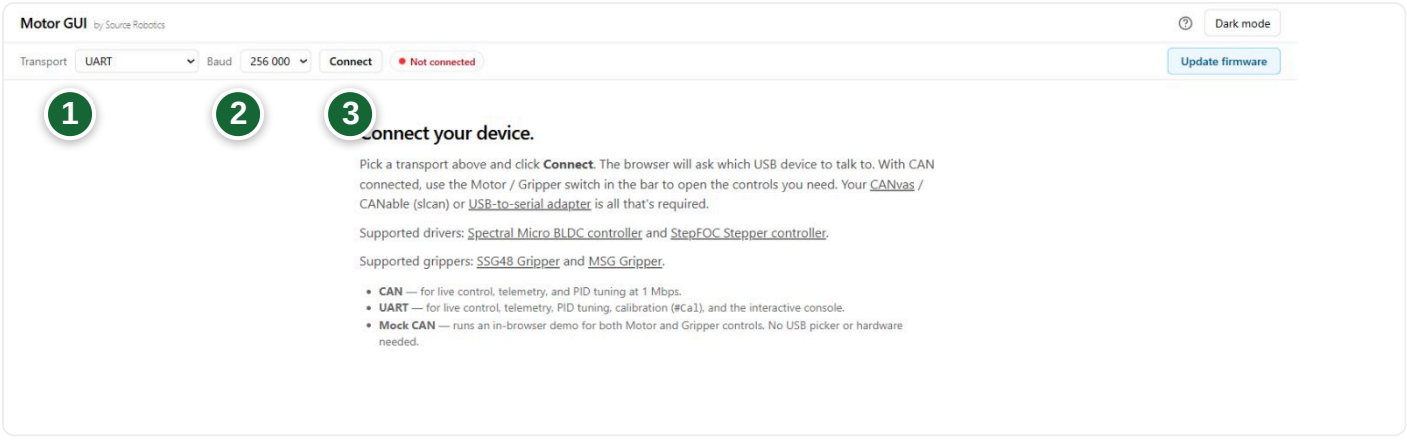


Figure 5.1: **1. Transport:** choose UART for the serial adapter. **2. Baud:** 256000 for a stock driver. **3. Connect:** choose the adapter in the browser's port picker.

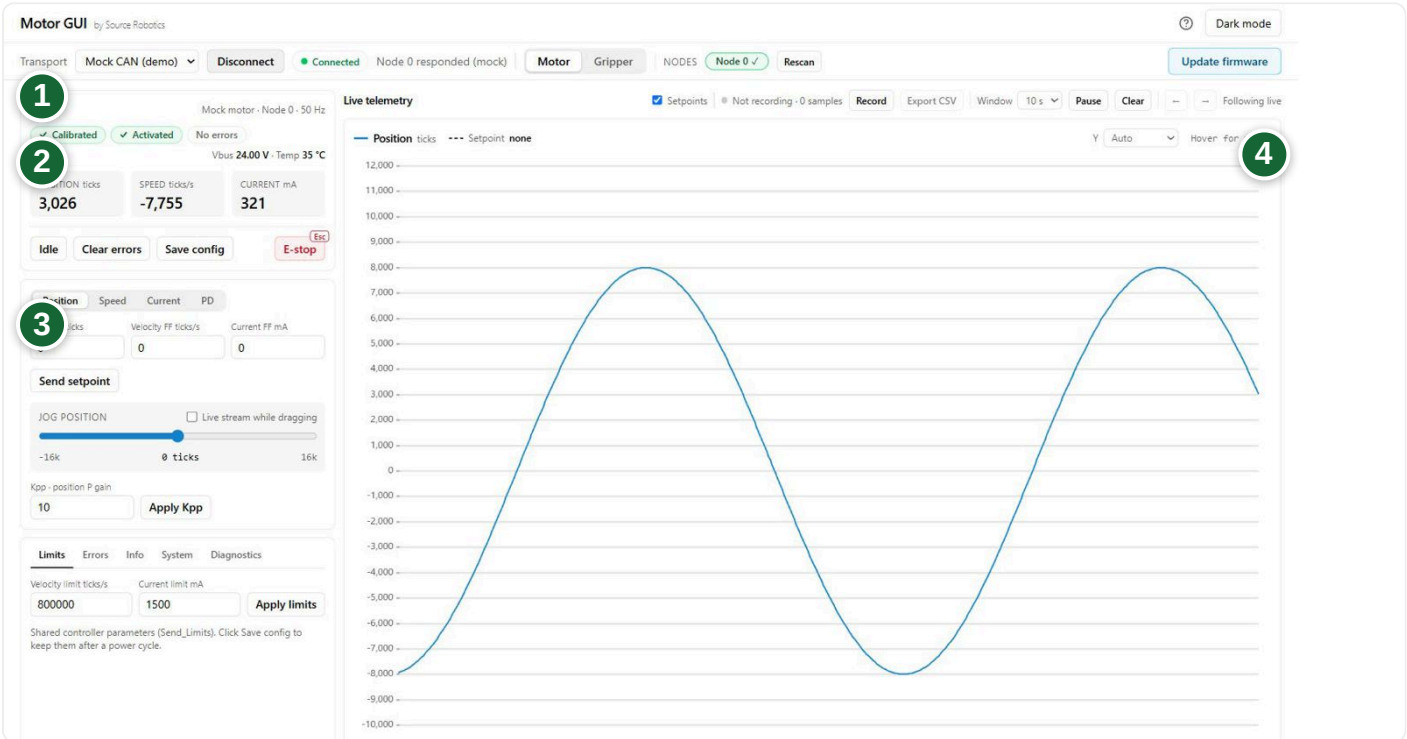


Figure 5.2: **1. Connection and node:** confirm the intended driver. **2. State:** calibration, activation and faults. **3. Command mode:** setpoints and jog controls. **4. Live telemetry:** measured position, speed and current. This screenshot uses **Mock CAN (demo)**, not physical hardware.

Check

After connecting real hardware, the state and identity belong to your driver. If they do not appear, check the transport, the selected port, the supply and the TX/RX wiring before trying to move.

Try it without hardware

Open Motor GUI, choose **Mock CAN (demo)**, and press **Connect**. The motor and gripper panels run in the browser without a port picker. Motor calibration (`#Cal`) still requires a real UART connection; the CAN demo does not perform it.

What next

Motor parameters and calibration is the first thing to do with a connected driver; Working in Motor GUI covers everyday use: moving the motor, the plots, recordings, several motors on a bus.

The serial terminal

Motor GUI is the usual way to work with the driver; a plain serial terminal is the alternative, and it is what the console inside Motor GUI is. Everything in this manual that is done in the GUI is also one `#` command, and the terminal shows the driver's answers exactly as it prints them, which is useful when something does not work.

The driver talks on its UART connector at 256000 baud, 8N1, 3.3 V. Any terminal that sends a line ending in CR+LF works.

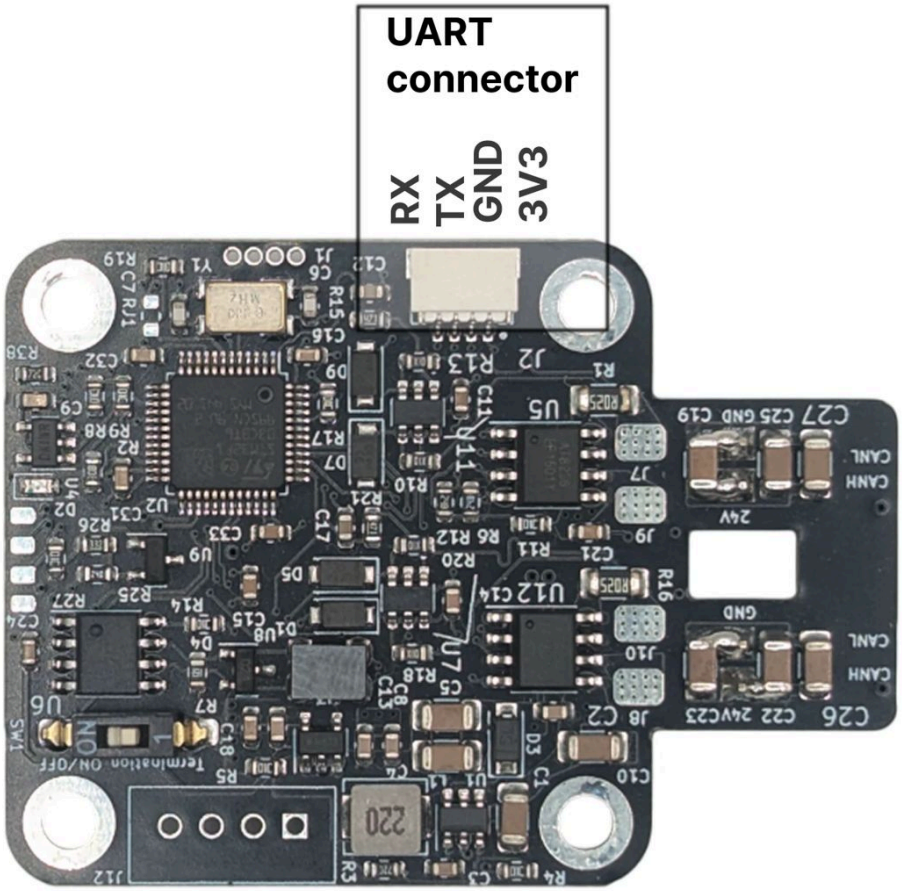


Figure 5.3: The UART connector. TX of the driver goes to RX of the adapter and RX to TX.

Connecting

1. Plug the USB-to-serial adapter into the UART connector with the UART cable. With another adapter: 3.3 V only, and cross TX and RX: the driver's TX to the adapter's RX, the driver's RX to the adapter's TX.
2. Connect the motor supply. The adapter's 3.3 V powers the driver's logic, so the driver answers over UART with only the adapter plugged in, but it reports a Vbus error and refuses calibration and every motion command until the 12 to 29 V supply is on.
3. Find the adapter's port:

Windows

The adapter is `COM` and a number. Device Manager lists it under **Ports (COM & LPT)**: the entry that disappears when you unplug the adapter is yours. An adapter that shows a warning sign there instead needs the driver of its USB chip (on most 3.3 V adapters a CP210x or a CH340) from the chip maker.

Linux

The serial adapter is `/dev/ttyUSB0` on most adapters, the CANvas adapter `/dev/ttyACM0`; `ls /dev/ttyUSB* /dev/ttyACM*` lists them. To open them without root, join the `dialout` group once, then log out and in again:

```
sudo usermod -aG dialout $USER
```

macOS

The serial adapter is `/dev/cu.usbserial-` and a few characters on most adapters, the CANvas adapter `/dev/cu.usbmodem` and a number; `ls /dev/cu.*` lists them. Use the `cu.` name, not the `tty.` one, in a terminal or a script.

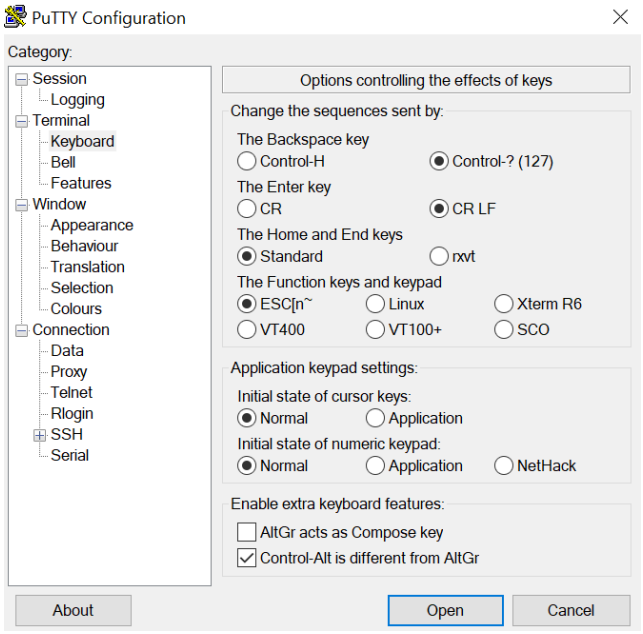
> **Danger**
>
> 5 V on the UART pins destroys the board.

A terminal

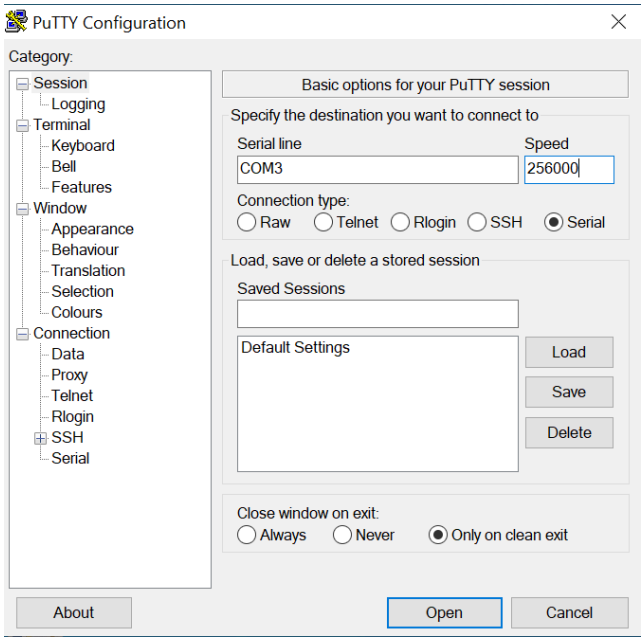
PuTTY

PuTTY needs to send CR+LF when you press Enter, which the stock build cannot. Use the modified PuTTY: under *Terminal → Keyboard* select the CR LF option, then open the serial port at 256000.

Keyboard setting



Session



VS Code (PlatformIO)

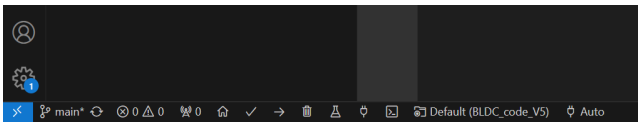
With the firmware project open in VS Code with the PlatformIO extension, the serial monitor (the plug icon in the status bar) uses the speed and the `send_on_enter` filter from `platformio.ini`, so a line goes out with CR+LF when you press Enter.

platformio.ini

```
; PlatformIO Project Configuration File
;
;   Build options: build flags, source filter
;   Upload options: custom upload port, speed and extra flags
;   Library options: dependencies, extra library storages
;   Advanced options: extra scripting
;
; Please visit documentation for the other options and examples
; https://docs.platformio.org/page/projectconf.html

[env:genericSTM32F103CB]
platform = ststm32
board = genericSTM32F103CB
framework = arduino
upload_protocol = stlink
;upload_port = COM3
build_flags =
    ;-DHAL_ADC_MODULE_ONLY
debug_tool = stlink
monitor_port= COM3
monitor_speed = 256000
monitor_filters = send_on_enter
```

The monitor



Arduino IDE

Select the adapter's port under *Tools*, any board (the monitor does not care), open the serial monitor, set 256000 baud and *Both NL & CR* as the line ending.

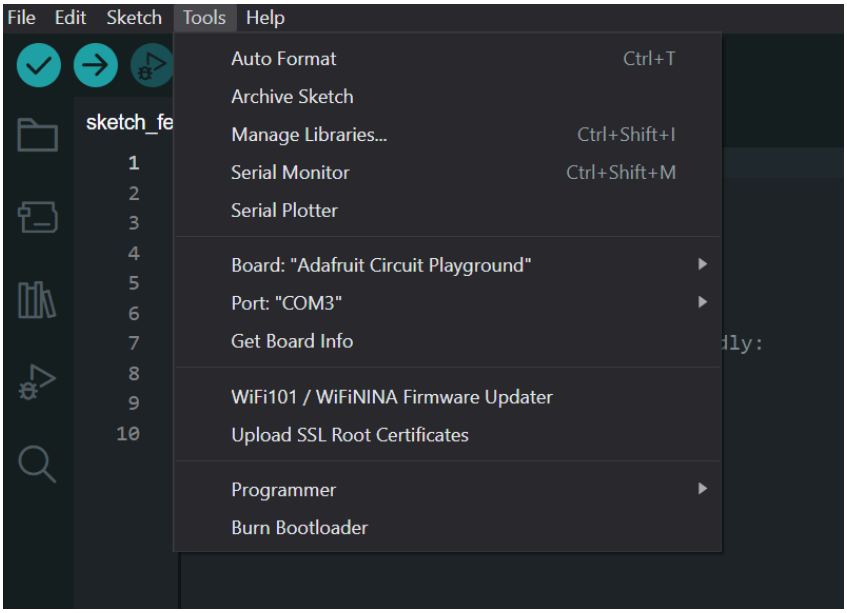


Figure 5.4: The Arduino serial monitor at 256000 baud, with Both NL & CR as the line ending.

The first commands

```
#Info
```

prints the driver's identity and state: the hardware and firmware version, the CAN ID, the calibration state and the motor parameters. `#Help` (firmware 106 and newer) prints a short command reference, `#Error` the active errors, `#Param` the gains and limits.

Check

`#Info` answers with the driver's identity, the hardware and firmware version first. If nothing comes back: the baud rate, the CR+LF line ending, TX and RX, see The driver does not answer.

Every command starts with `#`, and a Set/Get command takes one number after a space: `#P 16384` moves to position 16384; `#P` alone prints the position. Names are case-sensitive. The whole set is in the UART commands reference, and Over UART explains the protocol.

Motor parameters and calibration

Calibration teaches the driver its motor: it checks the magnet and the supply, takes the motor's resistance, inductance and pole pairs from you, computes the current loop gains, spins the motor in open loop to learn the direction of the wiring, finds the angle offset between the encoder and the motor's electrical zero, and measures the motor constants Kt, KV and the flux linkage. It runs once per motor; the result is kept by saving.

The motor turns

Calibration spins the motor in both directions, fast at times. Fix the motor to the bench and take everything off the shaft.

Supply voltage

Calibrate at 24 V. At a lower voltage the KV and Kt come out wrong.

1. Restore the defaults

The EEPROM of a new driver, or of one that ran another motor, can hold values that do not fit, such as another motor's parameters. Calibration starts from what is there, so start from the factory values. (A damaged configuration should not show up with firmware 106 and newer, which checks the stored blocks at power-up and replaces a damaged one with the defaults; if `#Info` still shows `-1` somewhere, restoring the defaults fixes it.)

Motor GUI

Default in the settings.

Terminal

```
#Default
```

This also sets the CAN node ID to 0 and resets the serial number, hardware version and batch date stored in the EEPROM; note the hardware version and batch date `#Info` prints if you need them. Saving the configuration says what else it does.

2. Enter the motor parameters

STEPFOC does not measure the resistance and inductance of a stepper (the Spectral Micro does for a BLDC); you enter them from the motor's datasheet, as the values of **one coil**, and the pole pairs. Calibration fails on a value left at 0, and accepts only 50, 75, 100 or 125 pole pairs.

Motor GUI

In the motor settings enter *Pole pairs* (50 for a 1.8° motor, 75 for 1.2°, 100 for 0.9°, 125 for 0.72°), *Resistance* in ohms and *Inductance* in henries, and apply them.

Terminal

```
#PP 50          1.8° stepper: 50; 1.2°: 75; 0.9°: 100; 0.72°: 125
#R 1.1          phase resistance in ohms
#L 0.0026       phase inductance in henries (2.6 mH)
```

Electrical Specification

- Manufacturer Part Number: 17HS16-2004S1
- Motor Type: Bipolar Stepper
- Step Angle: 1.8deg
- Holding Torque: 45Ncm(63.74oz.in)
- Rated Current/phase: 2A
- Phase Resistance: 1.1ohms
- Inductance: 2.6mH±20%(1KHz)
- Insulation Class: B 130°C[266°F]



Physical Specification

- Frame Size: 42 x 42mm
- Body Length: 40mm
- Shaft Diameter: Φ5mm
- Shaft Length: 23mm
- D-cut Length: 21mm
- Number of Leads: 4
- Lead Length: 1000mm
- Weight: 310g

Connection

A+	A-	B+	B-
Black	Green	Red	Blue

Figure 5.5: The three values on a typical datasheet, here for the 17HS16-2004S1: 1.8°, 1.1 Ω, 2.6 mH.

The current loop bandwidth (`#Cbw` , 500 Hz by default) decides the gains calibration computes from R and L; leave it for now, Current limit and loop tuning comes back to it. It is not saved: after a power cycle it is 500 Hz again.

3. Run it

Motor GUI

Start the calibration. The driver enters *Calibration mode* and the GUI shows its log step by step; when it finishes, the phase order and direction, Kt, KV and the flux linkage it found appear in the settings.

Terminal

```
#Cal
```

The LED flashes fast while the routine runs, and the driver prints each step as it goes:

```
----------------
Calibration mode
----------------
Pole pair test: Passed
Magnet test: Passed
Vbus test: Passed
Resistance = 1.100000Ohm
Inductance = 0.002600H
Kp_iq = ...
Ki_iq = ...
Open loop direction: good
Calibrating angle offset... stage 1/13, sweep point 0
...
Angle offset is: ...
Phase order is good!
KV is: ...
Kt is: ...
Flux linkage is: ...
----------------
Calibration success!
Save config with #Save
Going to idle!
----------------
```

What the steps are:

Step	What happens	Fails with
Pole pair test	the entered pole pairs are one of 50, 75, 100, 125	`Pole pair test: Failed` and the list of values
Magnet test	the encoder sees enough field: a magnet is there and close enough. The test says nothing about centring, the gap or the glue	`Magnet test: Failed`: magnet missing, too far, or axially magnetised
Vbus test	the supply is within limits	`Vbus test: Failed`

Step	What happens	Fails with
Resistance, inductance	the entered values are not 0; they are printed back and Kp_iq, Ki_iq computed from them and the bandwidth	`Resistance test: Failed` / `Inductance test: Failed`, with `Please enter your stepper resistance by using #R command`
Open loop	the motor is stepped open loop at a fixed 5000 mV. The direction the encoder saw is remembered, so a reversed coil is compensated from here on	nothing in this firmware: the step always reports `good`, and a motor that did not turn fails the next step
Angle offset	a short spin checks that the motor turns (two tries, 90 electrical degrees apart); then the field locks the rotor and a sweep finds the offset at which both directions turn alike. It prints `Calibrating angle offset...` with its progress every half second	`Phase order is wrong!` / `Switch motor phases and try again!`: the motor did not turn on either try. A line `Spin-confirm delta: … ticks (need > 8192), Vbus: … mV` says how far it turned and at what voltage
Kt, KV, flux linkage	the motor spins at 500 mA for about a second; KV is the speed it reaches per volt of supply, Kt follows as 8.27 ÷ KV and the flux linkage from Kt	—

A whole run takes up to about a minute, most of it in the angle-offset search. When a step fails, the log ends with `Calibration failed!`, the driver goes to idle, the motor counts as not calibrated and the LED stays on steadily. Nothing is saved; fix the cause and run `#Cal` again.

The 'Switch motor phases' message

It is left over from firmware 103, which needed the coils wired a particular way. Since firmware 105 the wiring is detected and compensated, so `Phase order is wrong!` / `Switch motor phases and try again!` means the motor did not turn or did not respond: a coil not connected or shorted, a supply too weak, or a magnet that slips. Swapping wires does not fix it. (`Open loop: Failed` with the same advice cannot appear in this release.)

The measured values are estimates

KV, Kt and the flux linkage come from one short spin and differ a little from one run to the next, more on motors with uneven windings. For the loops this does not matter; for a torque estimate in newton-metres, measure Kt yourself.

4. Save

Motor GUI

Save. The GUI marks *Unsaved changes* until you do.

Terminal

```
#Save
```

Without it the calibration is gone at the next power cycle. The driver goes to idle and the LED shows normal operation; the state shows *Calibrated* and the constants.

> **Set the current limit next**
>
> Calibration leaves the current limit at 1600 mA, whatever it was before: more than a small motor's rating. Set it for your motor with `#Ilim` before the motor runs, and save again (Current limit and loop tuning).

> **Check**
>
> After a power cycle `#Info` prints `Calibrated` and the constants calibration found, and Motor GUI shows *Calibrated*. `Not calibrated` means the save did not happen: calibrate and save again.

When to calibrate again

- After changing the motor, the magnet or the wiring.
- After restoring the defaults.
- After a firmware update that clears the calibration (a release note says so when it does).

A calibration that reports success but a motor that runs badly afterwards usually means the magnet moved on the shaft between calibration and use: fix the magnet and calibrate again.

Troubleshooting

Message	Cause
`Magnet test: Failed`	no magnet, magnet too far (more than about 1.5 mm), or an axially magnetised magnet
`Vbus test: Failed`	supply off, too low, or the cable the wrong way round (if the driver survived it)

Message	Cause
`Resistance test: Failed`, `Inductance test: Failed`	the resistance or the inductance still 0
`Phase order is wrong!`	see the note above: the motor did not turn on the spin check; check the four wires and their solder joints, the supply and its current limit, and the magnet
the routine stops in a step and prints nothing more	reset the driver (`#Reset`) and try again; the angle-offset search prints a progress line every half second, so wait for a minute before you decide
success, but the LED stays on and no error is reported	should not happen with firmware 106 and newer, which replaces a damaged configuration block with the defaults at power-up. If `#Info` shows `-1` somewhere, restore the defaults, enter the parameters and calibrate again

`#Calangle` runs an angle-offset search on its own, with an older routine than the one `#Cal` uses: it gives up after about two minutes and keeps the offset it reached. After a change of motor, magnet or wiring, run the whole `#Cal` instead.

Calibration runs over the serial connection only: a terminal, or Motor GUI over the serial adapter, not over CAN.

Current limit and loop tuning

Calibration leaves the driver with current loop gains computed for your motor and with conservative velocity and position gains. Two things remain: the current limit, which you must set for your motor, and the loop gains, which you tune if the defaults do not suit it. Motor GUI shows the motor's response on its plots while you change a gain, which is what makes tuning quick.

The current limit

Set the current limit to the rated phase current of your motor in mA (the datasheet value; the tested motors' ratings are in Tested motors). It is 1700 mA after `#Default`, and calibration leaves it at 1600 mA, whatever it was before. `#Ilim` clamps the limit to the driver's 2800 mA. The firmware does not trip on phase current by itself and does not monitor the driver stage. A limit above the motor's rating overheats the motor.

> **Over CAN the limit is not clamped**
>
> Send_Limits stores the current limit as sent, without the 2800 mA clamp of `#Ilim`. A host program must keep it within the motor's rating and 2800 mA.

Motor GUI

In the limits set the current limit, then **Save**.

Terminal

```
#Ilim 1500
#Save
```

Crunching and whining sounds at speed usually mean the current limit, or the current loop gains, are too high.

The loops

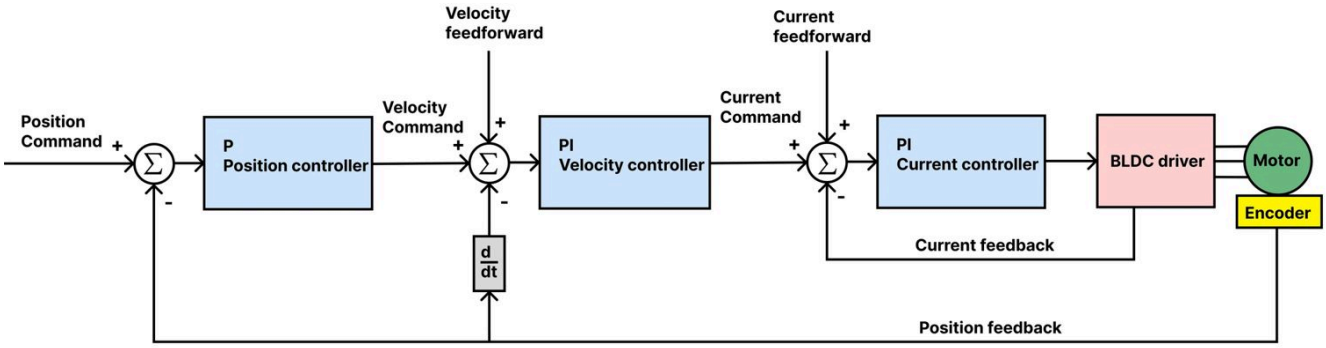


Figure 5.6: The position loop commands the velocity loop, which commands the current loop.

Tune from the inside out: the current loop first, then velocity, then position. Before you start:

- The motor must be calibrated and without active errors; the driver refuses the control modes otherwise.
- Fix the motor to the bench, nothing on the shaft. A loop that oscillates can shake a loose motor off the table.
- If the defaults oscillate, lower all gains until the motor is quiet, then raise them one at a time in small steps.

Motor GUI

The gains are in the settings: change one, *Apply gains*, command a move with the jog controls and read the response on the plots. *Apply preset* loads a starting set for a kind of motor. **Save** when you are done.

Terminal

Each gain is a command: `#Kpiq 0.5`, `#Kpv 0.02`, …, then `#Save`. Command a move with `#Iq`, `#V` or `#P` and judge the response by ear and by `#Cyc 20`, which streams position, speed and current.

The current loop

The current loop is a PI controller that turns a current request into a voltage. Calibration sets its gains `Kpiq` and `Kiiq` from the motor's resistance and inductance and the bandwidth (`#Cbw`, 500 Hz by default; set it before calibrating). For a stepper these computed gains are a starting point; tune by hand if the motor hums or responds slowly:

1. Raise `Kpiq` until the motor starts to hum or oscillate, then back off 20 %.
2. Raise `Kiiq` the same way, then back off a little.
3. Test with a current setpoint of a few hundred mA (*Jog current*, or `#Iq 300`): the motor should push with a steady, quiet torque. Keep the current well under the limit.

A higher bandwidth responds faster to a disturbance and is louder; 800 Hz and more is common in industry, and useful for legged robots.

The velocity loop

1. Raise `Kpv` until the motor oscillates at a steady speed command, then back off 20 %.
2. Raise `Kiv` slowly until it oscillates, then back off a little. `Kiv` is an integrator: too much makes the motor unstable, none leaves a steady-state error.
3. Test with a speed setpoint (*Jog velocity*, or `#V 20000`; 16384 ticks per second is one revolution per second) and with different speeds.

The position loop

1. Raise `Kpp` until the motor overshoots or oscillates when it reaches a target, then back off.
2. Test with a position step (*Jog position*, or `#P 16384` and `#P 0`): one revolution and back. The response should be quick, without overshoot; the plot shows both.

Testing

Run the motor over the whole range of speeds and loads it will see, with a load if you can, and adjust. Then save.

Impedance (PD) mode

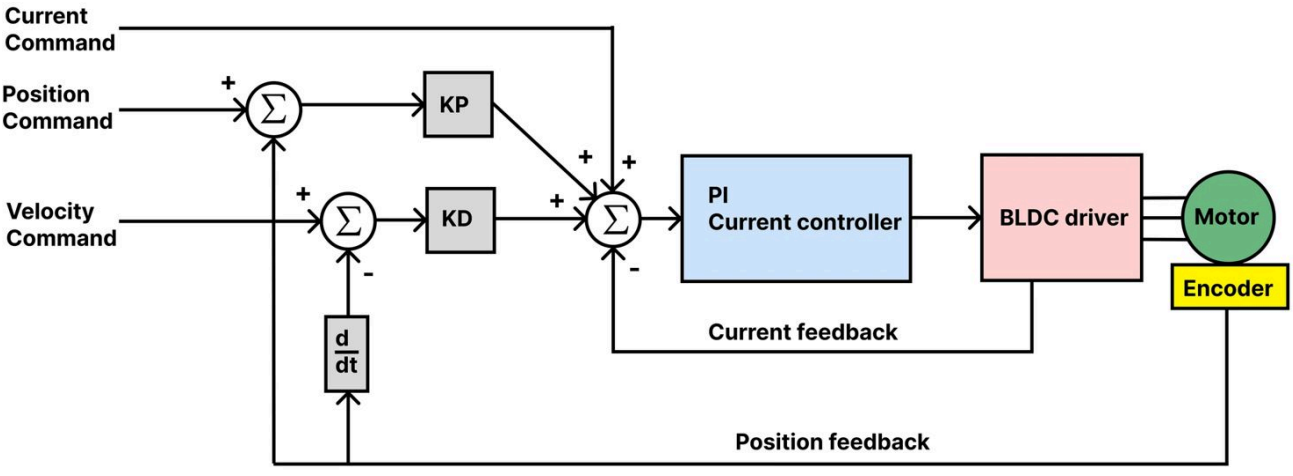


Figure 5.7: The impedance loop: a spring (KP) and a damper (KD) around the position setpoint, plus a current feedforward.

In PD mode the motor behaves like a spring and a damper: the torque is `KP × (setpoint − position) + KD × (speed setpoint − speed) + feedforward current`. Set `KP` and `KD` (the gains, or `#KP`, `#KD`, or Send_PD_Gains), then command with `#PD`, `#PDV` and `#PDI` or Send_data_pack_PD. Start with a small `KP` and `KD` of 0, raise `KP` until the motor holds position firmly, then add `KD` until it stops ringing. The theory corner explains the loop.

Limits

- The velocity limit (`#Vlimit`, 800000 by default) clamps the speed the loops may command, in encoder ticks per second. A rough maximum for your motor is 0.8 × V × KV × 16384 / 60 ticks per second, with KV from calibration and V the lower of the voltage limit and the supply voltage.
- The voltage limit (`#Vlim`) clamps the voltage of the current loops in mV. It is 6000 mV by default: a stepper's low resistance makes the current loop unstable with the full supply voltage, and the firmware's own guidance is 6000 mV for a phase resistance below 2 Ω. The limit also caps the top speed. 0, or a value above the supply voltage, uses the supply voltage.
- `#Rstint 1` resets the integrators on every new setpoint, which avoids windup when a program sends one setpoint after another with large steps.

Saving the configuration

Nothing you set survives a power cycle until you save it.

Motor GUI

Save. The GUI marks *Unsaved changes* until you do.

Terminal

```
#Save
```

Saving writes the configuration to the EEPROM: the motor parameters and the calibration, every gain and limit, the CAN node ID (and the bootloader's board ID with it), the heartbeat and watchdog settings, the thermistor and LED settings and the gripper flag. Over CAN, Send_Save_config does the same. Save after calibration, after tuning, and after changing the node ID.

Some settings are not kept and start from their defaults at every power-up: the current loop bandwidth (`#Cbw`, 500 Hz), the idle behaviour (`#Brake` / `#Coast` or Send_Settings: brake), and the open-loop and calibration settings (`#Openv`, `#Opens`, `#Vp`, `#Iqoffset`, `#microstep`, `#stepinterval`). The Defaults reference marks each setting.

A saved watchdog runs from power-up

With a watchdog saved (Send_Watchdog), the driver starts its count at power-up. A host that sends no motion frame or status request within the watchdog time finds the driver in watchdog error, and clears it with Send_Clear_Error. See Over CAN.

The serial number

This firmware does not read the serial number back from the EEPROM at power-up: `#SERNUM` reports 1 until it is set, and every save writes the value held in RAM over the stored one.

The defaults

Motor GUI

Default in the settings.

Terminal

```
#Default
```

Restoring the defaults writes the factory values to the EEPROM and reloads them. It also sets the CAN node ID to 0 and the thermistor to off, resets the serial number, the hardware version and the batch date stored in the EEPROM, and clears the gripper flag, the heartbeat rate and the watchdog. Note the hardware version and batch date `#Info` prints before you use it, and give the driver its node ID again afterwards. The defaults are listed in the Defaults reference.

Use it before the first calibration of a motor, after a firmware update when the driver behaves oddly, and when the state shows nonsense values (a `-1` where a number should be). With firmware 106 and newer that should not happen: the driver checks the stored configuration at power-up and replaces a damaged block with the defaults by itself.

What the driver reports

The state Motor GUI shows is what is in the EEPROM and what the driver measures. In a terminal it takes three commands: `#Info` prints the hardware and firmware version, the CAN ID, the calibration state and the motor parameters (pole pairs, resistance, inductance, Kt and KV); `#Param` prints the gains and limits; `#Error` the active errors. They are the first thing to look at when something is off, and the thing to copy into a bug report.

6. Operation

Operation

How a calibrated driver is used: the control modes and what each one does, the two ways to talk to the driver and the two tools on top of them, what happens when something goes wrong, and gripper mode.

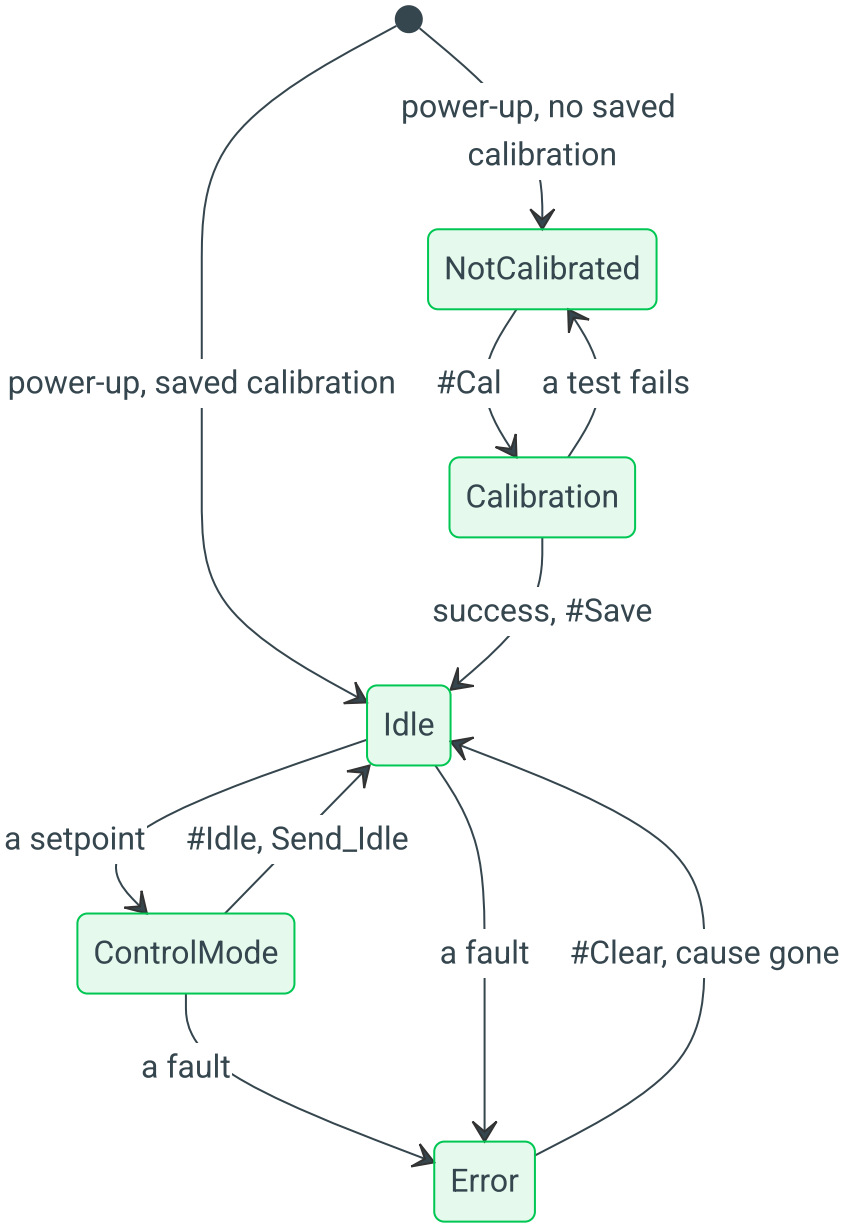
In this chapter

- Control modes
- Over UART
- Over CAN
- With Python
- Working in Motor GUI
- Errors and recovery
- Gripper mode

The exact layout of every message and command is in the API reference.

Control modes

The driver is always in one control mode. A command that carries a setpoint switches to the mode that uses it; `#Idle` or Send_Idle switches back to idle. The driver refuses every mode except idle, open loop included, while it is not calibrated or while an error is active.



A setpoint is `#P`, `#V`, `#Iq`, `#PD` or a CAN motion frame, and a new setpoint switches the mode without passing through idle; a fault is any of the errors on Errors and recovery.

ControlMode	What the motor does	Entered by	Setpoint unit
Idle	nothing: brakes (phases shorted), the default, or coasts (phases open), as set by `#Brake` / `#Coast` or Send_Settings; see Braking in idle	`#Idle`, Send_Idle, `#Clear`, errors	—
Position	holds and moves to a position with the cascade of position, velocity and current loops	`#P`, Send_data_pack_1 (8 bytes)	encoder ticks
Velocity	turns at a speed with the velocity and current loops	`#V`, Send_data_pack_1 (5 bytes)	encoder ticks/s
Current (torque)	applies a current, so a torque, with the current loop alone	`#Iq`, Send_data_pack_1 (2 bytes)	mA
PD (impedance)	behaves like a spring and a damper around a position, with `KP` and `KD`	`#PD`, Send_data_pack_PD	encoder ticks
Voltage torque	applies a voltage on the q axis directly, without the current loop: clamped to `#Vlim`, not current-limited	`#Uq`	mV
Open loop	steps the motor like a plain stepper driver, without the encoder and without a current limit; see Open-loop stepping	`#Openloop` (continuous), `#gosteps` (a number of microsteps)	electrical rad/s; microsteps
HALL	spins until a sensor on ADDITIONAL2 triggers, then holds the position reached; with a level trigger only while the pin stays at that level	`#HALL`, Send_data_pack_HALL	encoder ticks/s
Gripper	runs the gripper state machine: move to a jaw position with a speed and a current limit	`#Grippos`, Send_gripper_data_pack (with `#Gripper 1`)	0 to 255
Calibration	the calibration routine, and the angle-offset step alone	`#Cal`, `#Calangle`, `#Gripcal`	—

Braking in idle

In idle the driver brakes: it keeps both coils shorted through the driver stage, so the motor resists being turned. It does so at every power-up, and also with an error, which puts the driver in idle. `#Coast` (or Send_Settings over CAN) lets the motor coast instead, with the coils open, until the next power-up: `#Save` does not keep it. `#Brake` brakes again.

> **The braking current is not limited**
>
> A motor that is turned while it brakes drives its own back-EMF current through the shorted coils, and the current loop does not limit that current. Do not let a load drive a braking motor fast; send `#Coast` first when the shaft must turn freely.

Units

- **Position** is in encoder ticks: 16384 per revolution of the motor shaft, counting up without limit over several revolutions. Positive is counter-clockwise seen from the magnet (the back of the motor).
- **Speed** is in encoder ticks per second: 16384 is one revolution per second, 60 rpm.
- **Current** is in mA. Torque is current times the motor's Kt, which calibration finds.
- **Feedforward**: the 8-byte motion frame carries a speed and a current feedforward beside the position, the 5-byte one a current feedforward beside the speed. They are added after the loops, so a host that knows the trajectory can command it directly and leave the loops to correct the rest. Send 0 when you do not use them.

Try it

The units of this page, with your numbers: 16384 encoder ticks per turn, the practical speed limit from the electrical frequency the control loop can follow (Ratings and limits), and the torque as Kt times the current.

Open-loop stepping

`#Openloop` and `#gosteps` drive the coils like a plain stepper driver, without the encoder in the loop. Like every other mode, they need a calibrated driver without errors.

- `#Openloop 50` turns the field at 50 electrical rad/s and keeps turning until another command. On a motor with 50 pole pairs that is 50 ÷ (2π × 50), about 0.16 revolutions per second.
- `#gosteps 64` makes 64 microsteps, then goes to idle; a negative number goes the other way. `#microstep` (16 by default) is the number of microsteps per electrical cycle, which is four full steps: with 16, `#gosteps 16` turns a 1.8° motor by 7.2°. `#stepinterval` (1000 µs by default) is the time between two microsteps, rounded down to whole control cycles of 160 µs.
- `#Openv` (5000 mV by default) is the voltage both put on the coils.

None of these settings is saved.

Open loop is not current-limited

Open loop applies a voltage, not a current, and `#Ilim` does not apply. At standstill and low speed the coil current is about `#Openv` ÷ R: the default 5000 mV drives about 4.5 A through a 1.1 Ω coil, more than the driver's 2.8 A and the motor's rating. Set `#Openv` to the rated current × R first (2 A × 1.1 Ω = 2200 mV), and keep the test short.

Positive rotation

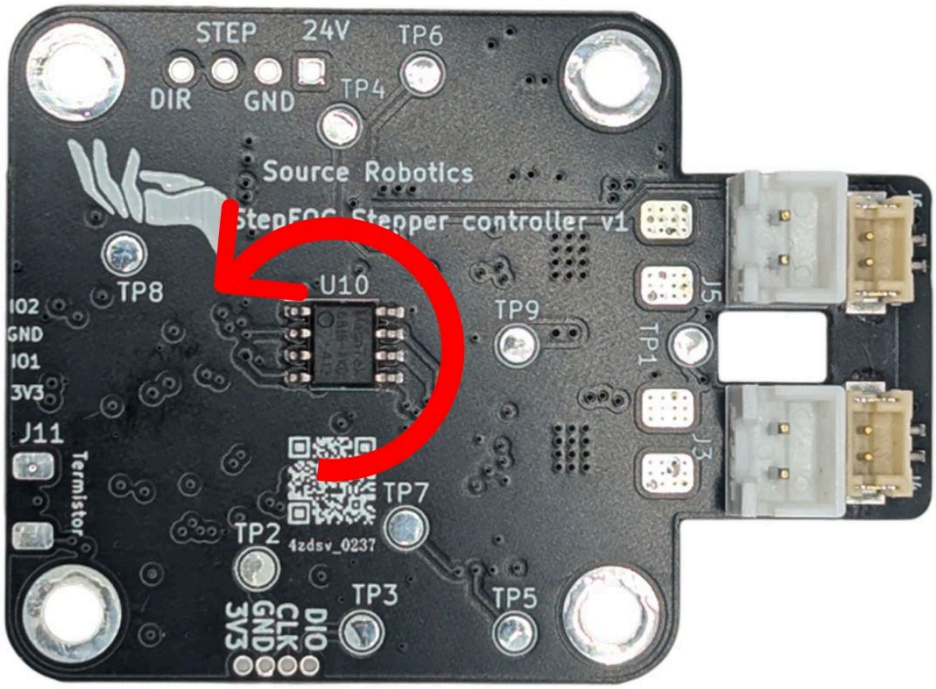


Figure 6.1: Positive rotation is counter-clockwise looking at the encoder magnet. A positive current turns the motor that way, a positive speed too, and the position grows.

Which mode am I in?

`#Mode` prints the mode: `Idle mode`, `Position control`, `Speed control`, `Current control`, `PD control`, `Open loop`, `Gripper mode` or `Gripper calib mode`. In this firmware release the voltage-torque mode reads `Gripper mode` too (a leftover label), and HALL mode, the angle-offset search (`#Calangle`), open-loop steps (`#gosteps`) and gripper mode print nothing. The behaviour of the motor is the reliable check there.

Over UART

The serial port is the interactive way to use the driver: you type a command, the driver answers in text. It is the only way to calibrate, and the quickest way to try a setting. For real-time control of several motors use CAN.

The protocol

A command is `#`, a name, optionally a space and one number, and a line ending:

```
#P 16384
#P
#Cal
```

- The name is case-sensitive and matches the firmware's spelling exactly (`#Kpiq`, not `#kpiq`); at most 19 characters, the number at most 19 characters, both together at most 20.
- The line ends with LF (`\n`); a CR before it is accepted. Terminals send CR+LF when you press Enter, with the setting described in The serial terminal.
- A **Set/Get** command with a number sets the value and prints it; without a number it only prints it. `#P 16384` moves to position 16384 and prints the position; `#P` prints the position.
- An **action** command takes no number: `#Cal`, `#Save`, `#Idle`.
- A command the parser does not know is answered with `Unknown command` (firmware 106 and newer). A few names the parser accepts have no handler and are answered with nothing; the UART reference lists them.
- 256000 baud, 8N1, 3.3 V.

The driver only answers

The driver never sends anything on its own, except with the cyclic commands: `#Cyc 100` makes it print position, speed and Iq every 100 ms as `$ <position> <speed> <Iq>` (for BetterSerialPlotter), `#Cyca 100` as `Position:x,Speed:y,Iq:z` (for the Arduino plotter); `#Cyc` or `#Cyca` without a number stops it.

Typical sessions

A first test after calibration:

```
#Ilim 1500        current limit for the motor
#V 16384          one revolution per second
#V 0
#P 0              back to the start
#Idle
```

Tuning:

```
#Kpv 0.02
#Kiv 0.001
#V 30000
#Save
```

Status:

```
#Info
#Error
#Temp
#Vbus
```

Every command is in the UART reference, grouped by what it does.

Over CAN

CAN is the interface for running a machine: compact frames, a fixed cost per message, up to 14 drivers on one bus, and a host that can be a PC, a microcontroller or a robot control box. The driver answers a motion command with its position, speed and current in the same frame exchange, so a control loop on the host needs one frame out and one frame back per motor and cycle.

The frame

CAN 2.0 data frames with 11-bit identifiers at 1 Mbit/s. The identifier carries the node, the command and the error state:

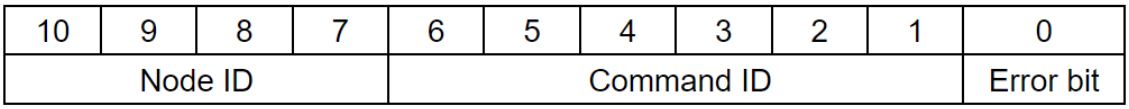


Figure 6.2: Bits 10 to 7 of the identifier are the node ID, bits 6 to 1 the command ID, bit 0 the error bit.

- **Node ID**, bits 10 to 7: which driver, 0 to 15. A driver acts only on frames with its own node ID and sends with it. Set it with `#CANID` or Send_CAN_ID and save; every driver ships as node 0. Use 0 to 13: the bootloader reserves 14 and 15, and a driver on one of those cannot be updated over CAN.
- **Command ID**, bits 6 to 1: which message, 0 to 63. The CAN reference lists all of them.
- **Error bit**, bit 0: in a frame from the driver, 1 while any error is active. In a frame from the host it is ignored.

So a host sends Send_data_pack_1 (command 2) to node 3 with the identifier `(3 << 7) | (2 << 1)` = 0x184, and the driver answers with command 3 under `(3 << 7) | (3 << 1) | error`. A lower node ID wins the bus arbitration.

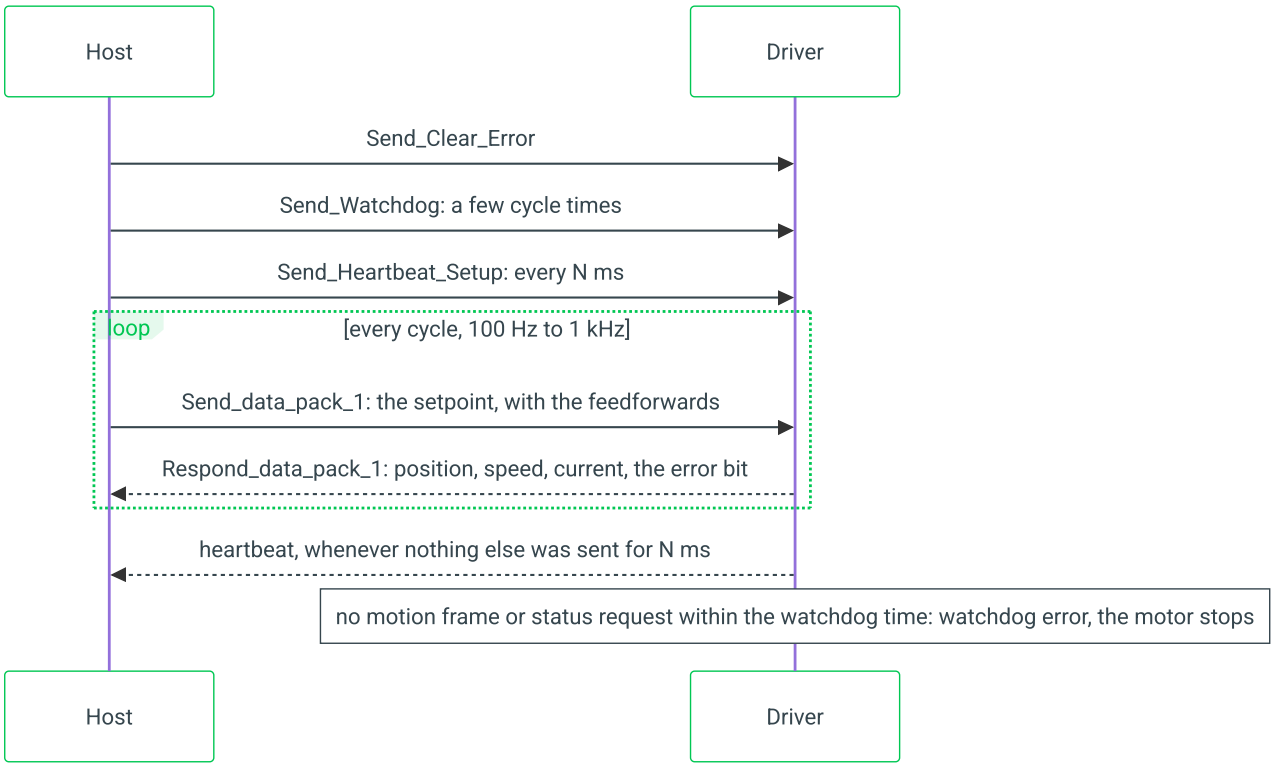
Multi-byte values are big-endian: the most significant byte is in data[0] and goes first. Floats are IEEE 754 single precision. Flags inside a byte are numbered from the most significant bit.

Three kinds of message

- **Send_…**: the host sends data. Some of these are answered (a motion command with Respond_data_pack_1, the gripper command with Respond_Gripper_data_pack); most are not.
- **Send_Respond_…**: the host asks for data with a **remote frame** (the RTR bit set, no data) carrying the command ID; the driver answers with a data frame with the same command ID.
- **Respond_…**: frames only the driver sends: the answers above, and the heartbeat.

A control loop

Send Send_data_pack_1 at a fixed rate, 100 Hz to 1 kHz, with the setpoint for this cycle; read Respond_data_pack_1 for the position, speed and current of the last cycle. Every valid motion frame, and every status request the driver answers, resets the watchdog; the setting frames (gains, limits, Idle, Clear, Save) do not. So with Send_Watchdog set to a few cycle times the motor stops when the host stops. A watchdog kept with Send_Save_config runs from power-up: a host that does not start its loop within the watchdog time finds the driver in watchdog error, and clears it with Send_Clear_Error. The heartbeat is the other way round: Send_Heartbeat_Setup makes the driver send a frame on its own every N ms when it has nothing else to send, so the host can see it is alive.



From a PC

The CANvas adapter shows up as a serial port and speaks slcan; `python-can` opens it with `bustype='slcan'`. The Python library wraps the whole protocol, see With Python. Any CAN adapter that `python-can` supports works the same way.

Several drivers

Give each driver its own node ID before you put them on one bus (a bus with two node 0s cannot tell them apart): connect one driver at a time over UART, `#CANID 3`, `#Save`. Terminate the first and the last node, and wire the daisy chain as in Power and the CAN daisy chain.

With Python

The `Spectral-BLDC` library wraps the CAN protocol: one method per message, and the driver's answers unpacked into attributes. It runs on Windows, Linux and macOS with any adapter `python-can` supports, such as the CANvas adapter over slcan.

Installing

In a virtual environment:

Windows

```
py -m venv .venv
.venv\Scripts\activate
pip install Spectral-BLDC
```

The CANvas adapter is `COM` and a number (Device Manager, **Ports (COM & LPT)**): `channel='COM41'`.

Linux

```
python3 -m venv .venv
source .venv/bin/activate
pip install Spectral-BLDC
sudo usermod -aG dialout $USER     # access to the serial port; log out and in again once
```

The CANvas adapter is `/dev/ttyACM0` (`ls /dev/ttyACM*` lists it): `channel='/dev/ttyACM0'`.

macOS

```
python3 -m venv .venv
source .venv/bin/activate
pip install Spectral-BLDC
```

The CANvas adapter is `/dev/cu.usbmodem` and a number (`ls /dev/cu.usbmodem*` lists it): `channel='/dev/cu.usbmodem1101'`, with your number.

Check

`python -c "import Spectral_BLDC"` returns without an error message.

The source and the examples are in Spectral-BLDC-Python. For joints with a gear ratio and an offset, the Source Robotics Toolbox (`pip install SourceRoboticsToolbox`) turns encoder ticks into joint angles.

The first program

```
import Spectral_BLDC as Spectral
import time

# the adapter: a CANvas on COM41 (Windows) or /dev/ttyACM0 (Linux), 1 Mbit/s
comms = Spectral.CanCommunication(bustype='slcan', channel='COM41', bitrate=1000000)
# the driver with node ID 0
motor = Spectral.SpectralCAN(node_id=0, communication=comms)

motor.Send_Clear_Error()

# A configured, calibrated motor with a clear shaft: command one turn for five seconds.
# Each command requests a fresh position/speed/current reply; heartbeat is not required.
try:
    deadline = time.monotonic() + 5.0
    next_cycle = time.monotonic()
    while time.monotonic() < deadline:
        motor.Send_data_pack_1(Position=16384, Speed=0, Current=0)
        reply_deadline = min(deadline, time.monotonic() + 0.02)
        while time.monotonic() < reply_deadline:
            message, ids = comms.receive_can_messages(
                timeout=max(0.0, reply_deadline - time.monotonic()))
            if message is None:
                print("No motion feedback in this cycle; check the bus and node ID")
                break
            if ids.node_id != 0 or ids.command_id != 3:  # Respond_data_pack_1
                continue
            motor.UnpackData(message, ids)
            print(motor.position, motor.speed, motor.current, ids.error_bit)
            if ids.error_bit:
                raise RuntimeError("Driver fault: inspect State_of_Errors before retrying")
            break
        next_cycle += 0.02
        time.sleep(max(0.0, next_cycle - time.monotonic()))
finally:
    motor.Send_Idle()                    # also on Ctrl-C; the shaft no longer holds torque
```

`receive_can_messages` returns the raw `python-can` message and a tuple with the node ID, the command ID and the error bit of the identifier; `UnpackData` decodes the message into the attributes the message carries. This example resends the same setpoint at 50 Hz for five seconds, prints only matching motion feedback, and puts the motor in idle when it ends. Idle releases torque: support any attached mechanism before running it. A missing reply is reported without claiming that a move finished. Configure and calibrate the driver first (Quick start).

Check

The program prints a line of position, speed, current and error bit for each cycle, the position moves to 16384 and the error bit stays 0. `No motion feedback in this cycle` means no answer came back: the port, the node ID and the bus, see Over CAN.

What is where

Library call	Message	What you get back
`Send_data_pack_1(Position, Speed, Current)`	Send_data_pack_1	`position`, `speed`, `current`
`Send_data_pack_PD(...)`	Send_data_pack_PD	`position`, `speed`, `current`
`Send_Respond_Encoder_data()`	Send_Respond_Encoder_data	`position`, `speed` (32-bit)
`Send_Respond_State_of_Errors()`	Send_Respond_State_of_Errors	the error attributes
`Send_gripper_data_pack(...)`	Send_gripper_data_pack	`gripper_position`, `gripper_current`, the gripper state bits
`Send_Limits(...)`, `Send_Velocity_Gains(...)`, ...	the setting messages	nothing; `Send_Save_config()` keeps them

The complete map of calls to messages is in the Python library reference, and each message's bytes in the CAN reference.

Several motors

One `CanCommunication` per bus, one `SpectralCAN` per driver with its node ID. Send to each, then read the bus: every answer carries the node ID in `ids.node_id`, so route it to the right object.

```
motors = [Spectral.SpectralCAN(node_id=i, communication=comms) for i in range(3)]
for m in motors:
    m.Send_Respond_Encoder_data()
for _ in motors:
    message, ids = comms.receive_can_messages(timeout=0.1)
    if message is not None:
        motors[ids.node_id].UnpackData(message, ids)
```

The Guides build on this: a quadruped leg, gravity compensation, bilateral teleoperation.

Working in Motor GUI

Everyday use of the driver from Motor GUI: moving the motor, watching it, recording what it does, running several motors, and the few things that only work from the console.

Moving the motor

The jog controls send setpoints in the matching control mode: *Jog velocity* turns the motor at a speed in encoder ticks per second (16384 is one revolution per second), *Jog position* moves it to a position in ticks, *Jog current* applies a torque in mA. *Send setpoint* sends a value in the mode the driver is in. Idle stops the motor; Control modes says what each mode does. With *Live stream while dragging* the setpoint follows the slider, which is the quickest way to feel a tuning change.

Watching it

The plots show position, speed and current as the driver reports them. Pan and zoom to a move; hover for the value. A step in the position setpoint shows overshoot and settling at once, a speed step shows the velocity loop's response; Current limit and loop tuning uses them step by step.

Recording

A recording keeps the telemetry stream to a file: *New recording*, run the move, *Stop recording*. Record the response before and after a tuning change to compare them, or a failure to attach to a bug report (Report a problem).

Clearing errors

The errors the driver reports are listed with the state; **Clear errors** sends what `#Clear` does. An error whose cause is still present comes straight back; Errors and recovery says what each one needs.

Several motors

Over the CANvas adapter the GUI sees every driver on the bus and addresses each by its node ID. Give each driver its own ID over the serial adapter first (the CAN node ID in the settings, then Save), terminate the first and the last node, and set a watchdog (*Watchdog ms*) on a bus that drives something that must not run away: Power and the CAN daisy chain, Over CAN.

Gripper

A driver in gripper mode shows the gripper controls: calibrate the jaws, a position from open to closed, a speed, a current limit, and the state the gripper reports. *No gripper connection* means the driver is not in gripper mode or not on the bus. Gripper mode.

Firmware updates

Firmware update lists the releases from GitHub and flashes one through the bootloader; on a bus, *Scan bootloaders* finds the boards. Updating through the bootloader.

The console

Anything the GUI has no control for is one `#` command away in the console, with the driver's answer below it; the whole set is in the UART commands reference. The cyclic output (`#Cyc`) is what the GUI's telemetry stream uses over serial, so do not start it by hand while the plots run.

Reading a fault

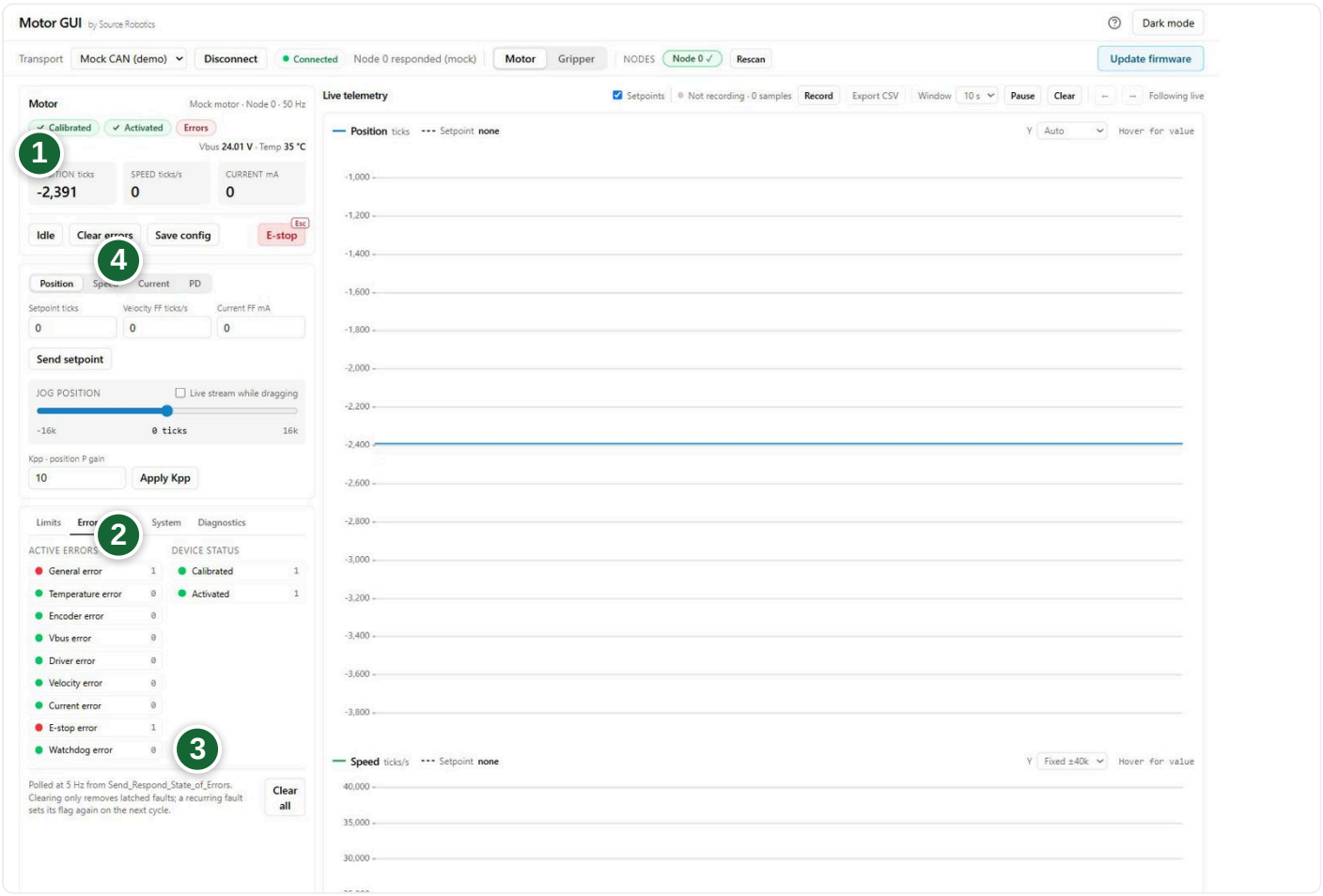


Figure 6.3: **1. Errors state:** a fault is active. **2. Errors tab:** inspect individual flags. **3. E-stop error:** 1 identifies the latched fault in this simulation. **4. Clear errors:** clear it after removing its cause; a persistent cause returns on the next update. Screenshot captured from **Mock CAN (demo)**.

Check

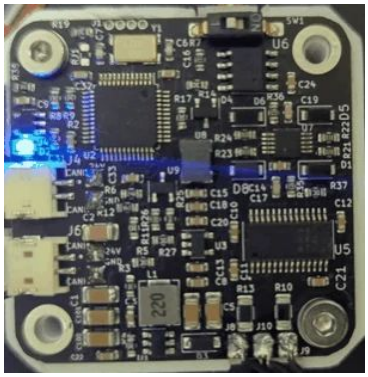
After recovery the fault flag returns to 0 and the state shows *No errors*. If it returns, stop and follow Errors and recovery.

Errors and recovery

When the driver detects a fault it stops the motor, goes to idle, turns the status LED on steadily and sets the error bit in every CAN frame it sends. It stays there until the error is cleared.

Seeing the error

- **The LED**: on and not flashing means error mode (or not calibrated). Three short flashes and a pause is normal operation; fast flashing is calibration.
- `#Error` prints `In error state!` or `No errors!`, followed by one line per active error.
- **Send_Respond_State_of_Errors** returns every flag as a bit; **the error bit** of any frame says whether there is one.

Normal operation	Calibration	Error mode
		

In error mode the LED does not flash: it stays on, as in the photo on the right.

The errors

Error	`#Error` line	Cause	What to do
Vbus	`Vbus error`	the supply voltage is below 9 V or above 29 V (`#Vmax`, 29000 mV after `#Default`)	check the supply and the cable; a decelerating motor can push the voltage up
Encoder	`Encoder error`	the encoder reports no magnet: missing, too far away or too weak	magnet distance and type, see The encoder magnet

Error	`#Error` line	Cause	What to do
Driver	`Driver error (undervoltage, thermal shutdown, or overcurrent)`	reserved: this firmware never raises it, because it does not monitor the driver stage	—
Velocity	`Velocity error`	the speed passed 30,000,000 ticks/s, a fixed threshold that `#Vlimit` does not change; in practice only a runaway reaches it	check the magnet and the calibration
Temperature	`Temp error`	the thermistor reads more than `#Tlim` (75 °C by default), with `#Term 1`	let the motor cool; lower the current limit
E-stop	`Received ESTOP command`	Send_ESTOP was received	clear it when it is safe
Watchdog	`Watchdog error`	no motion frame or status request within the watchdog time (Send_Watchdog)	the host stopped sending; fix the host, then clear
Not calibrated	`Not calibrated`	the motor has not been calibrated since `#Default`, or the EEPROM is invalid	run `#Cal` and `#Save`
Current	`Current error`	reserved; this firmware never raises it	—

Clearing

`#Clear` or Send_Clear_Error clears the flags and goes to idle. An error whose cause is still present comes straight back: a Vbus error at 2 V stays until the supply is right; once the supply is 24 V, one `#Clear` returns the driver to normal operation. The calibration error clears only by calibrating (or, for a motor you know is calibrated, `#Calibrated 1`). A gripper E-stop comes back on every control cycle until its E-stop bit is 0 again: `#Gripstop 0`, or a Send_gripper_data_pack with the bit clear; then clear. While it is active, `#Error` prints only `In error state!`.

When the driver does not answer

- No LED at all: no power. Check DC+ and DC− and the cable orientation.
- LED on, no answer on UART: the baud rate (256000), TX and RX crossed, the adapter's port.
- No answer on CAN: the node ID, the termination (about 60 Ω across the bus, unpowered), 1 Mbit/s on the adapter.

- `#Info` shows `-1` or nonsense: with firmware 106 and newer this should not happen, because the driver replaces a damaged configuration block with the defaults at power-up. If it does, `#Default`, then calibrate again.

Troubleshooting goes through the symptoms one by one.

Gripper mode

A driver can run a gripper instead of a joint: the same board, with a state machine that moves a jaw to a position between open and closed, at a speed, with a current limit that becomes the grip force, and that reports when it holds something. The MSG gripper is built on STEPFOC this way.

Turning it on

```
#Gripper 1
#Save
```

`#Default` clears the flag again. A driver in gripper mode still answers every other command; the gripper commands only work with the flag set.

Calibrating the gripper

After every power-up the gripper has to find its end stops: `#Gripcal` or Send_gripper_calibrate. The jaws open until they stop, then close until they stop, slowly and at 500 mA; the positions become 0 (open) and 255 (closed). The driver prints nothing when it is done. If it has not found both end stops within about 24 s it gives up, and the gripper stays uncalibrated. Check the result with `#Gripinfo` (`Gripper calibrated is: 1`) or the `gripper_calibrated` bit of Respond_Gripper_data_pack: a move is carried out only once the gripper is calibrated. The motor itself must be calibrated (`#Cal`) and saved before that, once.

While the gripper calibrates, send only empty status polls. A 5-byte Send_gripper_data_pack, Send_Clear_Error or `#Clear` stops the calibration without a message, and the next one then starts part way through, where the stopped one left off: switch the driver off and on before you calibrate again (known issue KI-7).

Moving

Over UART:

```
#Gripvel 100       speed, 0 to 255
#Gripcur 400       current limit of the move in mA, the grip force
#Grippos 200       go to position 200 (0 open, 255 closed); also activates the gripper
```

Over CAN, Send_gripper_data_pack carries position, speed and current in one frame with the activate and action bits; the driver answers with Respond_Gripper_data_pack: the position, the measured current, whether it is moving, and the object detection:

Object detection	Meaning
0	moving
1	an object was detected while closing: the jaws stopped on it and hold it with the current limit
2	an object was detected while opening
3	the position was reached

An empty Send_gripper_data_pack (0 bytes) only asks for the state. The answer to a 5-byte command goes out before the driver acts on it, so its object detection and error bits are still those of the moment before (KI-6); the answers to the next frames show the new move. The action bit in the answer is a copy of the last command's action bit and stays 1 after the move ends (KI-8): the object detection tells when it has ended.

Send_gripper_data_pack's E-stop bit raises the gripper E-stop error; `#Gripstop 1` does the same over UART. The error stays: while the E-stop bit is 1 the driver raises it again on every control cycle, and `#Error` prints only `In error state!`. To recover, clear the bit (`#Gripstop 0`, or a Send_gripper_data_pack with the bit 0), then `#Clear` or Send_Clear_Error.

Current

The firmware does not limit the current you give a gripper move. The safe range depends on the gripper's mechanics and motor; the gripper's manual gives it. The driver is rated for 2.8 A, but nothing enforces that here: a gripper move uses the current as sent.

Where the details are

The bytes of the two gripper frames are in the CAN reference, the UART commands in the UART reference.

7. Firmware

Firmware

The driver's firmware is open source and released as numbered builds. A driver shipped with firmware 105 or newer carries a bootloader and updates itself over UART or CAN, and so do some drivers shipped before 105, which report 103 (Drivers that report 103 says how to tell). A driver without the bootloader needs it installed once with a programming adapter.

In this chapter

- Releases and versions: how releases are numbered, how to see which one a driver runs, what the release notes contain
- The bootloader: what it is, how the driver boots, how it is entered, its protocol and tools
- Updating through the bootloader: the normal update, with Motor GUI, the bootloader's command-line tool, or a PAR6 control box
- Installing the bootloader on an older board: for a driver that runs firmware 103 or older
- Building from source: PlatformIO, the memory layout, uploading with a programming adapter

The release notes of every release up to the one this site describes are in the appendix, Firmware release notes.

Releases and versions

A firmware release is a number: 103, 105, 106, … Every release is a tag `V<number>` in the firmware repository and a GitHub release that carries the image `stepfoc-firmware-V<number>.bin`, a manifest `firmware.json` with the image's size, SHA-256 and the commit it was built from, and the release notes. The notes are the firmware's changelog; the appendix collects them.

Which release does my driver run?

```
#Info
```

prints `Software version: <number>` among the rest; Motor GUI shows the same number in the driver's identity, and over CAN Send_Respond_Device_Info returns it as the third byte. From firmware 105 the number is the build's own version. Before that it was read from the EEPROM, where the last `#Default` wrote it, so it names the firmware that last restored the defaults, not necessarily the one running: 101 and 102 write 101, 103 writes 103.

Drivers that report 103

A driver that reports 103 runs either release 103 from the `main` branch, without a bootloader, or an early build of the `bootloader-version` branch, which also writes 103 and runs above the bootloader. Some drivers were shipped with the bootloader before release 105. Which image those carry was not recorded: most likely 103, built for the bootloader.

To tell whether yours has the bootloader:

- Watch the LED as you switch the driver on: with the bootloader it blinks for about two seconds before the firmware starts.
- Or power it up while `bl_flash.py list` or Motor GUI's *Scan bootloaders* is polling: a driver with the bootloader answers in its first two seconds.

With the bootloader, update it to the current release as in Updating through the bootloader; the release it ran before does not matter then. Without one, install it first: Installing the bootloader on an older board.

Which release does this site describe?

The one in the version box on the landing page and in the version selector in the header. When a newer release changes what a page says, a new version of the site is published and the previous one stays reachable from the selector. The compatibility table says which releases go with which bootloader, Python library and PAR6 runtime.

The Spectral Micro counterpart

A change that applies to both drivers comes to the Spectral Micro too, but not always in a release with the same number: STEPFOC 108 matches Spectral Micro 107. The compatibility table lists the pairs.

The two branches

Releases from 105 on are built from the `bootloader-version` branch of the repository, whose firmware is linked to run above the bootloader. The `main` branch holds the firmware of release 103 and earlier, linked to run without a bootloader, and is not updated. A board running 103 is documented by version `103` of this site; to move it to a current release, see Installing the bootloader on an older board.

The bootloader

Every driver shipped with firmware 105 or newer carries a small bootloader in the first 12 KB of its flash. It starts the firmware on a normal boot, and it loads a new firmware over UART or CAN when a host asks, so a driver is updated without a programming adapter and without opening anything. The bootloader is open source: stm32f103c-bootloader, shared with the Spectral Micro.

Memory layout

Address	Contents
`0x08000000` – `0x080022FF`	the bootloader (about 9 KB)
`0x08002C00` – `0x08002FFF`	the bootloader's configuration page: the board ID, the firmware's page count and CRC, the bootloader's build version
`0x08003000` – `0x0801FFFF`	the firmware (up to 116 KB)
RAM `0x20001000`	a magic word the bootloader sets to hand over to the firmware

The firmware is linked to start at `0x08003000` and sets its vector table there (`VECT_TAB_OFFSET=0x3000`); the first `0x3000` bytes belong to the bootloader and the firmware never touches them.

What happens at boot

1. On a reset, the bootloader runs first. If the magic word is in RAM and the reset was a software reset, it checks the firmware's stack pointer and reset vector and jumps straight into the firmware: about 10 ms, the normal boot.
2. Otherwise it initialises the clocks, CAN, UART and its watchdog, and **listens for a host for 2 s**. The LED flashes three times at the start, then blinks while the bootloader listens, faster while a host talks to it.
3. With no host, and a firmware whose stored CRC is valid, it sets the magic word and resets; the next boot takes the fast path.
4. With a host talking, it stays as long as the host keeps talking: 3 s after the last command, 60 s once a flash is in progress. Any `PING` resets the timer.
5. With no valid firmware (never flashed, or a flash that was interrupted), it stays in bootloader mode and waits, with the LED blinking; the driver answers nothing on `#Info` .

Entering the bootloader

- **From the firmware**: `#Reset` over UART or Send_Reset (command 14) over CAN. Since firmware 105 both reset the driver into the bootloader's 2 s window; the host tools send them for you.
- **At power-on**: the 2 s window after every power-up, if the host is already polling.
- **Always**, when there is no valid firmware.

The board ID

The bootloader has a board ID of its own, 0 to 13, stored in its configuration page. 14 and 15 do not exist for it: its command frame, identifier `0x700`, decodes as node 14 in the firmware's identifier scheme, so those two node IDs are reserved. **Give drivers node IDs 0 to 13.** The firmware accepts `#CANID 14` and `15`, but the bootloader then keeps its old board ID and a firmware update over CAN cannot reach the driver. The firmware keeps the board ID in step with its CAN node ID when the configuration is saved: `#Save` or Send_Save_config writes the node ID into the bootloader's board ID, so a driver answers the host tools under its node ID. A node ID that is set but not saved is not the board ID yet. A replacement board ships as ID 0; two boards with the same ID on one bus corrupt each other's flash stream, so give the new board its ID alone on the bus first (`set-id` in the host tool).

Transports and protocol

Over **CAN** (1 Mbit/s, standard 11-bit identifiers) the host commands on identifier `0x700` with 8 data bytes (`board_id`, `cmd`, two parameters); the board replies on `0x701 + board_id` with 5 bytes (`board_id`, `cmd`, error code, a 16-bit parameter); the firmware image streams in bulk frames on `(board_id << 7) | sequence`, 16 frames of 8 bytes per chunk, with no reply per frame. Over **UART** (256000 baud) the same commands travel in framed packets `[0xBB][CMD][LEN][BOARD_ID][DATA…][CRC16]` with the same 5-byte reply, but the first four have other numbers.

Commands over CAN: `WBUF` (1), `WPAGE` (2), `WCRC` (3), `PING` (4), `SET_ID` (5), `ERASE_APP` (6), `STREAM_BEGIN` (7), `STREAM_STATUS` (8). Over UART: `PING` (1), `WBUF` (2), `WPAGE` (3), `WCRC` (4), and the others as over CAN, plus `STREAM_DATA` (9), which carries the stream frames. Error codes: `0` OK, `1` invalid offset, `2` invalid CRC, `3` flash write failed, `4` invalid page number. A flash is: ping, reset the firmware if it answers, ping until the bootloader answers, `ERASE_APP` (about 3.5 s), then for each 1 KB page `STREAM_BEGIN`, 8 chunks of 16 frames, `STREAM_STATUS`, `WPAGE` with the page's CRC32; finally `WCRC` with the page count and the image's CRC32. The bootloader stores the CRC and reboots into the new firmware. The full wire protocol is in the bootloader repository's `docs/PROTOCOL.md`.

The host side

Tool	Transport	Use
Motor GUI	serial adapter (Web Serial) or CANvas	one driver on the bench, releases fetched from GitHub

Tool	Transport	Use
`host_tools/bl_flash.py` in the bootloader repository	slcan or gs_usb CAN adapters, or UART	scripts, several boards, `list`, `set-id`, `flash --erase-first`
the PAR6 control box's `flash_motor_firmware.py` and the dashboard's Firmware tab	the robot's own CAN bus	every joint of a robot, from the box

Updating through the bootloader has the commands.

Recovery

An interrupted flash leaves an invalid CRC; the bootloader refuses to start the firmware and waits, so the board is not lost: flash again. A board that answers nothing at all: power-cycle it with the host already polling, to catch the 2 s window. The one thing the tools refuse, and that would need a programming adapter to undo, is flashing an image linked for `0x08000000` (a firmware from the `main` branch) over the firmware region.

Installing it

Boards that run release 103 or older from the `main` branch have no bootloader; some boards shipped before 105 have it although they report 103 (Drivers that report 103). Installing the bootloader on an older board puts it there once, with a programming adapter at `0x08000000`; from then on the board updates like any other.

Updating through the bootloader

A driver with the bootloader (firmware 105 or newer) is updated over the UART connector or the CAN bus: the host tells the driver to reset, the bootloader waits two seconds for a host, and the host streams the new image into it. No programming adapter, and nothing to open.

Before you update

- Park the mechanism: the motor loses torque during the update and until the new firmware is calibrated and commanded.
- An update may clear the calibration (the release notes say so when it does); plan to calibrate and `#Save` afterwards, and note the gains `#Info` prints.
- On a bus with several drivers, update each node; a bus with mixed releases behaves unpredictably.

With Motor GUI

Motor GUI in Chrome or Edge, connected over the serial adapter or the CANvas adapter: choose the release, and the GUI fetches the image and its manifest from the GitHub release, verifies the size and the SHA-256, resets the driver into its bootloader and flashes it. This is the way for one driver on the bench.

With the bootloader's command-line tool

The bootloader repository has `host_tools/bl_flash.py`, which flashes an image over CAN (slcan or candleLight/gs_usb adapters) or over UART:

Windows

```
cd host_tools
pip install -r requirements.txt

# over CAN with a CANvas (slcan) adapter on COM6, driver with board ID 0
python bl_flash.py --transport can --can-interface slcan --channel COM6 flash stepfoc-firmware-
V108.bin --board 0 --erase-first

# over UART on COM7
python bl_flash.py --transport uart --port COM7 --baudrate 256000 flash stepfoc-firmware-V108.bin
--board 0 --erase-first
```

Linux

```
cd host_tools
pip install -r requirements.txt

# over CAN with a CANvas (slcan) adapter, driver with board ID 0
python3 bl_flash.py --transport can --can-interface slcan --channel /dev/ttyACM0 flash stepfoc-
firmware-V108.bin --board 0 --erase-first

# over UART with the serial adapter
python3 bl_flash.py --transport uart --port /dev/ttyUSB0 --baudrate 256000 flash stepfoc-
firmware-V108.bin --board 0 --erase-first
```

Your user needs the `dialout` group for both ports (Motor GUI: the port).

macOS

```
cd host_tools
pip install -r requirements.txt

# over CAN with a CANvas (slcan) adapter, driver with board ID 0; ls /dev/cu.usbmodem* gives the
name
python3 bl_flash.py --transport can --can-interface slcan --channel /dev/cu.usbmodem1101 flash
stepfoc-firmware-V108.bin --board 0 --erase-first

# over UART with the serial adapter; ls /dev/cu.usbserial* gives the name
python3 bl_flash.py --transport uart --port /dev/cu.usbserial-0001 --baudrate 256000 flash
stepfoc-firmware-V108.bin --board 0 --erase-first
```

The tool sends the reset command to the running firmware (`#Reset` over UART, Send_Reset over CAN), catches the bootloader's two-second window, erases the application pages and streams the image page by page, each page verified by a CRC; `list` shows the boards in bootloader mode, `set-id` changes a board's bootloader ID. The image is the `stepfoc-firmware-V<number>.bin` from the GitHub release.

Board ID and node ID

The bootloader has its own board ID (0 to 13), kept in its configuration page, separate from the firmware's CAN node ID. The firmware keeps the two in step when the configuration is saved (`#Save` , Send_Save_config), so a driver's bootloader ID is normally its node ID. After `#CANID` , save before you flash over CAN.

Check

After the flash, from Motor GUI or the tool, the driver starts the new firmware: `#Info` prints the release you flashed as `Software version` , and Motor GUI shows it in the driver's identity. If the driver does not answer, see When it fails.

From a PAR6 control box

A robot built on the Robot Control Box updates every joint from the box itself, over its own CAN bus, from the dashboard's Firmware tab or with `tools/flash_motor_firmware.py` ; the PAR6 documentation describes it.

What happens in the driver

1. The host sends the reset; the firmware reboots into the bootloader.
2. The bootloader listens for two seconds. With no host it starts the firmware; with a host it stays as long as the host keeps talking (60 s during a flash).
3. The application pages are erased, then written page by page; each page is checked by a CRC.
4. The bootloader checks the whole image's CRC, records it, and starts the new firmware.

When it fails

A flash that fails or is cancelled part way is not a brick: the stored CRC is invalid, so the bootloader refuses to start the firmware and waits for a host. Run the flash again; `bl_flash.py list` (or a passive scan from the control box) finds the board. A board that answers nothing: power-cycle it with the host already polling, to catch the two-second window.

An image linked for `0x08000000` (a firmware from the `main` branch, release 103 and earlier) must never be flashed through the bootloader: it would overwrite the bootloader's own region if the tool did not refuse it. The tools validate the image first.

Installing the bootloader on an older board

A driver running release 103 or older from the `main` branch has no bootloader: its firmware starts at the beginning of the flash. A driver that reports 103 may have the bootloader all the same; check first, as in Drivers that report 103. To run any release from 105 on, which is linked to start above the bootloader, the bootloader must be installed once, with a programming adapter on the JTAG connector. After that, every update goes over UART or CAN.

> **Warning**
>
> Disconnect the motor supply and the UART adapter before connecting the programming adapter. The adapter powers the board at 3.3 V.

What you need

- The programming adapter (an ST-LINK with the 1.27 mm pogo-pin adapter for the JTAG pads), or any ST-LINK, J-Link or OpenOCD-compatible probe wired to 3.3 V, GND, SWDIO and SWCLK.
- STM32CubeProgrammer or the older STM32 ST-LINK Utility on the PC, with the ST-LINK drivers.
- The bootloader binary from the bootloader repository's `bin/` folder; its `README.md` names the current file.

Windows

STM32CubeProgrammer or the ST-LINK Utility, and the ST-LINK USB driver (STSW-LINK009) for the adapter.

Linux

STM32CubeProgrammer; the ST-LINK Utility runs on Windows only. The adapter needs no driver, but your user needs access to its USB device: install the udev rules that come with STM32CubeProgrammer, or run it with `sudo`.

macOS

STM32CubeProgrammer; the ST-LINK Utility runs on Windows only. The adapter needs no driver.

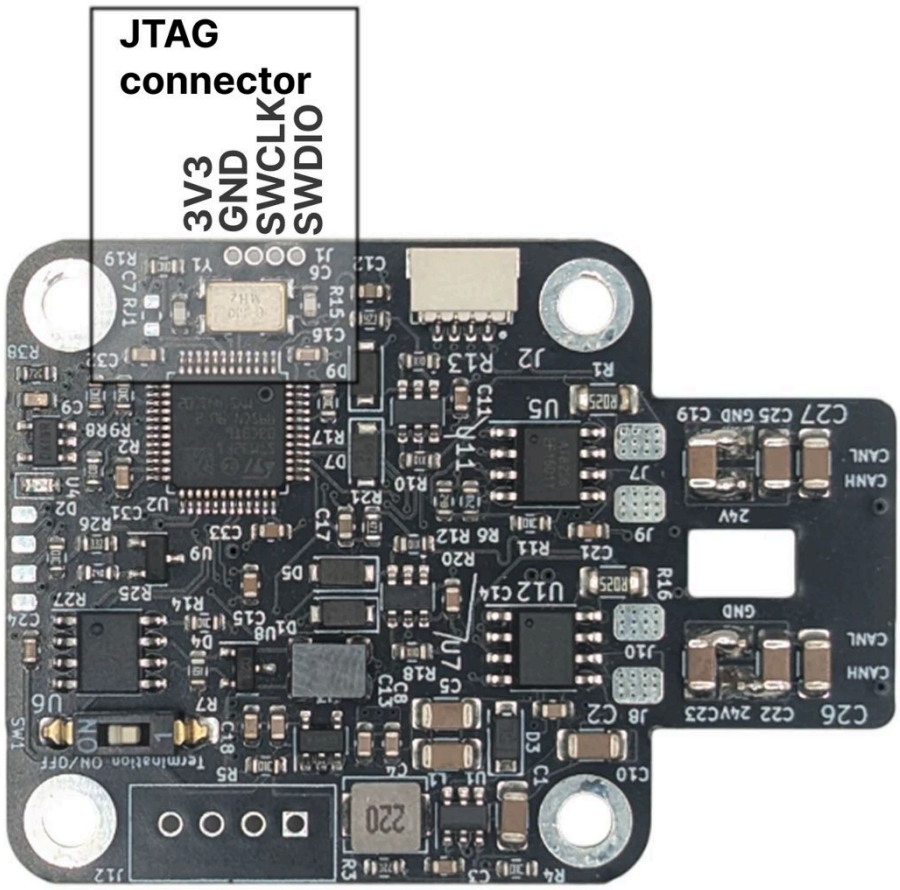


Figure 7.1: The JTAG pads, marked 3V3, GND, SWCLK, SWDIO. The adapter is pressed onto them; a little pressure makes the contact.

Steps

1. Connect the adapter to the JTAG pads and the PC.
2. In the programmer, connect to the target (SWD). The STM32F103CB shows up with 128 KB of flash.
3. Erase the chip, or at least the application region: the old firmware and the bootloader must not overlap.
4. Program the bootloader binary at address `0x08000000`.
5. Disconnect the adapter, power the driver. The bootloader finds no valid application and waits in bootloader mode, with the LED blinking.

6. Flash the firmware release through the bootloader, over UART or CAN, as in Updating through the bootloader.
7. `#Info` shows the new release. `#Default`, enter the motor parameters, calibrate, `#Save`.

Check

`#Info` prints the release you flashed, and a driver powered up while `bl_flash.py list` or Motor GUI's *Scan bootloaders* is polling answers in its first two seconds: the bootloader is there. If the firmware does not start, see Updating through the bootloader: when it fails.

Memory layout

`0x08000000` – `0x080022FF` bootloader, `0x08002C00` its configuration page (board ID, the application's CRC), `0x08003000` – `0x0801FFFF` the application (116 KB). The bootloader keeps a magic value in RAM to hand over to the application in about 10 ms on a normal boot.

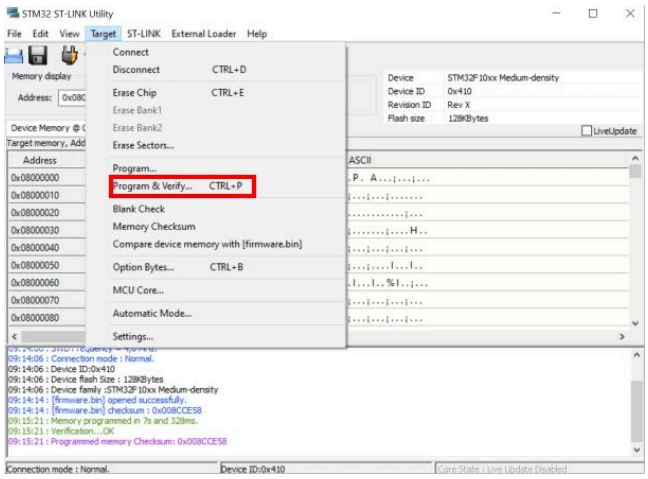
The programmer's settings

In ST-LINK Utility, *Target → Settings* with SWD and the default frequency works; *Target → Program & Verify* with the start address `0x08000000`. The pictures of the old flashing procedure apply to the connection and the settings dialog:

Settings



Programming



The same adapter uploads a firmware you build yourself, see Building from source.

Building from source

The firmware is a PlatformIO project for the Arduino core on the STM32F103CB, in the `STEPFOC firmware` folder of the firmware repository on the `bootloader-version` branch.

Building

1. Install Visual Studio Code and the PlatformIO extension.
2. Clone the repository and check out `bootloader-version`.
3. Open the `STEPFOC firmware` folder in VS Code; PlatformIO fetches the platform (`ststm32@15.4.1`) and builds with the PlatformIO *Build* button or `pio run`. The image is `.pio/build/genericSTM32F103CB/firmware.bin`.

The project is linked for the bootloader: `VECT_TAB_OFFSET=0x3000`, the linker script `ldscript_bootloader.ld`, the upload offset `0x08003000` and a maximum size of 118784 bytes, in `platformio.ini`. A build that exceeds the size fails to link.

> **Check**
>
> PlatformIO ends the build with `SUCCESS`, and `.pio/build/genericSTM32F103CB/firmware.bin` is there. If it fails, the first error above the summary names the cause.

Uploading

PlatformIO runs on Windows, Linux and macOS alike. On Linux, an upload with the programming adapter also needs PlatformIO's udev rules (`99-platformio-udev.rules`, in the PlatformIO documentation), and a serial port the `dialout` group.

- **Through the bootloader**: flash the built `firmware.bin` with `bl_flash.py` or Motor GUI as in Updating through the bootloader. This is how a release is installed, and works on any driver with the bootloader.
- **With the programming adapter**: *Upload* in PlatformIO uses ST-LINK and writes the image at `0x08003000`. It leaves the bootloader alone, but it does not update the image CRC the bootloader keeps; see the warning below. The serial monitor (the plug icon) opens the UART at 256000 with `send_on_enter`, so you can type commands to the driver from the same window.

> **After an ST-LINK upload the firmware does not start**
>
> At every power-up the bootloader checks the firmware against the CRC it stored at the last flash through the bootloader. After an upload with the programming adapter that CRC no longer matches, so the bootloader stays in bootloader mode, with the LED blinking, instead of starting the new firmware. Flash the same `firmware.bin` once more through the bootloader to recover. Once the bootloader is on the board, install every firmware through it.

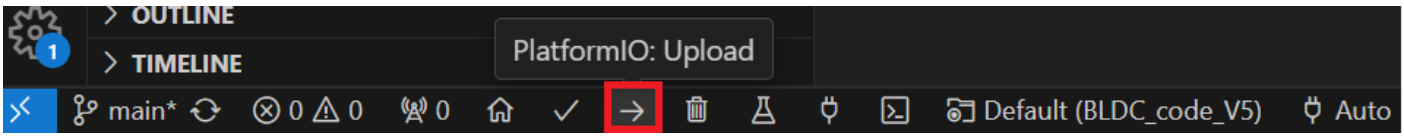


Figure 7.2: Build, upload and the serial monitor in PlatformIO's status bar.

Where things are

`src/constants.h`	`FIRMWARE_VERSION`, the CAN command IDs, the EEPROM map, the loop and PWM frequencies
`src/common.h`	the controller and PID structures with their defaults
`src/communication.cpp`	the UART command handlers
`src/communication_CAN.cpp`	the CAN receive switch and the transmit functions
`src/SerialPacketParser.cpp`	the UART parser and the list of names it accepts
`src/motor_control.cpp`	the control loops, the calibration routine, the gripper state machine
`src/bootloader_config.cpp`	the vector table offset and the reset into the bootloader
`release_guide.md`	how a release is cut: version bump, build, tag, GitHub release with `firmware.json`

Making a release

`release_guide.md` in the repository is the procedure: bump `FIRMWARE_VERSION`, build, commit the source change with the rebuilt `Binaries/firmware.bin`, tag `V<number>`, create the GitHub release with the image and `firmware.json` and the release notes. This site's `tools/sync_firmware.py` reads a release by its tag; the version box names the release.

A firmware for a board without a bootloader

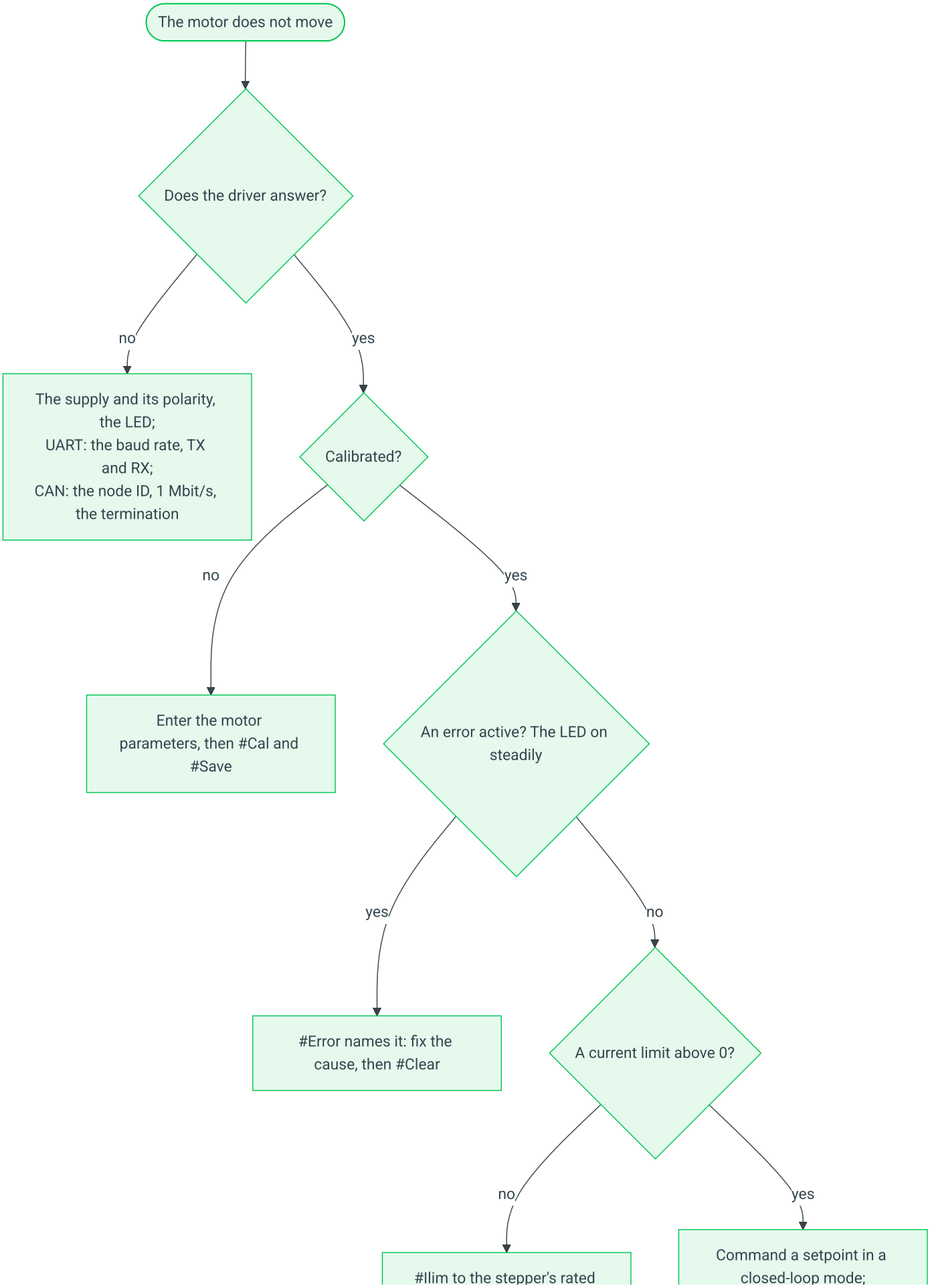
The `main` branch builds a firmware linked at `0x08000000` for boards that have no bootloader. It stops at release 103 and is not maintained; install the bootloader instead, Installing the bootloader on an older board.

8. Troubleshooting

Troubleshooting

By symptom. The error flags and what clears them are in Errors and recovery; the faults of the firmware that are known and not yet fixed, with what to do until they are, in Known issues.

The motor does not move


The motor does not move
Does the driver answer?
no
yes
The supply and its polarity, the LED; UART: the baud rate, TX and RX; CAN: the node ID, 1 Mbit/s, the termination
Calibrated?
no
yes
Enter the motor parameters, then #Cal and #Save
An error active? The LED on steadily
yes
no
#Error names it: fix the cause, then #Clear
A current limit above 0?
no
yes
#Ilim to the stepper's rated
Command a setpoint in a closed-loop mode;

current, #Save

#Mode and #Info show the state

The driver does not answer

Symptom	Check
No LED	the supply, DC+ and DC−, the power cable's orientation. If the cable was the wrong way round the driver is destroyed
LED on, nothing on the terminal	256000 baud; TX to RX and RX to TX; the adapter's port; 3.3 V adapter; the line ending CR+LF
LED on, nothing on CAN	the node ID; 1 Mbit/s on the adapter; termination (about 60 Ω across CAN H and CAN L with everything unpowered); the CAN cable's orientation
`Unknown command`	the name's spelling and case: `#Kpiq`, not `#kpiq`
the LED keeps blinking and nothing answers after a firmware update	the bootloader has no valid firmware, or its CRC does not match after an upload with the programming adapter: flash again through the bootloader, see Updating through the bootloader

Motor GUI

Symptom	Check
the browser offers no port	a Chromium-based browser (Chrome, Edge, Brave, Opera); Firefox and Safari have no Web Serial
the port is listed but will not open	another program holds it: a terminal, PlatformIO's monitor, the Arduino serial monitor
the port opens, nothing appears	the driver's power; TX and RX crossed on a non-Source adapter; the baud rate on a non-Source adapter (256000)
No connection on CAN	the CANvas adapter's port; the bus termination; the node ID of the driver; 1 Mbit/s
the calibration does not start	calibration runs over the serial connection only, not over CAN

Symptom	Check
Unsaved changes after a power cycle	the settings were not saved to the driver; Save writes them
the firmware update finds no bootloader	power-cycle the driver while the GUI scans, to catch the bootloader's 2 s window. A driver with firmware 103 or older from the `main` branch has no bootloader: Installing the bootloader on an older board

Calibration

The messages and their causes are in Motor parameters and calibration. The ones that come back most:

Symptom	Cause
`Magnet test: Failed`	magnet too far, axially magnetised, or missing
the motor wobbles left and right during calibration	one coil is not connected
the motor does not move in the open-loop step	a coil open or not soldered; calibration then fails at the next step with `Phase order is wrong!`
`Phase order is wrong!`	the motor did not respond to the commutation check; wiring, current limit, magnet
calibration succeeds, the motor then runs badly or in the wrong direction	the magnet slipped on the shaft; glue it and calibrate again
calibration succeeds but the LED stays on and `#Error` shows nothing	should not happen with firmware 106 and newer, which replaces a damaged configuration block with the defaults at power-up; if `#Info` shows `-1`: `#Default`, parameters, calibrate again

The motor

Symptom	Cause
crunching or whining at speed	the current limit or the current loop gains too high; lower `#Ilim`, lower `#Cbw` and calibrate again, or lower `#Kpiq`
humming, oscillating at rest	`#Kpv` or `#Kpp` too high; see Current limit and loop tuning
weak torque	`#Ilim` low; the supply's current limit; the wrong `#R` / `#L` (the computed current gains are off)
the motor is hot	normal for a stepper at its rated current; lower `#Ilim`, enable the thermistor
it stops with a Vbus error when decelerating	the supply cannot absorb the returned energy; a different supply, or a brake resistor
it stops with a velocity error	the speed passed 30,000,000 ticks/s, a fixed threshold that `#Vlimit` does not change: a runaway, so check the magnet and the calibration
it loses position with a load	that is a torque limit: a stepper under FOC does not lose steps, it falls behind; raise `#Ilim` within the motor's rating, or more motor
it holds position with a sawtooth noise	the position loop gain; the magnet distance

Low-quality motors

Motors with visibly bad windings, an uneven back-EMF or a resistance that differs between the two coils calibrate poorly and run rough. The tested motors are known good.

The magnet and the encoder

- The distance is 1 mm. "Magnet Good" from the magnet test does not mean the distance is right, only that the field is strong enough.
- A magnet touching the chip can destroy the microcontroller; a magnet too far gives a noisy, wrong position.
- The magnet must be diametrically magnetised and centred on the shaft.

The driver gets hot or shuts down

The firmware does not monitor the driver stage: if the stage stops on its own, for heat or a short, the motor loses torque and no error is reported. Lower the current limit, give the board airflow, check the motor leads for a short. Near 2.8 A the driver needs cooling.

After a firmware update

`#Info` shows the new release. If the values look wrong or the LED stays on: `#Default`, enter the motor parameters, `#Cal`, `#Save`. A release note says when an update clears the calibration.

Getting help

Support says where to ask and what to include; `#Info`'s output is the first thing.

Known issues

The faults in the STEPFOC firmware that are known and not yet fixed, and what to do until they are. The pages that describe each part say the same where it matters; this page collects them in one place. Which releases work together is in Versions and compatibility.

STEPFOC firmware

Seen in: 108.

	What happens	What to do	More
KI-1	The current limit of Send_Limits over CAN is used as sent, also above the driver's 2800 mA; only `#Ilim` over UART clamps it.	Keep the current limit your host sends within the motor's rating and 2800 mA.	Send_Limits
KI-2	Calibration sets the current limit to 1600 mA and leaves it there, whatever it was before; a `#Save` right after calibration stores the 1600 mA.	After every calibration set `#Ilim` for your motor, then `#Save`.	Calibration: save
KI-3	The serial number is not read back from the EEPROM at power-up, so `#SERNUM`, Motor GUI and Send_Respond_Device_Info report 1, and every `#Save` writes that 1 over the stored number.	Tell drivers apart by their CAN node ID. To keep a serial number stored, set it with `#SERNUM` before every `#Save`.	Saving the configuration
KI-4	For anyone reading or changing the source, the start values in `common.h` are not the factory defaults (the gripper and calibrated flags start at 1, the pole pairs at 50, `Max_Vbus` at 29500 mV). The EEPROM replaces them at	Take the defaults from the Defaults page, which lists what `#Default` writes, or from `Set_Default_config()` in `EEPROM.cpp`.	Defaults

	What happens	What to do	More
	power-up, so a running driver does not show them.		
KI-5	While the E-stop bit of the last Send_gripper_data_pack (or `#Gripstop 1`) is 1, the driver raises the gripper E-stop error again on every control cycle, so Send_Clear_Error or `#Clear` alone does not clear it.	Send a gripper frame with the E-stop bit 0 (or `#Gripstop 0`) first, then clear the error.	Gripper mode: moving
KI-6	The answer to a 5-byte Send_gripper_data_pack goes out before the driver has acted on the command, so its object detection and error bits are those of the moment before, for example 3 (position reached) from the previous move.	Judge the new move by the answers to later frames, or poll with an empty Send_gripper_data_pack.	Gripper mode: moving
KI-7	A 5-byte Send_gripper_data_pack, Send_Clear_Error or `#Clear` during the gripper calibration stops it without a message and leaves its counters as they were, so the next calibration starts part way through; it may skip the opening or give up early.	Send only empty status polls while the gripper calibrates (up to about 24 s). After an interrupted calibration, switch the driver off and on before you calibrate again.	Gripper mode: calibrating
KI-8	The action bit in Respond_Gripper_data_pack is a copy of the last command's action bit; the driver never clears it, so it stays 1 after the move has ended.	Tell the end of a move by the object detection, 3 position reached, 1 or 2 stopped on an object.	Respond_Gripper_data_pack
KI-9	Open loop (`#Openloop`, `#gosteps`) puts `#Openv` on	Set `#Openv` to the motor's rated current times its phase	Open-loop stepping

	What happens	What to do	More
	the coils without a current limit; `#Ilim` does not apply. The default 5000 mV drives about 4.5 A through a 1.1 Ω coil.	resistance first, and keep open-loop tests short.	
KI-10	The velocity error trips only above a fixed 30,000,000 ticks/s, about 1830 revolutions per second and far above any speed a stepper reaches; `#Vlimit` does not change it, so it does not catch a motor that runs away.	Watch the speed in your host and send Send_Idle or Send_ESTOP when it is wrong.	Errors and recovery
KI-11	Only motion frames and answered status requests reset the watchdog. Setting frames (gains, limits, Idle, Clear, Save) and UART commands do not, so a host that only configures the driver, or a terminal session with a saved watchdog, ends in a watchdog error.	While the watchdog runs, send a status request such as Send_Respond_Encoder_data within every watchdog period. Before you work over UART alone, set the watchdog to 0 over CAN and save.	Over CAN: a control loop
KI-12	The driver error flag (`Driver_error`, `Driver error` in `#Error`) is never raised. STEPFOC reads no fault output of its driver stage, so a stage that shuts down for heat or a short only makes the motor lose torque, with no error.	Watch the current and the position in your host; a commanded motor that goes limp points to the driver stage. Lower the current limit and give the board air.	Troubleshooting: the driver gets hot
KI-13	`#Dir` stores a flag that `#Info` prints as `Phase direction`, but the control code does not use it: it does not reverse the motor.	To make the other direction positive, negate the setpoints and the values you read back in your host.	Wiring: phase order and direction

	What happens	What to do	More
KI-14	`#Mode` prints `Gripper mode` in voltage-torque mode (`#Uq`), and nothing at all in gripper mode, HALL mode, the angle-offset search and open-loop steps (`#gosteps`).	In those modes go by the command you sent last, not by `#Mode`.	UART commands: status and utility
KI-15	In idle the driver brakes, with the coils shorted, at every power-up and also with an error; `#Coast` is not kept by `#Save`. The current a turned motor drives through the shorted coils is not limited.	Send `#Coast` (or Send_Settings) after every power-up if the motor must turn freely in idle, and do not let a load drive a braking motor fast.	Braking in idle

Something that is not here

Check the symptom tables first. If it is still not explained, Report a problem says what to include so it can be reproduced. A fixed issue stays on this page, under "Fixed", with the release that fixes it.

Appendix

Firmware release notes

What changed in each firmware release, from the release notes in the firmware repository, up to the release this site describes.

V108 (2026-08-26)

STEPFOC firmware **V108** — application image for flashing via the Spectral bootloader.

Bug fixes

- Fixed calibration (`#Cal`) spuriously failing with `Phase order is wrong!` on otherwise-healthy motors. The "confirm commutation" pre-check (before the real angle-offset search) commands a pure torque-axis voltage using the not-yet-calibrated encoder angle — depending on a given unit's actual rotor-to-encoder mounting angle, that command could land almost entirely on the wrong axis and produce ~zero torque, failing the check even though nothing was actually broken. Bench-confirmed on a real unit.
- Fix: retry the pre-check once at a 90° angle bias before declaring failure — guaranteed to land within 45° of the true torque axis on at least one of the two tries. The downstream angle-offset search is unaffected and already independent of this pre-check.
- Added `Spin-confirm delta` / `Vbus` diagnostics to `#Cal`'s failure report, for the rare case both tries still fail.

Assets

- `stepfoc-firmware-V108.bin` — application firmware image (flash at `0x08003000`, target STM32F103CB).
- `firmware.json` — manifest with version, size, and SHA-256 for download verification by the web flasher.

Integrity

- SHA-256: `25cbc4887ca2c192eba6e708930eb6b6c677fd1e76299313c3b3ce3459e0e8a1`
- Size: 99188 bytes

Built from commit 46b4911 on `bootloader-version`. Includes bootloader entry support (CAN/UART reset-into-bootloader).

V107 (2026-08-24)

STEPFOC firmware **V107** — application image for flashing via the Spectral bootloader.

Bug fixes

- Fixed PD mode (`IN_DATA_PACK_PD` over CAN): the commanded speed was written into `Feedforward_speed`, but `PD_mode()` reads `Velocity_setpoint` for its KD term — so the KD (velocity-damping) term of the impedance controller was always evaluated against a stale/zero setpoint and had no effect. The CAN handler now writes the

field the control law actually reads. `IN_DATA_PACK_1` / position mode is unaffected — `Feedforward_speed` there is correct and continues to feed the position cascade.

CAN bus

- Added a generic settings command (`IN_SETTINGS`) so future boolean settings don't each need their own command ID. Payload is `mask` + `value` (one byte each), one bit per setting — only bits set in the mask are applied, so a sender only needs to know about the bits it cares about.
- First setting on this command: brake vs. coast (bit 0), previously only selectable over UART (`Brake` / `Coast`), now selectable over CAN as well.

Assets

- `stepfoc-firmware-V107.bin` — application firmware image (flash at `0x08003000`, target STM32F103CB).
- `firmware.json` — manifest with version, size, and SHA-256 for download verification by the web flasher.

Integrity

- SHA-256: `63699037c79318e1d78738edcb13e9f9bc00a3393dc5803f920b244a60622ae2`
- Size: 98972 bytes

Built from commit 04ec180 on `bootloader-version`. Includes bootloader entry support (CAN/UART reset-into-bootloader).

V106 (2026-07-05)

STEPFOC firmware **V106** — application image for flashing via the Spectral bootloader.

CAN bus

- The controller now drains up to 8 CAN messages per pass instead of just 1, so short bursts (multiple commands sent back-to-back, or a busy multi-node bus) no longer silently drop messages once the 3-deep hardware FIFO fills.
- A CAN peripheral that fails to initialize no longer bricks the board — UART stays fully usable, only the CAN bus is skipped.

Safety

- Added a hardware watchdog (100ms). If the control loop ever stops running, the board resets instead of leaving the motor driven at a stale duty cycle.
- Fixed a bug where `Torque_mode` could silently overwrite your commanded Iq setpoint when clamping to the current limit — reading it back after clamping now shows what you actually asked for, and raising the current limit afterward immediately restores the original commanded torque instead of requiring the command to be resent.
- Fixed undefined behavior in a serial-protocol integer conversion (`fourBytesToInt`).

- Synced default configuration values that had drifted between two locations in the code, so a fresh `#Default` and a freshly-flashed board's built-in defaults now agree.

EEPROM / configuration integrity

- Added CRC validation over the saved configuration, split into two independent halves: **calibration data** (resistance, inductance, Kt/KV, angle offset, current-loop gains, etc.) and **settings** (PID tuning, limits, watchdog config, CAN ID, etc.).
- This means a corrupted save (e.g. from a power loss mid-write) is detected and safely defaulted instead of silently running with garbage values — and critically, a *future* firmware update that only adds a new setting can no longer wipe your calibration, since the two are validated independently.
- Boards upgrading from older, pre-CRC firmware keep their existing calibration automatically — no need to recalibrate after this update.
- A few unused slots were reserved in the calibration block for upcoming features (e.g. magnet alignment), so those can be added later without another migration.

Performance

- PWM output no longer re-resolves which timer/channel it's writing to on every single call (it was doing this 4x per control tick) — resolved once and cached, freeing up ISR headroom.
- Velocity calculation switched from a floating-point divide to an integer multiply.

Usability

- New `#Help` command — prints a summary of the available commands.
- Serial now responds with "Unknown command" for unrecognized input instead of silently ignoring it.
- Calibration now prints progress during the angle-offset search (previously up to ~40 seconds of silence that could look like the board had hung).
- `#Error` now also reports driver faults (undervoltage/thermal/overcurrent), not just the other error types.
- `#Info` now always reports live ISR execution time, useful for checking control-loop headroom on the bench.

Assets

- `stepfoc-firmware-V106.bin` — application firmware image (flash at `0x08003000`, target STM32F103CB).
- `firmware.json` — manifest with version, size, and SHA-256 for download verification by the web flasher.

Integrity

- SHA-256: `bc061fb273e7c836e3180fa597ecd373e7e357b0eab9130b63a7fd19b70a6073`
- Size: 98940 bytes

Built from commit 661e7d3 on `bootloader-version`. Includes bootloader entry support (CAN/UART reset-into-bootloader).

V105 (2026-07-04)

STEPFOC firmware **V105** — application image for flashing via the Spectral bootloader.

What's new

- Reversed stepper phase wiring now calibrates automatically — no more "switch phases and try again." The firmware detects the wiring and compensates it in software, so **all 8 phase-wiring permutations calibrate identically and symmetrically**.
- `#Info` now reports the firmware's own build version, so the version is correct immediately after flashing (no `#Default` needed).

Assets

- `stepfoc-firmware-V105.bin` — application firmware image (flash at `0x08003000`, target STM32F103CB).
- `firmware.json` — manifest with version, size, and SHA-256 for download verification by the web flasher.

Integrity

- SHA-256: `0d80ce3cf78109f6ff54697425ed475ffca4e97e220d72fe0823ce1bd60a4908`
- Size: 95924 bytes

Built from commit bda57d6 on `bootloader-version`. Includes bootloader entry support (CAN/UART reset-into-bootloader).

V103 (2025-12-28)

First stable release for public

V102 (2025-12-28)

First official release for the public

V101 (2025-09-29)

Initial fully functional release based on spectral micro firmware.

Versions and compatibility

Which firmware release works with which bootloader, Python library, PAR6 runtime and board revision. One row per firmware release, newest first.

Firmware	Released	Bootloader	Spectral Micro equivalent	Python library (Spectral-BLDC)	PAR6 runtime	STEPFOC PCB
108	2026-08-26	required (installed on boards shipped with 105 or newer, and on some shipped before)	107	1.20 or newer	0.9 or newer	v1
107	2026-08-24	required	107, without its calibration fix (which came with STEPFOC 108)	1.20 or newer	0.9 or newer	v1
106	2026-07-05	required	106	1.19 or newer	0.9 or newer	v1
105	2026-07-04	required (the first release that needs it)	105	1.19 or newer	0.9 or newer	v1
103	2025-12-28	none (flashed with a programming adapter)	101	1.17 or newer	0.9 or newer	v1

`#Info` prints the firmware release a driver runs; `Send_Respond_Device_Info` returns it over CAN.

Hardware revisions

What changed in each revision of the STEPFOC board, and which firmware and which revision of this manual go with it. The board reports its hardware revision in `#Info` (`Hardware version`) and in Send_Respond_Device_Info.

Revision	Since	Changes	Firmware	Manual
v1	first production	—	101 and newer; 105 and newer ship with the bootloader, and so did some boards before 105, most likely with 103	this manual

Boards with release 103 or older from the `main` branch have no bootloader; Installing the bootloader on an older board brings them to the current firmware. Drivers that report 103 says how to tell which kind you have.

Theory corner

The control concepts behind the driver's modes, for readers who want to know why a setting does what it does. Nothing here is needed to use the driver; the chapters say what to type.

Field-oriented control of a stepper

A hybrid stepper is a two-phase synchronous motor with many pole pairs: 50 for a 1.8° motor, so one mechanical revolution is 50 electrical cycles. A conventional stepper driver drives it blindly: it advances the current pattern one step at a time and relies on the rotor following. The torque the rotor receives depends on the angle between the stator field and the rotor, the *load angle*; it is largest a quarter of an electrical cycle ahead of the rotor and zero when the two are aligned. Because the driver does not know where the rotor is, it keeps full current in the coils at all times, so that even a badly placed field produces enough torque, and it still loses steps when the load angle exceeds 90° electrical.

Field-oriented control (FOC) closes that gap with a measurement of the rotor angle. The encoder on the motor shaft gives the mechanical angle θ; with the pole pairs p and the angle offset θ_0 found by calibration, the electrical angle is $\theta_e = p\,\theta + \theta_0$. The two coil currents I_A and I_B are transformed into the rotor's frame of reference (the Park transform):

$$I_d = I_A \cos\theta_e + I_B \sin\theta_e, \qquad I_q = -I_A \sin\theta_e + I_B \cos\theta_e$$

I_q, the *quadrature* current, is the part of the current that stands at right angles to the rotor field and produces torque: $\tau = K_t\, I_q$. I_d, the *direct* current, is aligned with the field and produces none. Two PI controllers regulate I_q to the torque demand and I_d to zero by choosing the voltages U_q and U_d; the inverse transform turns those into the two coil voltages, applied by PWM at 25 kHz. The loop runs at 6250 Hz.

The consequences are what makes a FOC stepper behave like a servo: the current is only what the torque needs, so the motor runs cool and quiet; the field is always placed where it produces the most torque per ampere; and a step is never lost, because the controller knows the rotor position at every instant and works from the error, not from a count of pulses.

Calibration supplies the constants this needs. The pole pairs come from the step angle. The current loop gains follow from the coil's resistance R and inductance L and the chosen bandwidth $\omega_c = 2\pi f_c$ (`#Cbw`): $K_p = L\,\omega_c$ and $K_i = R\,\omega_c$ cancel the coil's electrical time constant and give a first-order response at f_c. The firmware computes a discrete-time form of these and divides K_p by an empirical factor of 7, so its gains are softer than the formula. The angle offset is found by locking the rotor with the stator field and reading where it settles, then refined by a sweep for the offset at which the motor turns alike in both directions. In theory the torque constant follows from the velocity constant: in SI units $K_t = 1/K_V$ (with K_V in rpm/V, $K_t \approx 9.55/K_V$ Nm/A). The firmware estimates K_V from the speed the motor reaches at 500 mA per volt of supply and uses $K_t = 8.27/K_V$; treat both as estimates.

The cascade of loops

Position, velocity and current are controlled by three loops nested inside one another:

$$\text{position loop: } \omega_d = K_{pp}\,(\theta_d - \theta) \qquad \text{velocity loop: } I_{q,d} = K_{pv}\,(\omega_d - \omega) + K_{iv}\int (\omega_d - \omega)\,dt \qquad \text{currer}$$

The position loop is proportional: its output is a speed demand, limited by the velocity limit. The velocity loop is a PI controller: its output is a current demand, limited by the current limit; the integral term removes the steady-state error a load would otherwise leave. The current loop is the innermost and fastest. Each loop must be slower than the one inside it, by a factor of five to ten, for the inner loop to look like an ideal actuator to the outer one; that is why the loops are tuned from the inside out, and why a current loop bandwidth of 500 Hz leaves room for a velocity loop of a few tens of hertz and a position loop below that.

A command picks where the cascade is entered: a current setpoint uses the current loop alone, a speed setpoint the two inner loops, a position setpoint all three. The *feedforward* terms the CAN motion frames carry are added to the demands rather than computed from an error: a speed feedforward is added to the position loop's output, a current feedforward to the velocity loop's output. A host that knows the trajectory can command it directly and leave the loops to correct what is left, which gives a faster, smoother response than letting the loops produce the whole demand from the error.

An integrator accumulates error over time, and keeps accumulating while the output is at its limit; the overshoot this causes when the limit is released is *windup*. The velocity loop's integrator is clamped to the current limit, and `#Rstint` resets the integrators on every new setpoint, which suits a host that sends one setpoint after another in large steps.

Impedance control

Impedance control does not prescribe a motion or a force. It prescribes the *relation* between the two: how much force the motor produces when it is displaced from its setpoint and how fast. The driver's PD mode implements a spring and a damper around the setpoint:

$$\tau = K_P\,(\theta_d - \theta) + K_D\,(\dot\theta_d - \dot\theta) + K_t\,I_{ff}$$

with the stiffness K_P in Nm/rad, the damping K_D in Nm·s/rad, and a current feedforward I_{ff} for a known load such as gravity. The torque is produced by the current loop ($I_q = \tau / K_t$), which is what makes FOC a prerequisite: a stepper driven blindly cannot produce a commanded torque.

Pushed off its setpoint by an external force F, the motor yields by $\Delta\theta = \tau_{ext}/K_P$ and pushes back with that force; let go, it returns, with the damper settling the motion. A small K_P makes a soft joint, a large one a stiff joint; K_D without K_P is a pure damper. The setpoint can move, in which case the virtual spring drags the rotor along a trajectory with a bounded force — the property legged robots, hand-guided arms and anything that touches people or an uncertain environment need. The impedance loop is also what a position loop is *not*: the position loop's integral action removes any steady-state deflection and so makes the joint as stiff as the current limit allows, which is the right thing for a machine tool and the wrong thing for a leg.

The full impedance model includes an inertia term, $M\ddot{\theta}$; the driver, like most joint controllers, leaves it out, so the apparent inertia is the motor's own.

Admittance control

Admittance is the inverse relation: the controller measures the force and commands a motion,

$$\dot{\theta}_d = \frac{\tau_{ext} - K\left(\theta - \theta_0\right)}{B}$$

on top of a stiff position controller. It is the natural form for a machine that has a force sensor and a position loop that cannot be made soft, such as an industrial arm; impedance control is the natural form for a machine whose actuator is a torque source, such as a FOC motor. The driver has no force sensor and implements impedance; a host that wants admittance behaviour can estimate the external torque from $K_t I_q$ minus the known load and command positions accordingly, with the limits of that estimate (friction, cogging, the current loop's accuracy).

Compliance and stiffness

Stiffness K is the force per unit of displacement; compliance is its inverse, $C = 1/K$, the displacement per unit of force. *Passive* compliance is in the mechanism — a spring, a flexible finger, a belt; *active* compliance is in the controller — the impedance loop above. The driver offers three points on that scale: the position mode, stiff up to the current limit; the PD mode, as stiff as K_P; and the current mode, which is no stiffness at all, a torque source the host shapes as it likes.

The current limit `#Ilim` is a force limit in every mode: the largest torque the motor will produce before it yields, whatever the loops ask. Set it for the motor's rating, and for the mechanism's.

Which mode

Mode	Behaviour under an external force	Use
Position	holds the position up to the current limit, then yields	positioning, machines, anything that must not deflect
Velocity	holds the speed up to the current limit	conveyors, wheels, spindles
PD (impedance)	deflects in proportion to the force, returns when released	legs, arms that touch things or people, hand guiding, teleoperation
Current (torque)	produces the commanded torque, moves as the load dictates	a host that closes its own loop, gravity compensation, force-limited pressing

Resources

Glossary

Activated

A flag the driver keeps (`#Activate` , Send_gripper_data_pack). In gripper mode a move is carried out only while the gripper is activated.

ADDITIONAL2

A spare pin of the driver, usable as an analog input or a digital input/output. HALL mode homes the motor against a sensor wired to it.

Angle offset (theta offset)

The angle between the encoder's zero and the motor's electrical zero, found by calibration and stored. The driver needs it to place the current vector relative to the rotor.

Back-EMF

The voltage a turning motor generates in its own coils, proportional to speed. It opposes the supply, limits the top speed at a given voltage. Calibration estimates KV from the speed the motor reaches per volt.

Board ID

The bootloader's own address, 0 to 13, stored in its configuration page. Saving the configuration (`#Save`) writes the CAN node ID into it.

Bootloader

The program in the first 12 KB of the driver's flash on boards shipped with firmware 105 or newer, and on some shipped before. It starts the firmware, and loads a new firmware over UART or CAN. See The bootloader.

Calibration

The routine (`#Cal`) that checks the magnet and the supply, takes the motor's resistance, inductance and pole pairs, computes the current loop gains, spins the motor in open loop to learn the wiring, finds the angle offset and measures Kt, KV and the flux linkage. Its result is kept with `#Save` .

CAN ID (node ID)

The address of the driver on the CAN bus, 0 to 13 (the bootloader reserves 14 and 15). It occupies bits 10 to 7 of the 11-bit CAN frame identifier; the command ID occupies bits 6 to 1 and the error bit is bit 0.

CANvas

Source Robotics' USB-to-CAN adapter. It appears as a serial port and speaks slcan, which `python-can` and Motor GUI use.

Command ID

The number, 0 to 63, in bits 6 to 1 of a CAN frame identifier that says which message the frame carries. The API reference lists every command ID.

Commutation

Placing the stator current so that it produces torque at the rotor's present angle. FOC does it continuously from the encoder angle and the angle offset; a conventional stepper driver does it blindly, step by step.

Control mode

What the driver is doing with the motor: idle, position, velocity, current, PD (impedance), voltage torque, open loop, HALL, gripper, or calibration. A command that carries a setpoint puts the driver in the matching mode.

Current loop bandwidth (`#Cbw`)

How fast the current loop follows a change of its setpoint, in Hz. Calibration computes the current loop gains from it and the motor's resistance and inductance; 500 Hz by default.

Daisy chain

Several drivers on one CAN bus and one supply, each driver's second CAN and power connector feeding the next.

d-q frame

The rotating frame of reference FOC works in: the q axis is at right angles to the rotor field and the current on it (Iq) produces torque; the d axis is along the field and its current (Id) produces none, so it is held at 0.

Diametrical magnet

A disc magnet whose poles are across its diameter, so the field turns with the shaft. The encoder needs this kind; an axially magnetised disc looks the same and does not work.

EEPROM

The non-volatile memory on the driver that holds the configuration and the calibration. `#Save` writes it, `#Default` restores the factory values.

Encoder ticks

The unit of position: the 14-bit magnetic encoder gives 16384 ticks per revolution of the motor shaft, counted over as many revolutions as the motor makes. Speed is in ticks per second.

Error bit

Bit 0 of every CAN frame identifier the driver sends: 1 while any error is active.

Feedforward

A term added to a loop's output from what is known in advance rather than from the error: the motion frames carry a speed and a current feedforward so a host that knows the trajectory can command it directly, leaving the loops to correct the rest.

Field-oriented control (FOC)

Controlling a motor by regulating the stator current as a vector in the rotor's frame, from a measurement of the rotor angle. On a stepper it replaces the fixed step currents with sinusoidal currents that follow the rotor, which gives smooth, quiet, efficient motion with no lost steps and a known position.

Firmware release

One build of the firmware, numbered 103, 105, 106, … and tagged `V103`, `V105`, … in the firmware repository. `#Info` prints the release a driver runs. This documentation describes one release; the version selector switches between them.

Flux linkage

The rotor's magnetic flux as seen by a coil, in weber; calibration computes it from Kt.

Gripper mode

The driver running a gripper (`#Gripper 1`): jaw positions from 0 (open) to 255 (closed), a speed, a current limit that becomes the grip force, and object detection.

HALL mode

Homing against a sensor on ADDITIONAL2: the motor turns at a set speed until the sensor triggers, then holds the position reached. With a level trigger it holds only while the pin stays at that level.

Heartbeat

A frame (Respond_Heartbeat) the driver sends at a set interval so the host knows it is alive. Off by default.

Iq, Id

The two components of the motor current in the d-q frame: Iq produces torque, Id is normally held at 0. The current mode's setpoint and limit are Iq values.

Impedance (PD) mode

The control mode in which the driver behaves like a spring and a damper around a position setpoint, with the stiffness `KP` and the damping `KD`, plus a current feedforward.

Kt, KV

The motor's torque constant (torque per ampere) and velocity constant (speed per volt), found by calibration. Kt turns a current into an estimated torque; KV gives the top speed at a supply voltage.

Microstepping

Driving a stepper with intermediate current levels between full steps. Only the open-loop commands (`#gosteps`, `#microstep`) use it; under FOC the current follows the rotor continuously.

Motor GUI

Source Robotics' browser tool for the driver: tuning, plots and firmware updates over a serial or CAN adapter.

Open loop

Driving the motor as a plain stepper, without the encoder in the loop: `#Openloop`, `#gosteps`, and the open-loop spin of the calibration.

Phase order

How the stepper's two coils are connected to A+/A− and B+/B−. Firmware 105 and newer learns the wiring during calibration and compensates it; firmware 103 asks for the wires to be swapped when it is reversed.

Pole pairs

The number of electrical cycles per mechanical revolution: 50 for a 1.8° stepper, 100 for a 0.9° stepper. Set with `#PP` before calibration.

Remote frame

A CAN frame with the RTR bit set and no data: a request. The host asks for data with a remote frame under a command ID, and the driver answers with a data frame under the same ID.

Spectral Micro

Source Robotics' BLDC driver, STEPFOC's sister: similar hardware and firmware and practically the same commands, for three-phase brushless motors.

Step angle

The angle of one full step of a stepper: 1.8° for the common 200-step motor, 0.9° for a 400-step motor. It sets the pole pairs: 360 ÷ (4 × step angle).

Termination

The 120 Ω resistor the first and the last node of a CAN bus need. The switch on the driver turns it on.

Vbus

The supply voltage at the driver, measured and printed in mV. Outside the limits the driver raises a Vbus error.

Watchdog

A timer the driver resets with every motion frame and every status request it answers. When it is set (Send_Watchdog) and runs out, the driver reports a watchdog error and stops.

Downloads and files

Everything to download for STEPFOC, at the versions these pages describe. The versions come from one file, `versions.yml`, so this page changes with them; which versions work together is in Versions and compatibility.

Firmware and software

What	Version	Download	How to install
Firmware image (`stepfoc-firmware-V<number>.bin`), its manifest `firmware.json` and the release notes	108 (2026-08-26)	the GitHub release	Updating through the bootloader
Firmware source, a PlatformIO project	the same release	the firmware folder at the tag	Building from source
The bootloader binary, for a board without one	0.1 (2026-06-05)	bin	Installing the bootloader on an older board
The bootloader's host tool `bl_flash.py`	the same release	host_tools	Updating through the bootloader
Python library (`Spectral-BLDC`)	1.20 (2026-06-19)	`pip install Spectral-BLDC`; the source and examples on GitHub, at that version	With Python
Motor GUI	runs in the browser, always the latest	motorgui.com	Motor GUI
CAN definitions for this release: JSON, and DBC files for the motion layouts	this site's release	CAN frame tool and downloads	

What	Version	Download	How to install
ST-LINK USB driver, for the programming adapter on Windows		STSW-LINK009	Installing the bootloader on an older board
STM32CubeProgrammer, for the programming adapter		STM32CubeProgrammer	Installing the bootloader on an older board

The version links open the files at exactly that release; the dates are those of the releases on GitHub, and on PyPI for the Python library. Motor GUI has no versions to choose: the page is always the current one. Known faults of the firmware are on Known issues.

CAD and hardware files

The latest files, on the main branch of the firmware repository.

What	Where
STEP model of the board	STEP files
Magnet spacers, NEMA 17 and NEMA 23 spacers	Stepper motor accessories
The magnet tool	Tools

More

What	Where
Source Robotics Toolbox (joints from encoder ticks)	Source-Robotics-Toolbox
CANvas USB-to-CAN adapter	CANvas-adapter
All firmware releases	Releases
This documentation	STEPFOC-docs

What	Where
Shop	source-robotics.com

API reference

API reference

Every CAN message and every UART command of the firmware release this site describes, the defaults the firmware starts with, the error flags, and the map from the Python library's calls to the messages they send.

Where the facts come from

The command IDs, the frame lengths the firmware accepts, the responses it sends, the list of UART commands with their kind (Set/Get, Get or action), their argument type, the mode each enters and what it prints, and the defaults are read from the firmware's source at its release tag by `tools/sync_firmware.py` in the documentation repository, and the pages are built from that at every build. The descriptions, units and byte layouts are written by hand, and the build fails when they name a command the firmware does not have, or miss one it has, or when a byte layout does not fit the frame. The firmware version is in the version box on the landing page.

Conventions

- **Bytes** are numbered from 0, the first byte on the bus (`data[0]`). Multi-byte values are **big-endian**: the most significant byte first. Floats are IEEE 754 single precision in 4 bytes.
- **Bits** inside a byte are numbered from the most significant bit: bit 7 is the first flag the firmware packs into the byte, bit 0 the last.
- **Encoder ticks**: 16384 per revolution; speeds in ticks per second; currents in mA; voltages in mV.
- UART command names are **case-sensitive** and spelled exactly as the firmware compares them.

In the API reference

- CAN protocol: the identifier, the three kinds of message, every message by group
- UART commands: the syntax and every command by group
- Defaults
- Errors and LED states
- Python library: library call → message

CAN frame tool and downloads

Build or inspect a frame using the command definitions of this manual's firmware release. All calculations run in your browser; the tool does not connect to an adapter or send commands to hardware.

Downloads

Command definitions (JSON) · Position DBC · Velocity DBC · Current DBC

The JSON includes the firmware tag, source commit, message IDs, every documented layout and its bit order. The DBC files cover **nodes 0 to 13**, with both the clean and fault-bit identifiers of driver replies. Reserved commands are omitted. Values use the firmware's native units: ticks, ticks/s, mA and the units in the CAN reference.

Choose the DBC for the `Send_data_pack_1` layout your host sends:

File	Command layout
Position DBC	8 bytes: position, speed feedforward, current feedforward
Velocity DBC	5 bytes: speed, current feedforward
Current DBC	2 bytes: current

The three layouts share a CAN identifier. DBC cannot select a layout from the frame's length, so load the matching file; the browser decoder below handles all three lengths. Other message layouts are the same in each download.

An RTR request uses the same identifier as its data reply. DBC describes the **data reply**; it does not represent the request's RTR flag or the empty gripper status poll. Both are supported by the browser tool.

The gripper's two object-detection bits have an unusual order: bit 5 is the low bit, bit 4 the high bit. The DBC signal `gripper_object_detection_raw` retains the wire value and supplies text labels (raw 2 = object while closing, raw 1 = object while opening). The browser decoder converts that pair to the firmware's numeric status (1 = closing, 2 = opening).

Try a frame

The example `0x07A`, data `C8 1E 01 2C C0`, is a command to gripper node 0: position 200, speed 30, current 300 mA, activate and action set, E-stop and release direction clear. These are an illustration of the encoding; the device's current and motion limits still apply. Select another message above the fields to build one of its documented forms. To inspect a reply, enter its identifier and data bytes below.

Check

The example decodes to the values above. Change the identifier to `0x1FA` to see the same command addressed to node 3. An invalid length or out-of-range field produces an explanation instead of a frame.

For wiring, termination, host timing and recovery, use Over CAN. To look up a message's purpose and accepted lengths, use the CAN reference.

CAN messages

CAN protocol

CAN 2.0, 1 Mbit/s, 11-bit identifiers. The identifier carries the node ID (bits 10 to 7, 0 to 15), the command ID (bits 6 to 1, 0 to 63) and, in frames from the driver, the error bit (bit 0). Over CAN explains how the pieces are used; this page lists them.

Three kinds of message:

- **Send_…** — the host sends data to the driver. A few are answered (the motion commands with Respond_data_pack_1, the gripper command with Respond_Gripper_data_pack); most are not.
- **Send_Respond_…** — the host asks for data with a **remote frame** (RTR bit set, no data) under the command ID; the driver answers with a data frame under the same command ID.
- **Respond_…** — frames only the driver sends.

Multi-byte values are big-endian (data[0] first); floats are IEEE 754 single precision; bits inside a byte are numbered from the most significant bit (bit 7 first).

Every message

ID	Message	Direction	Length	Group
0	Send_ESTOP	host → driver	0	System
1	Send_Clear_Error	host → driver	0	System
2	Send_data_pack_1	host → driver	2, 5, 8	Motion
3	Respond_data_pack_1	driver → host	8	Motion
4	Send_data_pack_PD	host → driver	8	Motion
5	Respond_data_pack_2	driver → host	0	Motion
6	Send_data_pack_2	host → driver	not implemented	Motion
7	Respond_data_pack_3	driver → host	0	Motion
8	Send_data_pack_3	host → driver	not implemented	Motion

ID	Message	Direction	Length	Group
9	Respond_Heartbeat	driver → host	0	Status requests
10	Send_Respond_Ping	host → driver as a remote frame, driver → host as a data frame	0 (remote) / 0	Status requests
11	Send_CAN_ID	host → driver	1	System
12	Send_Idle	host → driver	0	System
13	Send_Save_config	host → driver	0	System
14	Send_Reset	host → driver	0	System
15	Send_Watchdog	host → driver	5	System
16	Send_PD_Gains	host → driver	8	Gains and limits
17	Send_Current_Gains	host → driver	8	Gains and limits
18	Send_Velocity_Gains	host → driver	8	Gains and limits
19	Send_Position_Gains	host → driver	4	Gains and limits
20	Send_Limits	host → driver	8	Gains and limits
21	Send_Iq	host → driver	not implemented	Motion
22	Send_Kt	host → driver	4	Gains and limits

ID	Message	Direction	Length	Group
23	Send_Respond_Temperature	host → driver as a remote frame, driver → host as a data frame	0 (remote) / 2	Status requests
24	Send_Respond_Voltage	host → driver as a remote frame, driver → host as a data frame	0 (remote) / 2	Status requests
25	Send_Respond_Device_Info	host → driver as a remote frame, driver → host as a data frame	0 (remote) / 7	Status requests
26	Send_Respond_State_of_Errors	host → driver as a remote frame, driver → host as a data frame	0 (remote) / 2	Status requests
27	Send_Respond_Iq_data	host → driver as a remote frame, driver → host as a data frame	0 (remote) / 2	Status requests
28	Send_Respond_Encoder_data	host → driver as a remote frame, driver → host as a data frame	0 (remote) / 8	Status requests
29	Send_Cyclic_command	host → driver	not implemented	System
30	Send_Heartbeat_Setup	host → driver	4	System
31	Send_data_pack_HALL	host → driver	4	Motion
32	Respond_data_hall	driver → host	4	Motion
33	Send_Respond_Kt	host → driver as a remote frame, driver → host as a data frame	0 (remote) / 4	Status requests
34	Send_Voltage_Limit	host → driver	4	Gains and limits

ID	Message	Direction	Length	Group
35	Send_Settings	host → driver	0	System
60	Respond_Gripper_data_pack	driver → host	4	Gripper
61	Send_gripper_data_pack	host → driver	0, 5	Gripper
62	Send_gripper_calibrate	host → driver	0	Gripper

By group

- Motion: the motion commands and their answers, HALL homing
- Gains and limits: the loop gains, the limits, Kt
- Status requests: temperature, voltage, identity, errors, current, encoder, Kt, the heartbeat
- System: node ID, E-stop, idle, save, reset, clear, watchdog, heartbeat setup, settings
- Gripper: the gripper command, calibration and the gripper state

The Python library

Every message the host can send has a method of the same name in `Spectral_BLDC.SpectralCAN`, listed in Python library.

Tools and downloads

Build or decode a CAN frame, and download this firmware's JSON and DBC definitions.

Motion

The commands that move the motor and the frames that come back.

Send_data_pack_1

ID 2 | host → driver | 2 or 5 or 8 bytes | Python: `Send_data_pack_1()`

The motion command. Its length decides the control mode the driver enters: 8 bytes command a position with a speed and a current feedforward, 5 bytes a speed with a current feedforward, 2 bytes a current. Send 0 for a feedforward you do not use. A frame of any other length is ignored (the driver flags it as a wrong data length) but still answered.

8 bytes — position setpoint with speed and current feedforward (position mode)

Byte	Bit	Field	Type	Meaning
0-2		Position setpoint	signed 24-bit	encoder ticks
3-5		Speed feedforward	signed 24-bit	encoder ticks/s
6-7		Current feedforward	signed 16-bit	mA

5 bytes — speed setpoint with current feedforward (velocity mode)

Byte	Bit	Field	Type	Meaning
0-2		Speed setpoint	signed 24-bit	encoder ticks/s
3-4		Current feedforward	signed 16-bit	mA

2 bytes — current setpoint (current mode)

Byte	Bit	Field	Type	Meaning
0-1		Current setpoint	signed 16-bit	mA

The driver answers with **Respond_data_pack_1**.

Every form resets the watchdog. With `Rstint` set, the integral accumulators are cleared on each new setpoint.

Send_data_pack_PD

ID 4 | host → driver | 8 bytes | Python: `Send_data_pack_PD()`

Puts the driver in impedance (PD) mode and sets the position, speed and current feedforward of the PD loop, whose gains are KP and KD (Send_PD_Gains).

8 bytes

Byte	Bit	Field	Type	Meaning
0-2		Position setpoint	signed 24-bit	encoder ticks
3-5		Speed setpoint	signed 24-bit	encoder ticks/s
6-7		Current feedforward	signed 16-bit	mA

The driver answers with **Respond_data_pack_1**.

Firmware 106 and older wrote the speed into the feedforward instead of the PD loop's speed setpoint, so the speed term had no effect; 107 fixed it.

Send_data_pack_HALL

ID 31 | host → driver | 4 bytes | Python: `Send_data_pack_HALL()`

Homing against a sensor: the driver spins at the given speed until the input on the ADDITIONAL2 pin shows the trigger condition, then latches the position it reached as its position setpoint and holds it. With a level trigger (0 or 1) it holds only while the pin stays at that level: when the pin changes back, the driver spins on again until the level returns. The edge trigger (2) holds after the first edge. Sending the command again while the driver is already in HALL mode does not re-arm it; leave the mode first.

4 bytes

Byte	Bit	Field	Type	Meaning
0-2		Speed	signed 24-bit	encoder ticks/s; the sign gives the direction
3		Trigger	unsigned 8-bit	0 = trigger when the pin is low, 1 = when it is high, 2 = on any edge

The driver answers with **Respond_data_hall**.

Firmware 103 read only bit 7 of byte 3 (0 or 1); the edge trigger (2) came later.

Respond_data_pack_1

ID 3 driver → host 8 bytes

The driver's answer to Send_data_pack_1 and Send_data_pack_PD: where the motor is, how fast it turns and the current it draws. The Python library stores them as `position`, `speed` and `current`.

The frame (8 bytes)

Byte	Bit	Field	Type	Meaning
0-2		position	signed 24-bit	encoder ticks
3-5		speed	signed 24-bit	encoder ticks/s
6-7		current	signed 16-bit	Iq in mA

Respond_data_hall

ID 32 driver → host 4 bytes

The driver's answer to Send_data_pack_HALL: the position and the state of the sensor input. Python attributes: `position`, `HALL_trigger`, `additional_pin2`, `hall_index`.

The frame (4 bytes)

Byte	Bit	Field	Type	Meaning
0-2		position	signed 24-bit	encoder ticks
3	7	HALL_trigger	bit	1 while the driver waits for the trigger (with a level trigger, also again after the pin left the level), 0 while it holds
3	6	additional_pin2	bit	the raw level of the ADDITIONAL2 pin
3	5	hall_index	bit	1 once the trigger has been seen (latched)

Send_data_pack_2

ID 6 host → driver not implemented

Reserved. The firmware has no handler for this ID and the Python library's call does nothing.

Send_data_pack_3

ID 8 host → driver not implemented

Reserved. The firmware has no handler for this ID and the Python library's call does nothing.

Respond_data_pack_2

ID 5 driver → host 0 bytes

Reserved; the driver never sends it.

Respond_data_pack_3

ID 7 | driver → host | 0 bytes

Reserved; the driver never sends it.

Send_Iq

ID 21 | host → driver | not implemented

Reserved; the firmware has no handler for this ID. Use the 2-byte form of Send_data_pack_1 for a current setpoint.

Gains and limits

The commands that set the loop gains and the limits. None of them is answered; save with Send_Save_config.

Send_PD_Gains

ID 16 | host → driver | 8 bytes | Python: `Send_PD_Gains()`

Sets KP and KD, the gains of the impedance (PD) loop. Keep them with Send_Save_config.

8 bytes

Byte	Bit	Field	Type	Meaning
0-3		KP	float 32	
4-7		KD	float 32	

The driver does not answer this command.

Send_Current_Gains

ID 17 | host → driver | 8 bytes | Python: `Send_Current_Gains()`

Sets Kp and Ki of the PI current loops (Iq and Id).

8 bytes

Byte	Bit	Field	Type	Meaning
0-3		Kp_iq	float 32	
4-7		Ki_iq	float 32	

The driver does not answer this command.

Send_Velocity_Gains

ID 18 | host → driver | 8 bytes | Python: `Send_Velocity_Gains()`

Sets Kp and Ki of the PI velocity loop.

8 bytes

Byte	Bit	Field	Type	Meaning
0-3		Kpv	float 32	
4-7		Kiv	float 32	

The driver does not answer this command.

Send_Position_Gains

ID 19 | host → driver | 4 bytes | Python: `Send_Position_Gains()`

Sets Kp of the P position loop.

4 bytes

Byte	Bit	Field	Type	Meaning
0-3		Kpp	float 32	

The driver does not answer this command.

Send_Limits

ID 20 | host → driver | 8 bytes | Python: `Send_Limits()`

Sets the speed limit and the current limit the loops may reach. The firmware stores the current limit as sent: unlike `#Ilim` over UART, it is not clamped to the driver's maximum of 2800 mA. Send 2800 mA or less, and no more than the motor's rated current.

8 bytes

Byte	Bit	Field	Type	Meaning
0-3		Speed limit	float 32	encoder ticks/s
4-7		Current limit	float 32	mA

The driver does not answer this command.

Send_Kt

ID 22 | host → driver | 4 bytes | Python: `Send_Kt()`

Sets the motor's torque constant Kt, which the driver uses to estimate torque from current.

4 bytes

Byte	Bit	Field	Type	Meaning
0-3		Kt	float 32	Nm/A

The driver does not answer this command.

Send_Voltage_Limit

ID 34 | host → driver | 4 bytes | Python: `Send_Voltage_Limit()`

Sets the voltage limit of the current loops (the same value as `#Vlim`), in mV. 0 means use the supply voltage. Added in firmware 105.

4 bytes

Byte	Bit	Field	Type	Meaning
0-3		Voltage limit	signed 32-bit	mV; 0 = Vbus

The driver does not answer this command.

Status requests

Data the host asks for with a remote frame (RTR bit set, no data); the driver answers with a data frame with the same command ID. And the heartbeat, which the driver sends on its own.

Send_Respond_Ping

ID 10 | host → driver as a remote frame, driver → host as a data frame | remote frame, 0 bytes | Python: `Send_Respond_Ping()`

Asks the driver to answer with an empty frame, to see that it is on the bus.

The frame (0 bytes)

Byte	Bit	Field	Type	Meaning

The driver answers with **Send_Respond_Ping**.

Send_Respond_Temperature

ID 23 | host → driver as a remote frame, driver → host as a data frame | remote frame, 0 bytes | Python: `Send_Respond_Temperature()`

Asks for the thermistor temperature. Meaningful only with the thermistor enabled (`#Term 1`).

The frame (2 bytes)

Byte	Bit	Field	Type	Meaning
0-1		temperature	signed 16-bit	°C

The driver answers with **Send_Respond_Temperature**.

Send_Respond_Voltage

ID 24 | host → driver as a remote frame, driver → host as a data frame | remote frame, 0 bytes | Python: `Send_Respond_Voltage()`

Asks for the supply voltage.

The frame (2 bytes)

Byte	Bit	Field	Type	Meaning
0-1		voltage	unsigned 16-bit	mV

The driver answers with **Send_Respond_Voltage**.

Send_Respond_Device_Info

ID 25 | host → driver as a remote frame, driver → host as a data frame | remote frame, 0 bytes | Python: `Send_Respond_Device_Info()`

Asks for the driver's identity: hardware version and batch date from the EEPROM, the serial number, and the firmware release (from firmware 105 on this is the build's own version; before, a value from the EEPROM). This firmware does not read the serial number back from the EEPROM at power-up: it reports 1 until `#SERNUM` sets it.

The frame (7 bytes)

Byte	Bit	Field	Type	Meaning
0		HARDWARE_VERSION	unsigned 8-bit	PCB revision
1		BATCH_DATE	unsigned 8-bit	production batch
2		SOFTWARE_VERSION	unsigned 8-bit	firmware release, e.g. 108
3-6		SERIAL_NUMBER	unsigned 32-bit	serial number as held in RAM: 1 after a power-up

The driver answers with **Send_Respond_Device_Info**.

Send_Respond_State_of_Errors

ID 26 | host → driver as a remote frame, driver → host as a data frame | remote frame, 0 bytes | Python: `Send_Respond_State_of_Errors()`

Asks for every error flag and the calibrated, activated and watchdog states.

The frame (2 bytes)

Byte	Bit	Field	Type	Meaning
0	7	error	bit	any error is active
0	6	temperature_error	bit	motor over the temperature limit
0	5	encoder_error	bit	the encoder reports no magnet (too weak a field)
0	4	vbus_error	bit	supply voltage outside the limits
0	3	driver_error	bit	reserved; never set by this firmware (STEPFOC does not read a fault output of its driver stage)
0	2	velocity_error	bit	speed above 30,000,000 ticks/s, a fixed threshold (not #Vlimit)
0	1	current_error	bit	reserved; never set by this firmware
0	0	estop_error	bit	Send_ESTOP was received
1	7	calibrated	bit	the motor is calibrated
1	6	activated	bit	the controller is activated
1	5	watchdog_error	bit	the watchdog ran out

The driver answers with **Send_Respond_State_of_Errors**.

Send_Respond_Iq_data

ID 27 | host → driver as a remote frame, driver → host as a data frame | remote frame, 0 bytes | Python: `Send_Respond_Iq_data()`

Asks for the measured Iq current.

The frame (2 bytes)

Byte	Bit	Field	Type	Meaning
0-1		current	signed 16-bit	mA

The driver answers with **Send_Respond_Iq_data**.

Send_Respond_Encoder_data

ID 28 | host → driver as a remote frame, driver → host as a data frame | remote frame, 0 bytes | Python: `Send_Respond_Encoder_data()`

Asks for the position and the filtered speed, as 32-bit values. Python attributes `position` and `speed`.

The frame (8 bytes)

Byte	Bit	Field	Type	Meaning
0-3		position	signed 32-bit	encoder ticks
4-7		speed	signed 32-bit	encoder ticks/s

The driver answers with **Send_Respond_Encoder_data**.

Send_Respond_Kt

ID 33 | host → driver as a remote frame, driver → host as a data frame | remote frame, 0 bytes | Python: `Send_Respond_Kt()`

Asks for the torque constant Kt the driver uses. Added in firmware 105.

The frame (4 bytes)

Byte	Bit	Field	Type	Meaning
0-3		Kt	float 32	Nm/A

The driver answers with **Send_Respond_Kt**.

Respond_Heartbeat

ID 9 | driver → host | 0 bytes

The frame the driver sends on its own at the heartbeat interval (Send_Heartbeat_Setup); empty. Off by default. Any other frame the driver sends resets the heartbeat timer, so a driver that answers motion commands at a high rate never sends a heartbeat.

The frame (0 bytes)

Byte	Bit	Field	Type	Meaning

System

Identity, saving, resetting, errors, the watchdog, the heartbeat and the settings.

Send_CAN_ID

ID 11 | host → driver | 1 bytes | Python: `Send_CAN_ID()`

Gives the driver a new node ID, 0 to 13 (the firmware accepts up to 15, but the bootloader reserves 14 and 15: a driver on one of those cannot be updated over CAN). Saving the configuration (Send_Save_config) also writes the ID into the bootloader's board ID. The driver answers to the new ID at once; the ID is kept over a power cycle only after Send_Save_config.

1 bytes

Byte	Bit	Field	Type	Meaning
0		ID	unsigned 8-bit	0 to 13; 14 and 15 are accepted but reserved by the bootloader

The driver does not answer this command.

Send_ESTOP

ID 0 | host → driver | 0 bytes | Python: `Send_ESTOP()`

Stops the motor and raises the E-stop error, which stays until Send_Clear_Error.

The driver does not answer this command.

Send_Idle

ID 12 | host → driver | 0 bytes | Python: `Send_Idle()`

Puts the driver in idle mode (the motor coasts or brakes, see Send_Settings).

The driver does not answer this command.

Send_Save_config

ID 13 | host → driver | 0 bytes | Python: `Send_Save_config()`

Writes the current configuration (gains, limits, calibration, CAN ID, heartbeat, watchdog, gripper flag) to the EEPROM, and the CAN ID into the bootloader's board ID. The idle behaviour of Send_Settings and the current loop bandwidth are not kept. It also writes the serial number held in RAM, which is 1 after a power-up unless `#SERNUM` set it, over the stored one.

The driver does not answer this command.

Send_Reset

ID 14 | host → driver | 0 bytes | Python: `Send_Reset()`

Resets the driver. From firmware 105 the reset lands in the bootloader, which waits 2 s for a flashing host and then starts the firmware again; this is how a firmware update begins.

The driver does not answer this command.

Send_Clear_Error

ID 1 | host → driver | 0 bytes | Python: `Send_Clear_Error()`

Clears the error flags and goes to idle. An error whose cause is still present comes straight back. A calibration error is cleared only by calibrating. A gripper E-stop comes back until the E-stop bit of Send_gripper_data_pack is 0 again.

The driver does not answer this command.

Send_Watchdog

ID 15 | host → driver | 5 bytes | Python: `Send_Watchdog()`

Sets the watchdog: when the time runs out the driver reports a watchdog error and stops. Every valid motion frame (Send_data_pack_1, Send_data_pack_PD, Send_data_pack_HALL, Send_gripper_data_pack) and every status request the driver answers resets it; the setting frames (gains, limits, Idle, Clear, Save, Settings and Send_Watchdog itself) do not. 0 turns it off (the default). The action byte is stored but not acted on by this firmware: the driver always stops into its idle behaviour. Send_Save_config keeps the watchdog, and a kept watchdog runs from power-up: a host that sends no motion frame or status request within the time finds the driver in watchdog error, and clears it with Send_Clear_Error.

5 bytes

Byte	Bit	Field	Type	Meaning
0-3		Time	unsigned 32-bit	ms; 0 = off
4		Action	unsigned 8-bit	0 idle, 1 hold, 2 brake (stored only)

The driver does not answer this command.

Send_Heartbeat_Setup

ID 30 | host → driver | 4 bytes | Python: `Send_Heartbeat_Setup()`

Sets the heartbeat interval in ms; 0 turns the heartbeat off (the default). Kept by Send_Save_config.

4 bytes

Byte	Bit	Field	Type	Meaning
0-3		Interval	unsigned 32-bit	ms; 0 = off

Send_Settings

ID 35 | host → driver | 0 bytes

Sets boolean settings that have no command of their own: a mask byte says which settings the frame touches, a value byte gives their new values; settings outside the mask are left alone. Bit 0 is the idle behaviour: 1 brake (phases shorted), 0 coast. The setting is not kept by Send_Save_config: at power-up the driver brakes. Added in firmware 107. The Python library has no call for it yet.

2 bytes

Byte	Bit	Field	Type	Meaning
0		Mask	unsigned 8-bit	bit 0 = write the idle behaviour
1		Value	unsigned 8-bit	bit 0: 1 brake, 0 coast

The driver does not answer this command.

Send_Cyclic_command

ID 29 | host → driver | not implemented

Reserved. The firmware has no handler for this ID and the Python library's call does nothing.

Gripper

The commands of gripper mode (`#Gripper 1` , saved).

Send_gripper_data_pack

ID 61 | host → driver | 0 or 5 bytes | Python: `Send_gripper_data_pack()`

The gripper command, for a driver set up as a gripper (`#Gripper 1` , saved). Position, speed and the current limit of the move, plus the activate, action and E-stop bits. A move is carried out only while the gripper is calibrated, activated and the action bit is 1. An empty frame (0 bytes) only asks for the state.

5 bytes

Byte	Bit	Field	Type	Meaning
0		Position	unsigned 8-bit	0 fully open, 255 fully closed
1		Speed	unsigned 8-bit	0 slowest, 255 fastest
2-3		Current	signed 16-bit	current limit of the move in mA; not clamped by the firmware, not even to the driver's 2800 mA; see the gripper manual for the safe range
4	7	Activate	bit	1 activate the gripper, 0 deactivate
4	6	Action	bit	1 go to the position, 0 idle
4	5	E-stop	bit	1 raises the gripper E-stop error, again on every control cycle until a frame with this bit 0 arrives; then Send_Clear_Error
4	4	Release direction	bit	read by the firmware but not used

The driver answers with **Respond_Gripper_data_pack**.

Send_gripper_calibrate

ID 62 | host → driver | 0 bytes | Python: `Send_gripper_calibrate()`

Starts the gripper calibration (the jaws find their end stops). Needed after every power-up.

The driver does not answer this command.

Respond_Gripper_data_pack

ID 60 | driver → host | 4 bytes

The driver's answer to Send_gripper_data_pack: position, measured current, and the state bits. Python attributes `gripper_position`, `gripper_current`, `gripper_activated`, `gripper_action_status`, `gripper_object_detection`, `gripper_temperature_error`, `gripper_timeout_error`, `gripper_estop_error`, `gripper_calibrated`.

The frame (4 bytes)

Byte	Bit	Field	Type	Meaning
0		gripper_position	unsigned 8-bit	0 fully open, 255 fully closed
1-2		gripper_current	signed 16-bit	measured current in mA
3	7	gripper_activated	bit	1 activated
3	6	gripper_action_status	bit	the action bit of the last Send_gripper_data_pack (1 after #Grippos); the driver never clears it, so it stays 1 after the move ends: the object detection tells when the move has ended
3	5-4	gripper_object_detection	2 bits	bit 5 is the low bit, bit 4 the high bit: 0 moving, 1 object detected while closing, 2 object detected while opening, 3 at the position

Byte	Bit	Field	Type	Meaning
3	3	gripper_temperature_error	bit	a copy of the thermistor temperature error
3	2	gripper_timeout_error	bit	a copy of the CAN watchdog error (Send_Watchdog), not a move timeout
3	1	gripper_estop_error	bit	the E-stop bit of Send_gripper_data_pack (or #Gripstop 1) was set
3	0	gripper_calibrated	bit	1 calibrated

UART commands

UART commands

Every command the firmware release this site describes understands over the serial port. The kind, the argument type, the mode a command enters and what it prints are read from the firmware; the descriptions are written by hand. Over UART explains the protocol.

Syntax

```
#<Name> [number]
```

- A **Set/Get** command sets the value when a number follows and prints the current value either way.
- A **Get** command only prints.
- An **Action** command does something; a number after it is ignored. The exceptions are `#Idle` and `#PWM`: with a number they are answered `Unknown command`.
- Names are case-sensitive, at most 19 characters; the number at most 19; the line ends with LF (CR before it is fine). 256000 baud, 8N1, 3.3 V.
- A name the parser does not know is answered `Unknown command`.

Every command

Command	Kind	Argument	Group
`#Activate`	Action		Status and utility
`#Brake`	Action		Motion
`#Cal`	Action		Calibration and motor parameters
`#Calangle`	Action		Calibration and motor parameters
`#Calibrated`	Set/Get	int	Calibration and motor parameters
`#Calpwr`	Set/Get	float	Calibration and motor parameters
`#CANID`	Set/Get	int	Status and utility
`#Cbw`	Set/Get	float	Gains and limits

Command	Kind	Argument	Group
`#Clear`	Action		Status and utility
`#Close`	Action		Motion
`#Coast`	Action		Motion
`#Cyc`	Set/Get	int	Status and utility
`#Cyca`	Set/Get	int	Status and utility
`#Default`	Action		Status and utility
`#Dir`	Set/Get	int	Calibration and motor parameters
`#Error`	Get		Status and utility
`#Flux`	Set/Get	float	Calibration and motor parameters
`#gosteps`	Set/Get	int	Motion
`#Gripact`	Set/Get	int	Gripper
`#Gripcal`	Action		Gripper
`#Gripcur`	Set/Get	int	Gripper
`#Gripinfo`	Get		Gripper
`#Gripper`	Set/Get	int	Gripper
`#Grippos`	Set/Get	int	Gripper
`#Gripstop`	Set/Get	int	Gripper
`#Gripvel`	Set/Get	int	Gripper
`#HALL`	Action		Motion
`#Help`	Action		Status and utility

Command	Kind	Argument	Group
`#Iabc`	Get		Status and utility
`#Id`	Set/Get	float	Motion
`#Idle`	Action		Motion
`#Ilim`	Set/Get	int	Gains and limits
`#Info`	Get		Status and utility
`#Iq`	Set/Get	float	Motion
`#Iqoffset`	Set/Get	int	Calibration and motor parameters
`#KD`	Set/Get	float	Gains and limits
`#Kiid`	Set/Get	float	Gains and limits
`#Kiiq`	Set/Get	float	Gains and limits
`#Kiv`	Set/Get	float	Gains and limits
`#KP`	Set/Get	float	Gains and limits
`#Kpid`	Set/Get	float	Gains and limits
`#Kpiq`	Set/Get	float	Gains and limits
`#Kpp`	Set/Get	float	Gains and limits
`#Kpv`	Set/Get	float	Gains and limits
`#Kt`	Set/Get	float	Calibration and motor parameters
`#KV`	Set/Get	float	Calibration and motor parameters
`#L`	Set/Get	float	Calibration and motor parameters
`#LED`	Set/Get	int	Status and utility

Command	Kind	Argument	Group
`#Magnet`	Get		Calibration and motor parameters
`#microstep`	Set/Get	int	Motion
`#Mode`	Get		Status and utility
`#Offset`	Set/Get	float	Calibration and motor parameters
`#Openloop`	Set/Get	float	Motion
`#Opens`	Set/Get	float	Calibration and motor parameters
`#Openv`	Set/Get	int	Calibration and motor parameters
`#P`	Set/Get	int	Motion
`#Param`	Get		Status and utility
`#PD`	Set/Get	int	Motion
`#PDI`	Set/Get	int	Motion
`#PDV`	Set/Get	int	Motion
`#Phase`	Get		Calibration and motor parameters
`#PP`	Set/Get	int	Calibration and motor parameters
`#Pullconfig`	Get		Status and utility
`#PWM`	Get		Status and utility
`#R`	Set/Get	float	Calibration and motor parameters
`#Reset`	Action		Status and utility
`#Resv`	Set/Get	int	Calibration and motor parameters
`#Rstint`	Set/Get	int	Gains and limits

Command	Kind	Argument	Group
`#Save`	Action		Status and utility
`#SERNUM`	Set/Get	int	Status and utility
`#stepinterval`	Set/Get	int	Motion
`#Temp`	Get		Status and utility
`#Term`	Set/Get	int	Status and utility
`#Tlim`	Set/Get	int	Status and utility
`#Ud`	Set/Get	int	Motion
`#Uq`	Set/Get	int	Motion
`#V`	Set/Get	int	Motion
`#Vbus`	Get		Status and utility
`#Vlim`	Set/Get	int	Gains and limits
`#Vlimit`	Set/Get	int	Gains and limits
`#Vmax`	Set/Get	int	Status and utility
`#Vp`	Set/Get	int	Calibration and motor parameters

The parser also accepts `#EN`, `#SIN`, `#SPWM`, `#Vmin`, `#flux`, `#zz`, which have no handler: the driver answers nothing to them.

By group

- Motion: setpoints and modes
- Gains and limits: the loop gains, the limits, the integrator reset, the current loop bandwidth
- Calibration and motor parameters: `Cal`, the motor's R, L and pole pairs, the constants calibration finds, the calibration settings
- Status and utility: save, reset, defaults, identity, errors, temperature, the cyclic output

- Gripper: gripper mode

Motion

Command	Kind	Argument	What it does	Response
`#Iq`	Set/Get	float: current setpoint in mA	Current (torque) control with the given Iq setpoint. Enters **current** mode.	the measured Iq in mA
`#Id`	Set/Get	float: current setpoint in mA	Sets the Id setpoint; normally left at 0.	the measured Id in mA
`#V`	Set/Get	int: speed setpoint in encoder ticks/s	Velocity control with the given speed. Enters **velocity** mode.	the measured speed in ticks/s
`#Uq`	Set/Get	int: voltage in mV	Voltage-torque mode with the given q-axis voltage (no current loop). Enters **voltage torque** mode.	the Uq setpoint in mV
`#Ud`	Set/Get	int: voltage in mV	The d-axis voltage used in voltage-torque mode; does not change the mode.	the Ud setpoint in mV
`#Brake`	Action		Goes to idle with the motor braking (phases shorted); also the idle behaviour from then on. Not kept by Save: the driver brakes at every power-up. Enters **idle** mode.	`Brake 1`
`#HALL`	Action		Homing against the sensor on ADDITIONAL2 at 3000 ticks/s, triggered when the pin is low. It holds while the pin stays low and spins on when the pin goes high again (see Send_data_pack_HALL for the CAN form with a chosen speed and trigger). Enters **HALL** mode.	`HALL`
`#Coast`	Action		Goes to idle with the motor coasting (phases open); also the idle behaviour	`Coast 0`

Command	Kind	Argument	What it does	Response
			until the next power-up, which brakes again. Not kept by Save. Enters **idle** mode.	
`#P`	Set/Get	int: position setpoint in encoder ticks	Position control to the given position. Enters **position** mode.	the measured position in ticks
`#PD`	Set/Get	int: position setpoint in encoder ticks	Impedance (PD) control around the given position with the gains KP and KD. Enters **PD** mode.	the measured position in ticks
`#PDV`	Set/Get	int: speed setpoint in encoder ticks/s	The speed setpoint of the PD loop.	the PD speed setpoint
`#PDI`	Set/Get	int: current feedforward in mA	The current feedforward of the PD loop.	the PD current feedforward
`#Idle`	Action		Goes to idle; the motor coasts or brakes as set by Brake / Coast. Enters **idle** mode.	`Idle`
`#Close`	Action		Leaves open loop and goes back to closed-loop idle. Enters **idle** mode.	nothing
`#microstep`	Set/Get	int: microsteps per electrical cycle	The microsteps gosteps makes per electrical cycle (four full steps), 16 by default.	the microstep setting
`#stepinterval`	Set/Get	int: step time in µs	The time between two microsteps of gosteps, 1000 µs by default. It is rounded down to whole control cycles of 160 µs, and is 160 µs at the least.	the step interval
`#gosteps`	Set/Get	int: number of microsteps	Moves the given number of microsteps open loop, one every stepinterval, at the voltage set by Openv, then goes to idle.	`Moving for N steps`

Command	Kind	Argument	What it does	Response
		(sign = direction)	With microstep 16, 16 steps are one electrical cycle: four full steps, 7.2° on a 1.8° motor. Enters **open-loop steps** mode.	
`#Openloop`	Set/Get	float: electrical speed in rad/s	Spins the motor open loop, as a plain stepper, with the voltage set by Openv. The voltage is not current-controlled and Ilim does not apply: see Open-loop stepping on Control modes. Enters **open loop** mode.	the open-loop speed

Gains and limits

Command	Kind	Argument	What it does	Response
`#Vlimit`	Set/Get	int: speed in encoder ticks/s	The speed limit: it clamps the speed setpoint of the velocity loop, and in position mode the speed the position loop asks for. The velocity integrator is clamped to the current limit (Ilim), not to this.	the current limit
`#Vlim`	Set/Get	int: voltage in mV	The voltage limit of the current loops (Ud and Uq), 6000 mV by default. It keeps the loops of low-resistance steppers stable, and it also caps the top speed. 0, or a value above the supply voltage, means the supply voltage.	the current limit in mV
`#Kpp`	Set/Get	float: gain	Kp of the position loop.	the current value
`#KP`	Set/Get	float: gain	KP of the impedance (PD) loop.	the current value
`#KD`	Set/Get	float: gain	KD of the impedance (PD) loop.	the current value
`#Kpv`	Set/Get	float: gain	Kp of the velocity loop.	the current value
`#Kpiq`	Set/Get	float: gain	Kp of the Iq current loop; also sets Kpid.	the current value
`#Kpid`	Set/Get	float: gain	Kp of the Id current loop.	the current value
`#Kiv`	Set/Get	float: gain	Ki of the velocity loop.	the current value
`#Kiiq`	Set/Get	float: gain	Ki of the Iq current loop; also sets Kiid.	the current value

Command	Kind	Argument	What it does	Response
`#Kiid`	Set/Get	float: gain	Ki of the Id current loop.	the current value
`#Ilim`	Set/Get	int: current in mA	The Iq current limit, 1700 mA after #Default. Set it to the rated phase current of your motor; this command clamps it to 2800 mA (Send_Limits over CAN does not). Calibration sets it to 1600 mA: set it again after Cal.	the current limit
`#Cbw`	Set/Get	float: bandwidth in Hz	The current loop bandwidth calibration uses to compute Kpiq and Kiiq. Not kept by Save: 500 Hz at every power-up, so set it just before Cal.	the bandwidth
`#Rstint`	Set/Get	int: 0 or 1	Whether the integral accumulators are reset on every new setpoint.	the setting

Calibration and motor parameters

Command	Kind	Argument	What it does	Response
`#R`	Set/Get	float: resistance in Ω	The phase resistance of the motor (one coil). STEPFOC does not measure it; enter the datasheet value before Cal.	the current value
`#L`	Set/Get	float: inductance in H	The phase inductance of the motor (one coil); enter the datasheet value before Cal.	the current value
`#Kt`	Set/Get	float: Nm/A	The torque constant, found by calibration.	the current value
`#KV`	Set/Get	float: rpm/V	The velocity constant, found by calibration.	the current value
`#Flux`	Set/Get	float: Wb	The flux linkage, found by calibration. Not reachable over UART: the parser accepts `#flux` (lowercase) but the handler expects `Flux`, so neither spelling works.	the current value
`#Cal`	Action		Runs the calibration routine (see Motor parameters and calibration), over the serial port only. Enter R, L and PP first. It leaves the current limit at 1600 mA.	the calibration log
`#Calangle`	Action		Runs only an angle-offset search. It uses an older routine than the one in Cal, which gives up after about two minutes and keeps the offset it reached. Prints `Idle` at once, before the search starts. Enters **angle-offset calibration** mode.	`Idle`, at once
`#Offset`	Set/Get	float: angle in rad	The angle offset between encoder zero and electrical zero, found by calibration.	the current value
`#Iqoffset`	Set/Get	int: current in mA	The current used by the angle-offset search.	the current value

Command	Kind	Argument	What it does	Response
`#Magnet`	Get		Reads the encoder's magnet status.	`Magnet Good` or `Magnet Bad`
`#Dir`	Set/Get	int: 0 or 1	A stored flag that Info prints as `Phase direction`. The control code does not use it in this release; #Default writes 0.	the current value
`#Phase`	Get		Prints the phase order found by calibration.	`Phase order is: N`
`#Resv`	Set/Get	int: voltage in mV	The voltage calibration starts the resistance test at (not used by STEPFOC, which does not measure resistance).	the current value
`#Calpwr`	Set/Get	float: power in W	The power calibration may dissipate in the resistance and inductance tests (not used by STEPFOC).	the current value
`#Openv`	Set/Get	int: voltage in mV	The voltage of the open-loop modes (Openloop, gosteps), 5000 mV at power-up. Calibration does not use it: its open-loop spin has a fixed 5000 mV. Not kept by Save.	the current value
`#Opens`	Set/Get	float: electrical speed in rad/s	The electrical speed of Openloop, the same value Openloop sets. Calibration does not use it.	the current value
`#Vp`	Set/Get	int: voltage in mV	Stored, but not used by this firmware: the phase-order check of calibration uses a fixed 3000 mV.	the current value
`#Calibrated`	Set/Get	int: 0 or 1	The calibrated flag. `#Calibrated 1` clears a calibration error without calibrating; the motor may still be uncalibrated.	the flag
`#PP`	Set/Get	int: pole pairs	The motor's pole pairs: 50 for a 1.8° stepper, 75 for 1.2°, 100 for 0.9°, 125 for	the current value

Command	Kind	Argument	What it does	Response
			0.72°. Calibration accepts only these values.	

Status and utility

Command	Kind	Argument	What it does	Response
`#Vmax`	Set/Get	int: voltage in mV	The supply voltage above which a Vbus error is raised, 29000 mV after #Default.	`Vmax in mV: N`
`#Save`	Action		Writes the configuration to the EEPROM, and the CAN ID into the bootloader's board ID. Do it after calibration and after tuning. It also writes the serial number held in RAM (1 after a power-up, unless SERNUM set it) over the stored one.	`Save`
`#Reset`	Action		Resets the driver. From firmware 105 the reset lands in the bootloader, which waits 2 s for a flashing host and then starts the firmware again.	nothing
`#Tlim`	Set/Get	int: temperature in °C	The temperature at which the temperature error is raised; 75 by default.	`Temp limit N`
`#Default`	Action		Writes the factory defaults to the EEPROM and loads them: the serial number, hardware version and batch date; the CAN ID (0); the gripper flag, heartbeat, watchdog and thermistor (off); the motor parameters and the calibration (cleared); every gain and limit. See Defaults.	`Loaded default config!`
`#Temp`	Get		Prints the thermistor temperature.	°C, or `Temp Off` while the thermistor is disabled
`#Term`	Set/Get	int: 0 or 1	Enables the thermistor measurement and the temperature error (off by default).	the setting

Command	Kind	Argument	What it does	Response
`#Mode`	Get		Prints the control mode. The voltage-torque mode prints `Gripper mode`; HALL, the angle-offset search, open-loop steps (gosteps) and gripper mode print nothing.	`Idle mode`, `Position control`, `Speed control`, `Current control`, `PD control`, `Open loop`, `Gripper mode`, `Gripper calib mode`
`#Vbus`	Get		Prints the supply voltage.	mV
`#Error`	Get		Prints which errors are active.	`No errors!` or `In error state!` followed by one line per active error
`#Clear`	Action		Clears the errors and goes to idle. An error whose cause is still present comes straight back; a calibration error is cleared only by calibrating (or `#Calibrated 1`). Enters **idle** mode.	`Clear errors`
`#Iabc`	Get		Prints the phase currents.	`Ia`, `Ib` in mA
`#PWM`	Get		Prints the PWM duty values.	the duties
`#Help`	Action		Prints a short command reference. Added in firmware 106.	the reference
`#Info`	Get		Prints the hardware version, batch date and firmware version, the control loop's execution time, the CAN ID, the calibration state, the thermistor and the supply voltage, the phase direction, phase order and commutation direction, and the motor parameters (pole pairs, angle offset, R, L, Kt, KV). Not the serial number (SERNUM), the gains (Param) or the errors (Error).	the report

Command	Kind	Argument	What it does	Response
`#Param`	Get		Prints every gain of every loop.	the gains
`#Cyc`	Set/Get	int: interval in ms (0 = off)	Sends position, speed and Iq on its own every interval: `$ <position> <speed> <Iq>`; for BetterSerialPlotter.	`Cyclic disabled` when turned off
`#Cyca`	Set/Get	int: interval in ms (0 = off)	Like Cyc, in the Arduino plotter format `Position:x,Speed:y,Iq:z`.	`Cyclic disabled` when turned off
`#CANID`	Set/Get	int: 0 to 13	The CAN node ID. Use 0 to 13: the firmware accepts 14 and 15, but the bootloader reserves them and a driver on one of those cannot be updated over CAN. Kept over a power cycle after Save, which also writes it into the bootloader's board ID.	the ID, or `Invalid CAN ID`
`#SERNUM`	Set/Get	int: number	The serial number. This firmware does not read it back from the EEPROM at power-up: it reports 1 until set, and Save writes the value in RAM over the stored one.	`Serial number is: N`
`#Activate`	Action		Sets the activated flag.	`Controller activated`
`#Pullconfig`	Get		Prints the whole configuration on one line, for Motor GUI.	the configuration
`#LED`	Set/Get	int: 0 or 1	Turns the status LED on or off.	the LED state

Gripper

Command	Kind	Argument	What it does	Response
`#Gripper`	Set/Get	int: 0 or 1	Whether this driver is a gripper. Save it; `#Default` clears it.	the flag
`#Gripcal`	Action		Starts the gripper calibration: the jaws find their end stops at 500 mA. It prints nothing when it ends; after about 24 s without both end stops it gives up, uncalibrated. Gripinfo shows the result. Enters **gripper calibration** mode.	`Gripper calibration !`
`#Gripinfo`	Get		Prints the gripper state: calibrated, activated, end stops, position, current.	the report
`#Gripstop`	Set/Get	int: 0 or 1	The gripper E-stop bit. While it is 1 the driver raises the gripper E-stop error on every control cycle: set it to 0, then Clear.	the bit
`#Gripact`	Set/Get	int: 0 or 1	The activate bit.	the bit
`#Gripcur`	Set/Get	int: current in mA	The current limit of gripper moves, 400 mA at power-up. The firmware does not clamp it, not even to the driver's 2800 mA; see the gripper manual for the safe range.	the setpoint
`#Gripvel`	Set/Get	int: 0 to 255	The speed setpoint of gripper moves, 50 at power-up.	the setpoint
`#Grippos`	Set/Get	int: 0 (open) to 255 (closed)	The position setpoint; also activates the gripper, sets the action bit and goes to gripper mode. Enters **gripper** mode.	the current position

Defaults

The settings of the firmware at the release this site describes: their start values in `common.h`, and what `EEPROM.cpp` does with each.

- **Start value**: the value in `common.h`. A setting the EEPROM does not keep starts from it at every power-up. A kept setting is replaced at power-up by the value in the EEPROM, so its start value is only seen before that.
- **After `#Default`**: what `#Default` writes to the EEPROM and loads; — means `#Default` does not change it.
- **Kept by `#Save`**: whether `#Save` (Send_Save_config) stores it, so that it survives a power cycle.

Internal state (error flags, counters, calibration steps, scratch variables) is left out; the error flags are in Errors and LED states.

Variable	Start value	After `#Default`	Kept by `#Save`	Firmware comment
`SERIAL_NUMBER`	1	111 in the EEPROM, not read back	written, not read back	
`HARDWARE_VERSION`	1	1	yes	Version of the Spectral BLDC driver PCB
`BATCH_DATE`	1	125	yes	Date the batch was produced
`SOFTWARE_VERSION`	1	108	no: set by the firmware	Software release
`I_AM_GRIPPER`	1	0	yes	Is motor controller gripper (1) or not (0)
`LED_ON_OFF`	1	1	yes	Use LED for status indication
`theta_offset`	0.0f	0	yes	will be determined at calibration
`pole_pairs`	50	0	yes	Number of pole pairs of your Stepper motor
`current_control_bandwidth`	500	—	no	default 200 HZ; Will set PI gains for Q and D current loops based on phase resistance

Variable	Start value	After `#Default`	Kept by `#Save`	Firmware comment
`DIR_`	1	0	yes	When looking at the magnetic encoder counter-clockwise is POSITIVE rotation.
`Phase_order`	2	0	yes	
`commutation_dir`	1	1	yes	+1 or -1, auto-detected at calibration so +Iq/+velocity/+rotation map to +encoder rotation
`Thermistor_on_off`	0	0	yes	Are we taking termistor mesurements? 0 is off, 1 is on
`Resistance`	0	0	yes	Resistance of SINGLE PHASE of your BLDC motor
`Total_Resistance`	0	0	yes	= 2 * Resistance + 2 * R_sense + 2 *Rdson
`Inductance`	0	0	yes	Inductance of SINGLE PHASE of your BLDC motor
`Kt`	0	0	yes	Torque constant of your BLDC motor
`flux_linkage`	0	0	yes	Flux linkage of your BLDC motor
`KV`	0	0	yes	
`Max_temperature`	75	75	yes	Max temperature in degrees
`Min_temperature`	-20	—	no	Min temperature in degrees
`Max_Vbus`	29500	29000	yes	Max vbus voltage in mV
`Min_Vbus`	9000	—	no	Min vbus voltage in mV

Variable	Start value	After `#Default`	Kept by `#Save`	Firmware comment
`watchdog_time_ms`	0	0	yes	
`watchdog_action`	0	0	yes	Hold position, Idle, brake
`Heartbeat_rate_ms`	0	0	yes	Motor controller will send data every Heartbeat_rate_ms
`Calibrated`	1	0	yes	0 if motor is not calibrated, 1 if it is calibrated
`Resistance_calc_voltage`	1000	—	no	Voltage used to calculate resistance //1000
`Calibration_power`	12	—	no	Max power that can dissipate during inductance test.
`Open_loop_voltage`	5000	—	no	Voltage to use when spinning the motor open loop. In mV
`Open_loop_speed`	20.0	—	no	Speed to be used when spinning the motor open loop. In RAD/s
`Phase_voltage`	5000	—	no	Max voltage to be used during Kv calculation
`cyclic_period`	0	—	no	We send messages every cyclic_period
`CAN_ID`	0	0	yes	CAN id of THIS motor driver! No 2 motor drivers can share the same ID.
`brake_coast`	1	—	no	1 is brake 0 is coast
`trigger_value`	0	—	no	0=low level, 1=high level, 2=any edge

Variable	Start value	After `#Default`	Kept by `#Save`	Firmware comment
`calibration_offset_current`	500	—	no	
`microstep`	16	—	no	
`gosteps`	0	—	no	
`step_interval`	1000	—	no	step interval in microseconds
`Voltage_limit`	6000	6000	yes	Voltage limit for Ud and Uq voltages. If 0 value of controller.VBUS_mV will be used
`Reset_integral_accumulator`	0	0	yes	
`Kp_p`	5	5	yes	
`Position_setpoint`	0	—	no	
`Kp_v`	0.007	0.007	yes	basic values that work for most motors but not optimal
`Ki_v`	0.0005	0.0005	yes	basic values that work for most motors but not optimal
`Feedforward_speed`	0	—	no	
`Velocity_setpoint`	0	—	no	-1.5
`Velocity_limit`	800000	800000	yes	Clamp integrals to this [TICKS/s]

Variable	Start value	After `#Default`	Kept by `#Save`	Firmware comment
`Velocity_limit_error`	30000000	—	no	[TICKS/s] ; Velocity when we will report error / For stepper speed runout is around 250 nfo000
`Kp_id`	7	7	yes	motor1
`Ki_id`	3	3	yes	motor1
`Id_setpoint`	0	—	no	
`Kp_iq`	3	3	yes	motor1
`Ki_iq`	0.3	0.3	yes	motor1
`Iq_current_limit`	1700	1700	yes	
`Id_current_limit`	0	0	yes	
`Feedforward_current`	0	—	no	
`KD`	0.0028	0.0028	yes	[Nm*s/rad]
`KP`	0.1400	0.1400	yes	[Nm/rad]
`Uq_setpoint`	0	—	no	
`Ud_setpoint`	0	—	no	
`position_setpoint`	0	—	no	
`speed_setpoint`	50	—	no	
`current_setpoint`	400	—	no	

Variable	Start value	After `#Default`	Kept by `#Save`	Firmware comment
`action_status`	0	—	no	-0 Stopped(or performing activation /automatic release).
`activated`	0	—	no	
`release_direction`	0	—	no	
`estop_status`	0	—	no	

Errors and LED states

The LED

Pattern	State
three short flashes, a pause	normal operation: calibrated, no error
fast flashing, about ten times a second	calibration running
a few flashes, then blinking for about 2 s after power-up	the bootloader waits for a host before it starts the firmware; it keeps blinking when there is no valid firmware
on, steady	error mode, or not calibrated
off	no power, or `#LED 0`

Normal operation	Calibration	Error mode
		

The error flags

The flags as the firmware keeps them, the line `#Error` prints for each, and where each sits in the two bytes of Send_Respond_State_of_Errors (bits numbered from the most significant).

Flag	`#Error` prints	Byte, bit	Raised when
`Error`	`In error state!`	0, 7	any of the flags below is set (also the error bit of every CAN identifier)

Flag	`#Error` prints	Byte, bit	Raised when
`temperature_error`	`Temp error`	0, 6	the thermistor reads above `#Tlim` (with `#Term 1`)
`encoder_error`	`Encoder error`	0, 5	the encoder reports no magnet (too weak a field)
`Vbus_error`	`Vbus error`	0, 4	the supply is below 9 V or above `#Vmax` (29000 mV after `#Default`)
`Driver_error`	`Driver error (undervoltage, thermal shutdown, or overcurrent)`	0, 3	never in this firmware; reserved (STEPFOC reads no fault output of its driver stage)
`Velocity_error`	`Velocity error`	0, 2	the speed exceeds 30,000,000 ticks/s, a fixed threshold (`Velocity_limit_error`), not `#Vlimit`
`Current_error`	`Current error`	0, 1	never in this firmware; reserved
`ESTOP_error`	`Received ESTOP command`	0, 0	Send_ESTOP was received
`Calibrated` (0)	`Not calibrated`	1, 7 (1 = calibrated)	the motor has not been calibrated
`Activated`	—	1, 6	the activated flag, not an error
`Watchdog_error`	`Watchdog error`	1, 5	the watchdog time passed without a motion frame or a status request

Gripper mode has its own flags in Respond_Gripper_data_pack: a temperature error (a copy of the thermistor error), a timeout error (a copy of the CAN watchdog error, not a move timeout) and an E-stop error, which stays while the E-stop bit is 1; see the Gripper reference.

Clearing

`#Clear` and Send_Clear_Error clear every flag except `Calibrated` and go to idle; a flag whose cause persists is set again at once. The watchdog, E-stop and velocity errors clear and stay clear; the Vbus, encoder and temperature errors come back until the cause is gone, and so does a gripper E-stop while its E-stop bit is 1. Calibration clears the calibration error.

Python library

The `Spectral-BLDC` package (Spectral-BLDC-Python, `pip install Spectral-BLDC`) has one method per CAN message in `Spectral_BLDC.SpectralCAN`, and `Spectral_BLDC.CanCommunication` for the bus. With Python shows how they are used.

Calls and messages

Library call	Sends	Answered with	Reference
`Send_data_pack_1()`	Send_data_pack_1 (ID 2)	Respond_data_pack_1	Motion
`Send_data_pack_PD()`	Send_data_pack_PD (ID 4)	Respond_data_pack_1	Motion
`Send_data_pack_HALL()`	Send_data_pack_HALL (ID 31)	Respond_data_hall	Motion
`Send_PD_Gains()`	Send_PD_Gains (ID 16)	—	Gains and limits
`Send_Current_Gains()`	Send_Current_Gains (ID 17)	—	Gains and limits
`Send_Velocity_Gains()`	Send_Velocity_Gains (ID 18)	—	Gains and limits
`Send_Position_Gains()`	Send_Position_Gains (ID 19)	—	Gains and limits
`Send_Limits()`	Send_Limits (ID 20)	—	Gains and limits
`Send_Kt()`	Send_Kt (ID 22)	—	Gains and limits
`Send_Voltage_Limit()`	Send_Voltage_Limit (ID 34)	—	Gains and limits

Library call	Sends	Answered with	Reference
`Send_Respond_Ping()`	Send_Respond_Ping (ID 10)	Send_Respond_Ping (data frame)	Status requests
`Send_Respond_Temperature()`	Send_Respond_Temperature (ID 23)	Send_Respond_Temperature (data frame)	Status requests
`Send_Respond_Voltage()`	Send_Respond_Voltage (ID 24)	Send_Respond_Voltage (data frame)	Status requests
`Send_Respond_Device_Info()`	Send_Respond_Device_Info (ID 25)	Send_Respond_Device_Info (data frame)	Status requests
`Send_Respond_State_of_Errors()`	Send_Respond_State_of_Errors (ID 26)	Send_Respond_State_of_Errors (data frame)	Status requests
`Send_Respond_Iq_data()`	Send_Respond_Iq_data (ID 27)	Send_Respond_Iq_data (data frame)	Status requests
`Send_Respond_Encoder_data()`	Send_Respond_Encoder_data (ID 28)	Send_Respond_Encoder_data (data frame)	Status requests
`Send_Respond_Kt()`	Send_Respond_Kt (ID 33)	Send_Respond_Kt (data frame)	Status requests
`Send_CAN_ID()`	Send_CAN_ID (ID 11)	—	System
`Send_ESTOP()`	Send_ESTOP (ID 0)	—	System
`Send_Idle()`	Send_Idle (ID 12)	—	System
`Send_Save_config()`	Send_Save_config (ID 13)	—	System
`Send_Reset()`	Send_Reset (ID 14)	—	System
`Send_Clear_Error()`	Send_Clear_Error (ID 1)	—	System
`Send_Watchdog()`	Send_Watchdog (ID 15)	—	System

Library call	Sends	Answered with	Reference
`Send_Heartbeat_Setup()`	Send_Heartbeat_Setup (ID 30)	—	System
`Send_gripper_data_pack()`	Send_gripper_data_pack (ID 61)	Respond_Gripper_data_pack	Gripper
`Send_gripper_calibrate()`	Send_gripper_calibrate (ID 62)	—	Gripper

Receiving

`CanCommunication.receive_can_messages(timeout)` returns `(message, ids)`: the raw `python-can` message and a tuple `ids` with `node_id`, `command_id` and `error_bit` from the identifier, or `(None, None)` after the timeout. `SpectralCAN.UnpackData(message, ids)` decodes the message into the object's attributes:

Message	Attributes
Respond_data_pack_1	`position`, `speed`, `current`
Respond_data_hall	`position`, `HALL_trigger`, `additional_pin2`, `hall_index`
Send_Respond_Encoder_data	`position`, `speed`
Send_Respond_Iq_data	`current`
Send_Respond_Temperature	`temperature`
Send_Respond_Voltage	`voltage`
Send_Respond_Device_Info	`HARDWARE_VERSION`, `BATCH_DATE`, `SOFTWARE_VERSION`, `SERIAL_NUMBER`
Send_Respond_State_of_Errors	`error`, `temperature_error`, `encoder_error`, `vbus_error`, `driver_error`, `velocity_error`, `current_error`, `estop_error`, `calibrated`, `activated`, `watchdog_error`
Send_Respond_Kt	`Kt`

Message	Attributes
Send_Respond_Ping	`ping` (1)
Respond_Heartbeat	`heartbeat` (1)
Respond_Gripper_data_pack	`gripper_position`, `gripper_current`, `gripper_activated`, `gripper_action_status`, `gripper_object_detection`, `gripper_temperature_error`, `gripper_timeout_error`, `gripper_estop_error`, `gripper_calibrated`

Object detection in the library

Library version 1.20 assembles `gripper_object_detection` with the two bits swapped relative to the firmware, so it reports 1 where the gripper sends 2 (object detected while opening) and 2 where it sends 1 (object detected while closing); 0 and 3 are unaffected. Until the library is fixed, swap the two values in your program, or read the bits yourself from the frame.

Guides

Guides

Worked examples with code, from a first Python program to a leg, a gravity-compensated arm and two motors coupled over a network. They were written with the Spectral Micro BLDC driver and run unchanged on STEPFOC: the CAN commands and the Python library are the same.

- Python: read a driver's position and speed over CAN
- Quadruped leg: the kinematics and control of a two-motor leg
- Gravity compensation: hold a link against gravity with a current feedforward
- Bilateral teleoperation: two motors that follow each other, with force feedback

More examples, including a mobile robot and the SimpleFOC firmware, are in the Spectral-BLDC-Python examples and in the Spectral Micro documentation.

Python guide

Written with the Spectral Micro

This guide was written with the Spectral Micro BLDC driver. STEPFOC uses the same CAN commands and the same Python library, so the same code runs on STEPFOC: where the guide says "Spectral Micro BLDC", read "STEPFOC".

More examples are in the Spectral-BLDC-Python examples folder.

Examples

Get_encoder_data.py

```
import Spectral_BLDC as Spectral
import time

# Init comms channel
Communication1 = Spectral.CanCommunication(bustype='slcan', channel='COM41', bitrate=1000000)
# Init motor object
Motor1 = Spectral.SpectralCAN(node_id=0, communication=Communication1)

while True:

    # Send this msg to the motor controller, it will respond with position and speed data
    Motor1.Send_Respond_Encoder_data()

    # Get CAN msg, timeout tells us to continue if there is no msg after in this case 0.2 s
    message, UnpackedMessageID = Communication1.receive_can_messages(timeout=0.2)

    # If there was a msg unpack it
    if message is not None:
        print(f"Message is: {message}")
        print(f"Node ID is : {UnpackedMessageID.node_id}")
        print(f"Message ID is: {UnpackedMessageID.command_id}")
        print(f"Error bit is: {UnpackedMessageID.error_bit}")
        print(f"Message length is: {message.dlc}")
        print(f"Is is remote frame: {message.is_remote_frame}")
        print(f"Timestamp is: {message.timestamp}")

        # Here we unpack the data from the packet
        Motor1.UnpackData(message,UnpackedMessageID)
        # We are interested in position and speed data that was requested by calling
Send_Respond_Encoder_data
        print(f"Motor position is: {Motor1.position}")
        print(f"Motor speed is: {Motor1.speed}")

    else:
        print("No message after timeout period!")
    print("")
    time.sleep(1 )
```

Quadruped robot guide

Written with the Spectral Micro

This guide was written with the Spectral Micro BLDC driver. STEPFOC uses the same CAN commands and the same Python library, so the same code runs on STEPFOC: where the guide says "Spectral Micro BLDC", read "STEPFOC".

Intro

In this guide we will show you how you can control a leg of any quadruped robot using Spectral micro BLDC drivers. If you can control one of them you can control all the rest!

After you finish this guide you will be able to do something like this: video

Python API and toolbox

This guide leverages Spectral BLDC python API and Source robotics toolbox

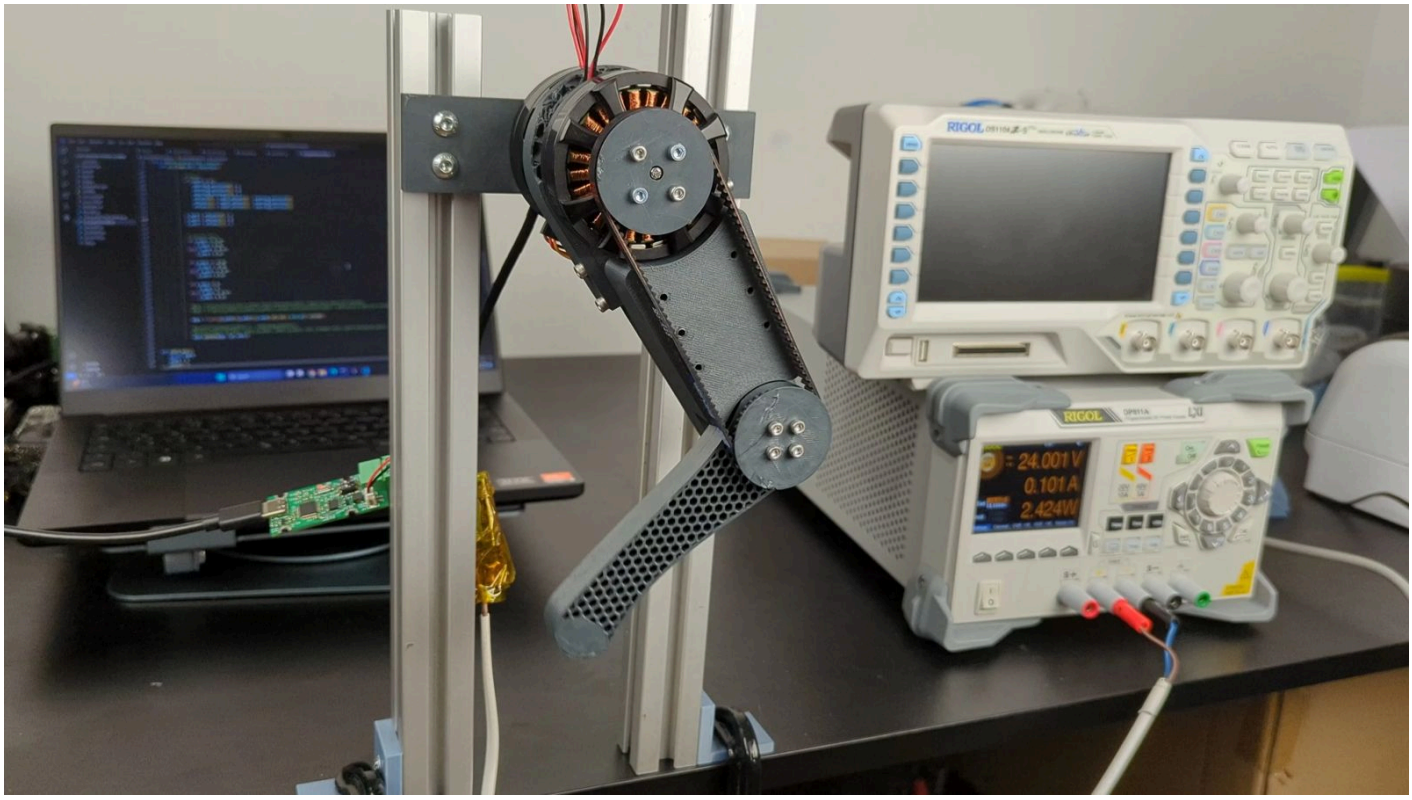


Figure 1: The two-motor leg on a test stand, with the laptop, the CAN adapter and a bench supply.

Building the LEG

In this guide we only recommend you the hardware you can use to build the robot you designed. We do not offer already made designs you can build!

This guide will cover:

- How to define the robot leg kinematic chain
- How to execute simple trajectories with the leg

What you will need:

- 2 x spectral micro BLDC
- Wires to connect everything up: CAN wires, Power wires
- 2 x BLDC motors
- 1 x CAN adapter
- 1 x 24V power supply
- A Laptop or raspberry pi

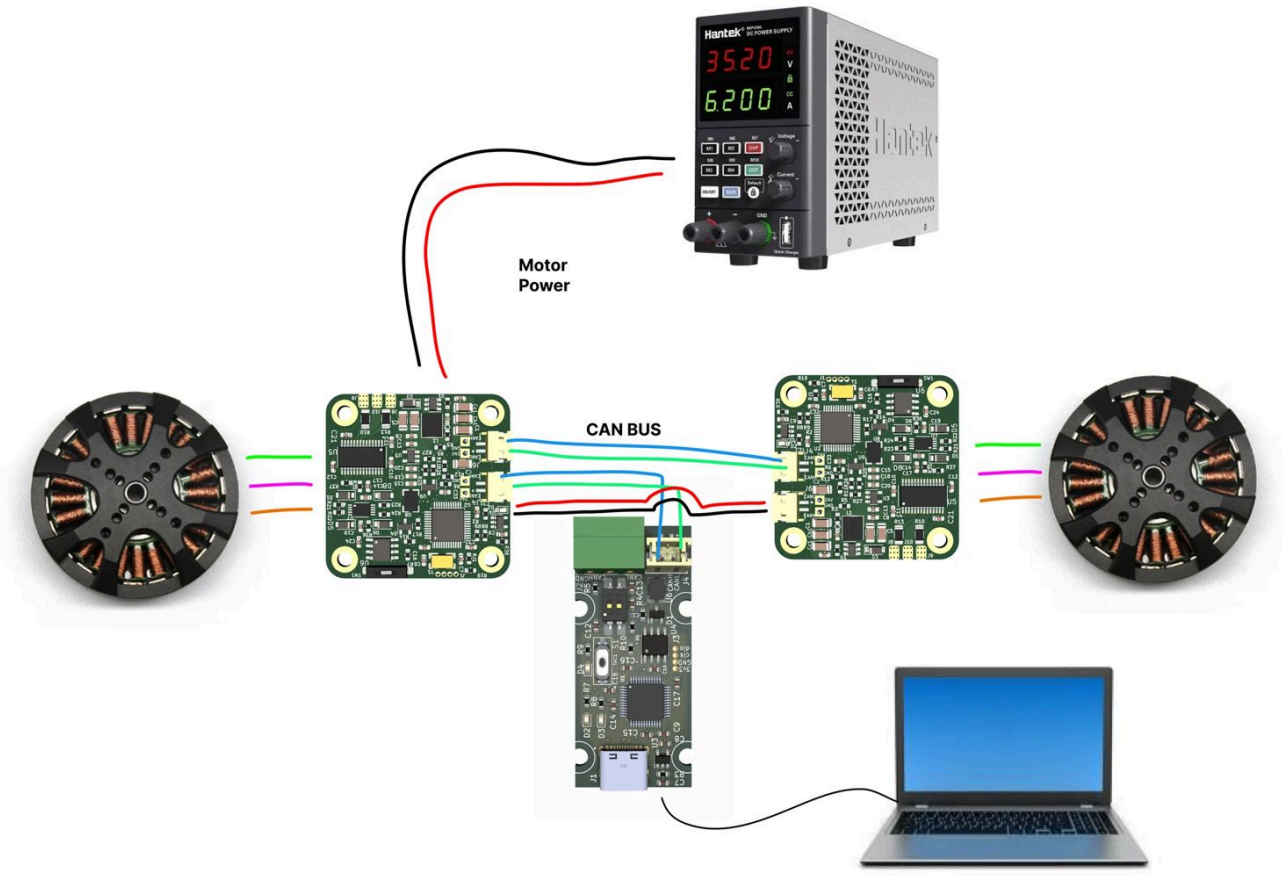
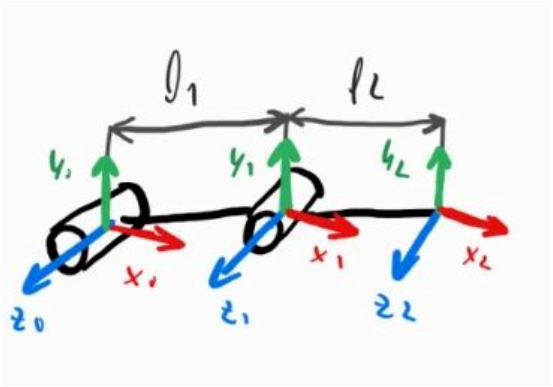


Figure 2: Wiring: the supply to the first driver, the CAN bus from the adapter through both drivers, a motor on each driver.

The setup will be the same for any kind of quadruped leg. You will need to follow the diagram above to wire everything up.

- First you need to calibrate your Spectral BLDC drivers with the motors you are using.
- After that change the CAN ids of one of the drivers to CAN 1. You can do it by using UART commands: #CANID 1 and after that #Save
- Now connect CAN adapters CAN bus to one of the drivers and then from that driver connect to the second driver. Make sure that last driver in chain has its CAN termination resistor in "ON" state
- Connect the power to both drivers. (Use daisy chain)

Leg kinematics



θ_j	d_j	a_j	α_j
q1	0	0.112	0.0°
q2	0	0.1	0.0°

Figure 3: The coordinate frames of the leg and its DH table.

First you will need to assign coordinate frames to your leg model. We already did it but if you want to learn more on how and why check this Link

Now we will need to find DH (Denavit-Hartenberg) table values. You can learn more on how and why we did it Here!

value l1 is 0.112 meters and value l2 is 0.1 meters. The frame 2 is the end / foot of our leg.

Testing / Calibrating the leg

Before running the main code lets check if the comms are working and get initial position values of our robot leg. This code will try to get data from the 2 motors of our robot leg. We are most interested in position data of those 2 motors. Position the leg like shown in this image. Run the leg_calib code and write down position values of each motor.

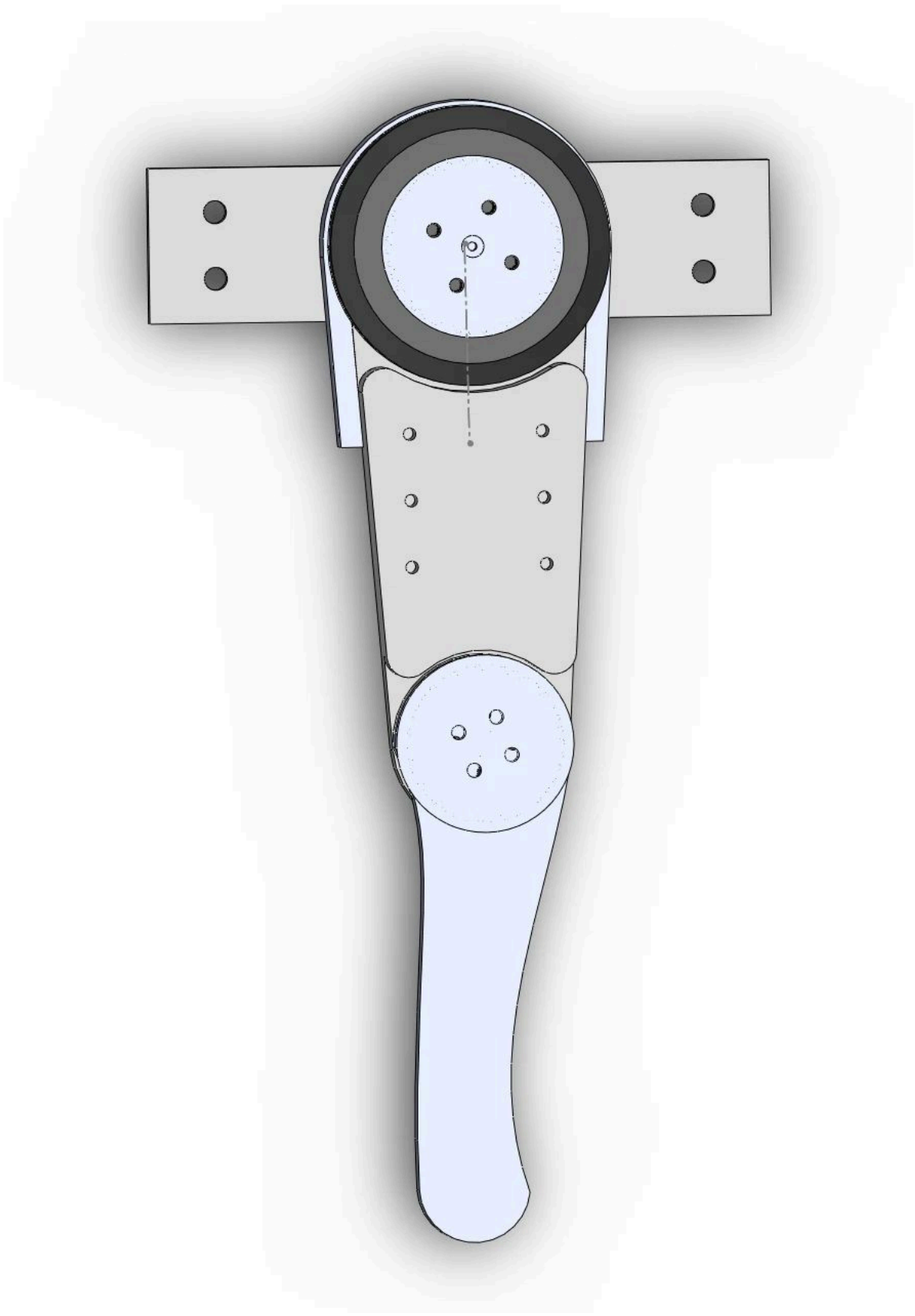


Figure 4: The terminal output of leg_calib.py with the positions of both motors.

leg_calib.py

```
import Spectral_BLDC as Spectral
import time

Communication1 = Spectral.CanCommunication(bustype='slcan', channel='COM6', bitrate=1000000)
Motor = []

Motor.append(Spectral.SpectralCAN(node_id=0, communication=Communication1))
Motor.append(Spectral.SpectralCAN(node_id=1, communication=Communication1))

timeout_setting = 0.00005

while True:

    Motor[0].Send_Respond_Encoder_data()
    Motor[1].Send_Respond_Encoder_data()

    for i in range(1, 7):  # Loop 9-1=8 to check for received data
        message, UnpackedMessageID = Communication1.receive_can_messages(timeout=timeout_setting)
        print(f"unpack {i} is: {UnpackedMessageID}")

        # Check if UnpackedMessageID is not None
        if UnpackedMessageID is not None:
            #print(Motor)
            # Update received id index; meaning that we received response from that CAN ID
            Motor[UnpackedMessageID[0]].UnpackData(message,UnpackedMessageID)
            print(f"Motor {UnpackedMessageID [0]}, speed is: {Motor[UnpackedMessageID[0]].speed},
current is {Motor[UnpackedMessageID[0]].current },pos is {Motor[UnpackedMessageID[0]].position}")
            """
            print(f"Motor {UnpackedMessageID[0]}, speed is: {Motor[UnpackedMessageID[0]].speed}")
            print(f"Error is: {Motor[UnpackedMessageID[0]].error}")
            print(f"Temperature rror is: {Motor[UnpackedMessageID[0]].temperature_error}")
            print(f"Encoder error is: {Motor[UnpackedMessageID[0]].encoder_error}")
            print(f"Vbus error is: {Motor[UnpackedMessageID[0]].vbus_error}")
            print(f"Driver error is: {Motor[UnpackedMessageID[0]].driver_error}")
            print(f"Velocity error is: {Motor[UnpackedMessageID[0]].velocity_error}")
            print(f"Current error is: {Motor[UnpackedMessageID[0]].current_error}")
            print(f"Estop error is: {Motor[UnpackedMessageID[0]].estop_error}")
            print(f"Watchdog error is: {Motor[UnpackedMessageID[0]].watchdog_error}")
            print(f"Calibrated is: {Motor[UnpackedMessageID[0]].calibrated}")
            print(f"Activated is: {Motor[UnpackedMessageID[0]].activated}")
            """

    time.sleep(0.5)
```

Follow a specific trajectory

Joint level control involves directly controlling the angles or positions of the robot's individual joints. Each joint is treated as an independent actuator, and the control system sends commands to each joint to achieve the desired angles.

For this example we will not use joint level control but a different method called Task/Cartesian Level Control. Task or cartesian level control focuses on controlling the position and orientation of the robot's end-effector in a Cartesian coordinate system (X, Y, Z coordinates and orientations). In our robot leg case we don't have Z axes (or orientation) and our end-effector is foot (end of our robot leg).

In this example we will follow a circle trajectory i X,Y plane. We defined that trajectory with our function generate_circle_coords and with parameters:

- center - Tuple representing the center coordinates (x, y) in meters
- radius - Radius of the circle in meters
- speed - Speed of the end-effector in meters per second
- time_var - Elapsed time in seconds

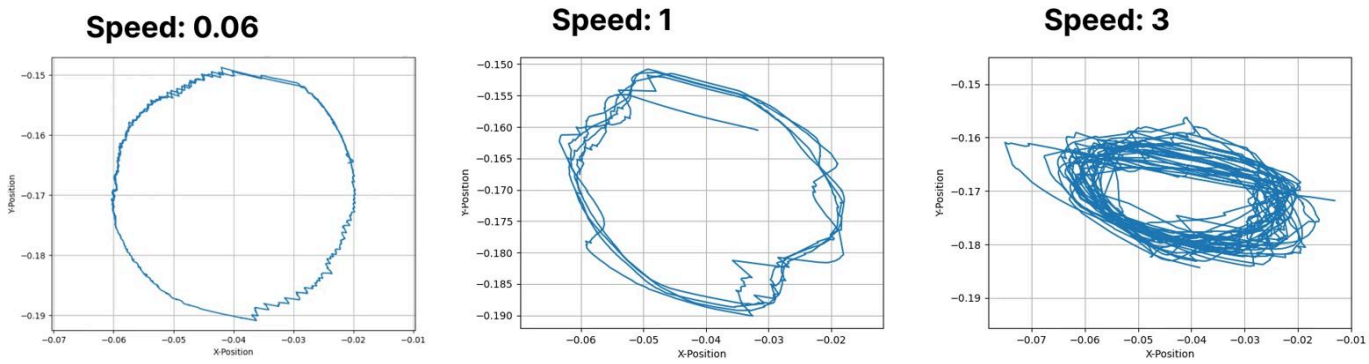


Figure 5: The circle the foot traced at speed 1 and at speed 3.

How precise you follow the trajectory depends on the speed you set. With low speeds you can track the circle perfectly. With larger speeds the system can't keep up and overshoots. This is due multiple reaseons like:

- Inertia and Momentum: At higher speeds, the inertia and momentum of the robot leg increase, making it harder to change directions quickly and accurately.
- Centrifugal and Coriolis Forces
- Trajectory Planning and Execution - at higher speeds our trajectory has less points to create a full circle. This is due a fixed rate we send data to our motors eg. every 20ms.
- Feedforward Control: Lack of proper feedforward control can lead to errors in trajectory tracking, as the controller might not anticipate the required accelerations and decelerations.

You can see that from the example with speed set to 1 and 3.

Example code

This code will make your robot leg draw the above circles. It might look complicated but it is not. Once you understand how this example works you can use it as a base for building more complicated projects.

2DOF_leg_demo.py

```
import Spectral_BLDC as Spectral
import SourceRoboticsToolbox as SourceRoboticsToolbox
import time
import numpy as np
# We are using v1.1.0
from roboticstoolbox import DHRobot, RevoluteDH, ERobot, ELink, ETS
from math import pi, sin, cos
from spatialmath import *
from oclock import Timer, loop, interactiveloop
import math
from typing import Union, Any, List, Optional, cast
INTERVAL_S = 0.02

Needed_joint_pos = np.array([14000,2430]) # These are the positions we got from calib code
Joint_reduction_ratio = [1, 0.90476190] # Reduction ratio we have on our joints

# Setup your CAN coms. Change the channel to match your CAN adapter
Communication1 = Spectral.CanCommunication(bustype='slcan', channel='COM6', bitrate=1000000)

# Define our motors
Motor: list[Union[Spectral.SpectralCAN,Spectral.SpectralCAN]] = []
Motor.append(Spectral.SpectralCAN(node_id=0, communication=Communication1))
Motor.append(Spectral.SpectralCAN(node_id=1, communication=Communication1))

# Define the joints
Joint: list[Union[SourceRoboticsToolbox.Joint,SourceRoboticsToolbox.Joint]] = []
Joint.append(SourceRoboticsToolbox.Joint(encoder_resolution = 14,
master_position=Needed_joint_pos[0], gear_ratio = Joint_reduction_ratio[0], offset = -np.pi/2,
dir = 0))
Joint.append(SourceRoboticsToolbox.Joint(encoder_resolution = 14,
master_position=Needed_joint_pos[1], gear_ratio = Joint_reduction_ratio[1], offset = 0, dir = 0))

timeout_setting = 0.001

initial = 0
initial_setup = [0,0]

testing = 5

# Initialize position values
position_values =  np.array([0.0,0.0])
Motor_values = np.array([0,0])
received_ids = [0,0]

# robot length values (metres)
l = [0.112, 0.1]

alpha_DH = [0,0]

# Create robot model using DH params
L1 = RevoluteDH(a=l[0],d = 0,alpha=alpha_DH[0])
L2 = RevoluteDH(a=l[1],d = 0,alpha=alpha_DH[1])
robot = DHRobot([L1,L2], name="Two link")

prev_pos = np.array([0,0])
speed_var = np.array([0,0])

def generate_circle_coords(center, radius, speed, time):
```

```
    """
    Generates x,y coordinates for a circle at a given time, considering constant speed.

    Args:
        center: Tuple representing the center coordinates (x, y) in meters.
        radius: Radius of the circle in meters.
        speed: Speed of the end-effector in meters per second.
        time: Elapsed time in seconds.

    Returns:
        Tuple containing the x and y coordinates in meters.
    """

    # Calculate angular displacement based on speed and time
    angular_displacement = speed * time

    # Use parametric equations for a circle to generate coordinates
    x = center[0] + radius * math.cos(angular_displacement)
    y = center[1] + radius * math.sin(angular_displacement)

    return (x, y)

def save_xy_data(filename, xy_data):
    """
    Saves a list of x,y coordinates to a text file.

    Args:
        filename (str): The name of the text file to save the data to.
        xy_data (list): A list of tuples containing x and y coordinates.
    """

    with open(filename, 'a') as file:
      for x, y in xy_data:
        file.write(f"{x},{y}\n")

# Example usage with update loop (adjust update_interval for your needs)
center = (-0.04, -0.17)
radius = 0.03
speed = 0.8
time_var = 0

# We are using oclock module to generate stable interval defined with INTERVAL_S
timer = Timer(interval=INTERVAL_S, warnings=False, precise=True)
while timer.elapsed_time < 1100000:

    t1 = time.perf_counter()
    #Motor[0].Send_Respond_Encoder_data()
    #Motor[1].Send_Respond_Encoder_data()
    Motor[0].Send_data_pack_1(Position = Needed_joint_pos[0],Speed = speed_var[0], Current = 0)
    Motor[1].Send_data_pack_1(Position = Needed_joint_pos[1],Speed = speed_var[1], Current = 0)

    # Handles data we get from the motors
    for i in range(1, 3):  # Loop 9-1=8 to check for received data
        message, UnpackedMessageID = Communication1.receive_can_messages(timeout=timeout_setting)
        #print(f"unpack{i} is: {UnpackedMessageID}")

        # Check if UnpackedMessageID is not None
        if UnpackedMessageID is not None:
```

```
            # Update received id index; meaning that we received response from that CAN ID
            received_ids[UnpackedMessageID[0]] = 1
            Motor[UnpackedMessageID[0]].UnpackData(message,UnpackedMessageID)
            #print(f"Motor {UnpackedMessageID[0]}, position is:
{Motor[UnpackedMessageID[0]].position}")
            unwrapped_position_raw =
Joint[UnpackedMessageID[0]].unwrap_position(Motor[UnpackedMessageID[0]].position)
            Motor_values[UnpackedMessageID[0]] = Motor[UnpackedMessageID[0]].position
            position_values[UnpackedMessageID[0]] =
Joint[UnpackedMessageID[0]].get_joint_position(Motor[UnpackedMessageID[0]].position)

            if initial_setup[UnpackedMessageID[0]] == 0:
                initial_setup[UnpackedMessageID[0]] = 1

Joint[UnpackedMessageID[0]].determine_sector(Motor[UnpackedMessageID[0]].position)

    # Generate desired x,y coordinates with respect to time_var
    x, y = generate_circle_coords(center, radius, speed, time_var)

    # Create a matrix with those x,y coordinates
    T2 = SE3(x, y, 0)
    # Perform inverse kinematics (get joint data from x,y data)
    q1 = robot.ik_LM(T2, q0 = [-0.8,-1],mask = [1,1,0,0,0,0])
    Needed_joint_pos[0] = Joint[0].get_encoder_position(q1[0][0])
    Needed_joint_pos[1] = Joint[1].get_encoder_position(q1[0][1])
    speed_var[0] = ((Needed_joint_pos[0] - prev_pos[0]) / INTERVAL_S)
    speed_var[1] = ((Needed_joint_pos[1] - prev_pos[1]) / INTERVAL_S)
    print(speed_var)
    prev_pos[0] = Needed_joint_pos[0]
    prev_pos[1] = Needed_joint_pos[1]
    # Process or visualize the generated coordinates (x, y)
    #print(f"Time: {time_var:.2f}s, Coordinates: ({x:.4f}, {y:.4f})")

    # Update time
    time_var += INTERVAL_S

    t2 = time.perf_counter()
    #print(f"total time is {t2-t1}")

    T = robot.fkine(position_values)
    xy = T.t
    #print(f"{xy[0]},{xy[1]}")
    xy_data = [(xy[0], xy[1])]  # Assuming xy is a single pair of coordinates
    # Save data to a txt file
    save_xy_data('my_data.txt', xy_data)
    #time.sleep(0.05)
```

Plot data

Script that will plot the data of your leg:

plot_leg_data.py

```
import matplotlib.pyplot as plt

def plot_data(filename):
  """
  Plots data from a text file in the format:
  x1, y1
  x2, y2
  ...

  Args:
      filename (str): The name of the text file containing the data.
  """

  try:
    with open(filename, 'r') as file:
      data = file.readlines()

    x_data = []
    y_data = []
    for line in data:
      # Split the line based on comma (",")
      values = line.strip().split(',')

      # Check if there are exactly two values per line
      if len(values) != 2:
        raise ValueError(f"Invalid line format in file '{filename}': {line}")

      try:
        x = float(values[0])
        y = float(values[1])
      except ValueError:
        raise ValueError(f"Invalid data type in file '{filename}': {line}")

      x_data.append(x)
      y_data.append(y)

    # Ensure equal x and y scales
    plt.axis('equal')

    # Create the plot
    plt.plot(x_data, y_data)

    # Customize the plot (optional)
    plt.xlabel('X-Position')
    plt.ylabel('Y-Position')
    plt.title('Data Plot from ' + filename)

    plt.grid(True)
    plt.show()

  except FileNotFoundError:
    print(f"Error: File '{filename}' not found.")
  except (ValueError, TypeError) as e:
    print(f"Error: {e}")

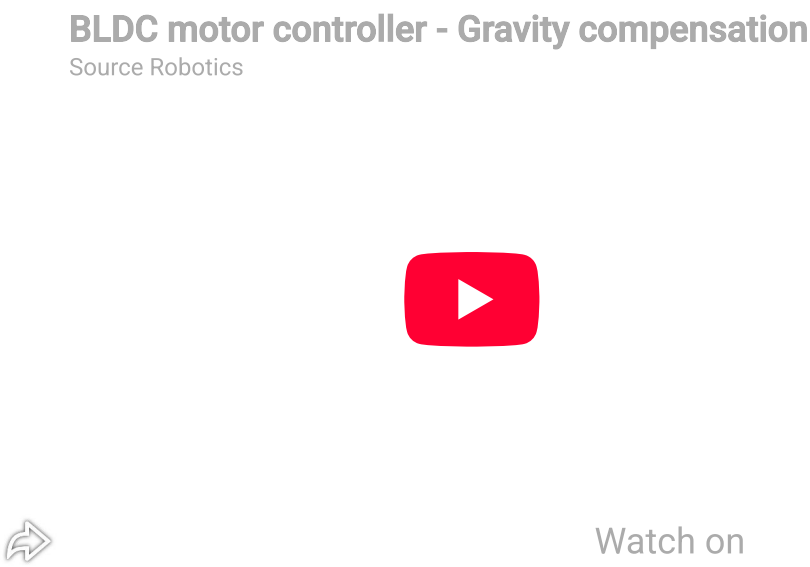
# Example usage
filename = 'C:\\Users\\xx\\Desktop\\test_code\\env\\Robot_leg\\data_2.txt'  # Replace with your
actual filename
```

```
plot_data(filename)
```

Gravity compensation

Written with the Spectral Micro

This guide was written with the Spectral Micro BLDC driver. STEPFOC uses the same CAN commands and the same Python library, so the same code runs on STEPFOC: where the guide says "Spectral Micro BLDC", read "STEPFOC".



What is Gravity Compensation?

Gravity compensation is a fundamental concept in robotic control that helps counteract the effects of gravity on a robot's joints and links. By applying the necessary motor current to balance this torque, the robotic joint can remain stationary at any position without additional external forces.

Why is it so important?

In robotics, a significant portion of motor power is consumed just fighting against gravity. Gravity compensation algorithms are standard in all industrial robots and collaborative robot arms because they provide: improved position accuracy and control, smoother motion planning, and more precise force control applications. The gravity compensation algorithm works as a feedforward component to the motor PID control loops, reducing their computational load and improving overall performance.

The Approach

In this example, we use the Robotics Toolbox for Python to model a "robotic arm" with a single revolute joint. We compute the required torque using the Recursive Newton-Euler Algorithm (RNEA) and convert this torque into a motor current/torque that the motor controller will command the motor.

The full write-up is the blog post Gravity compensation in robotics. The example code is in Gravity compensation in the Python library's examples, with its bill of materials.

Bilateral teleoperation guide

Written with the Spectral Micro

This guide was written with the Spectral Micro BLDC driver. STEPFOC uses the same CAN commands and the same Python library, so the same code runs on STEPFOC: where the guide says "Spectral Micro BLDC", read "STEPFOC".

What is bilateral teleoperation?

Bilateral teleoperation is a concept that Involves two-way communication where both the operator and the remote device send and receive feedback. The operator controls the device remotely and receives sensory feedback (such as force) from the device to adjust their actions.

The two grippers are virtually coupled to each other, allowing either to act as the master (the haptic interface) or the slave (the manipulator) in the system. We are not using a force sensor at the grippers but are relying on proprioception.

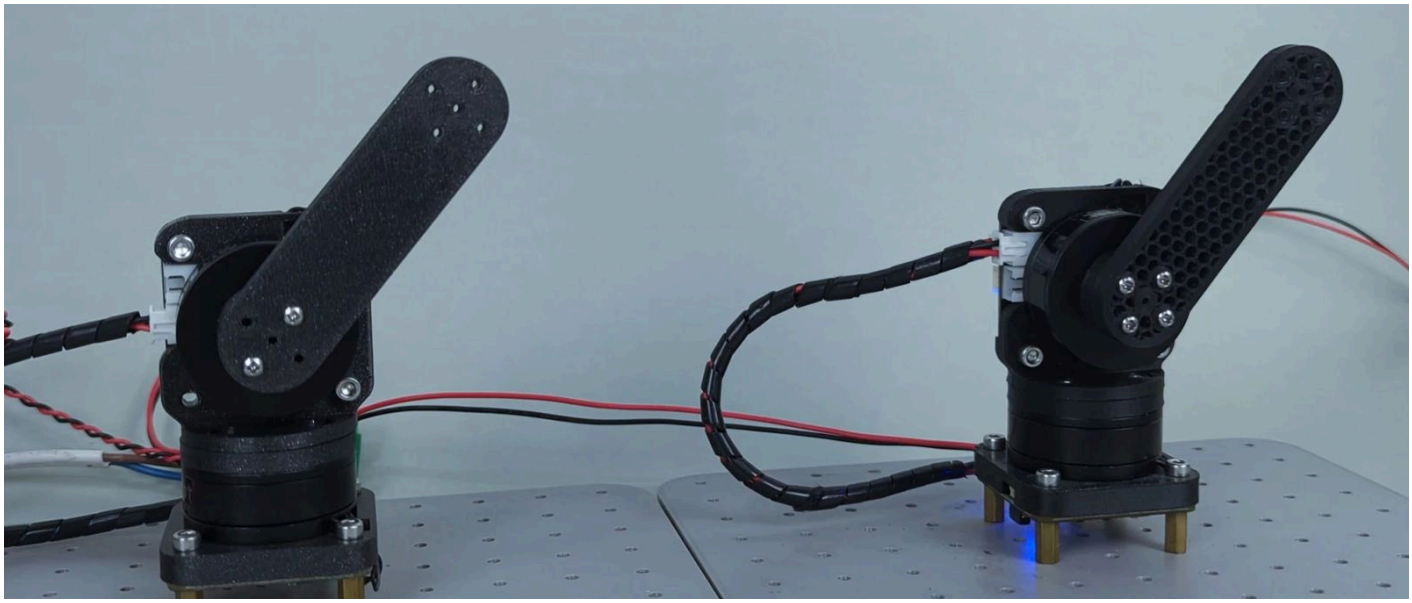


Figure 1: Bilateral teleoperation of two coupled grippers.

Watch these example videos to get a "feel" of the concept:

- Gripper bilateral
- 2DOF arm bilateral

What is this used for?

These kind of setup is perfect for: Teleoperation, Imitation learning, Virtual Environments...

The algorithm

The magic of this setup is done with these 2 simple formulas.

We got them from amazing Ben Katz paper, creator of mini cheetah quad: Link to the paper

$$\tau 1,i = Kp(\theta 2,i - \theta 1,i) + Kd(\dot{\theta} 2,i - \dot{\theta} 1,i) - K(\dot{\theta} 1,i)$$

$$\tau 2,i = Kp(\theta 1,i - \theta 2,i) + Kd(\dot{\theta} 1,i - \dot{\theta} 2,i) - K(\dot{\theta} 2,i)$$

Learn more!

You can read more on how it works in our blog post!

What you will need

We recommend these items to create a simple test jig:

- 2 x spectral micro BLDC - used for 2 wheels
- Wires to connect everything up: CAN wires, Power wires
- 2 x BLDC motors or SSG48 grippers
- 1 x CAN adapter
- 1 x 24V power supply
- A Laptop or raspberry pi
- UART adapter

Setup

Here we are showing you the setup for any 2 motors, for example we are using 2 x ssg48 grippers that are connected in exactly the same setup.

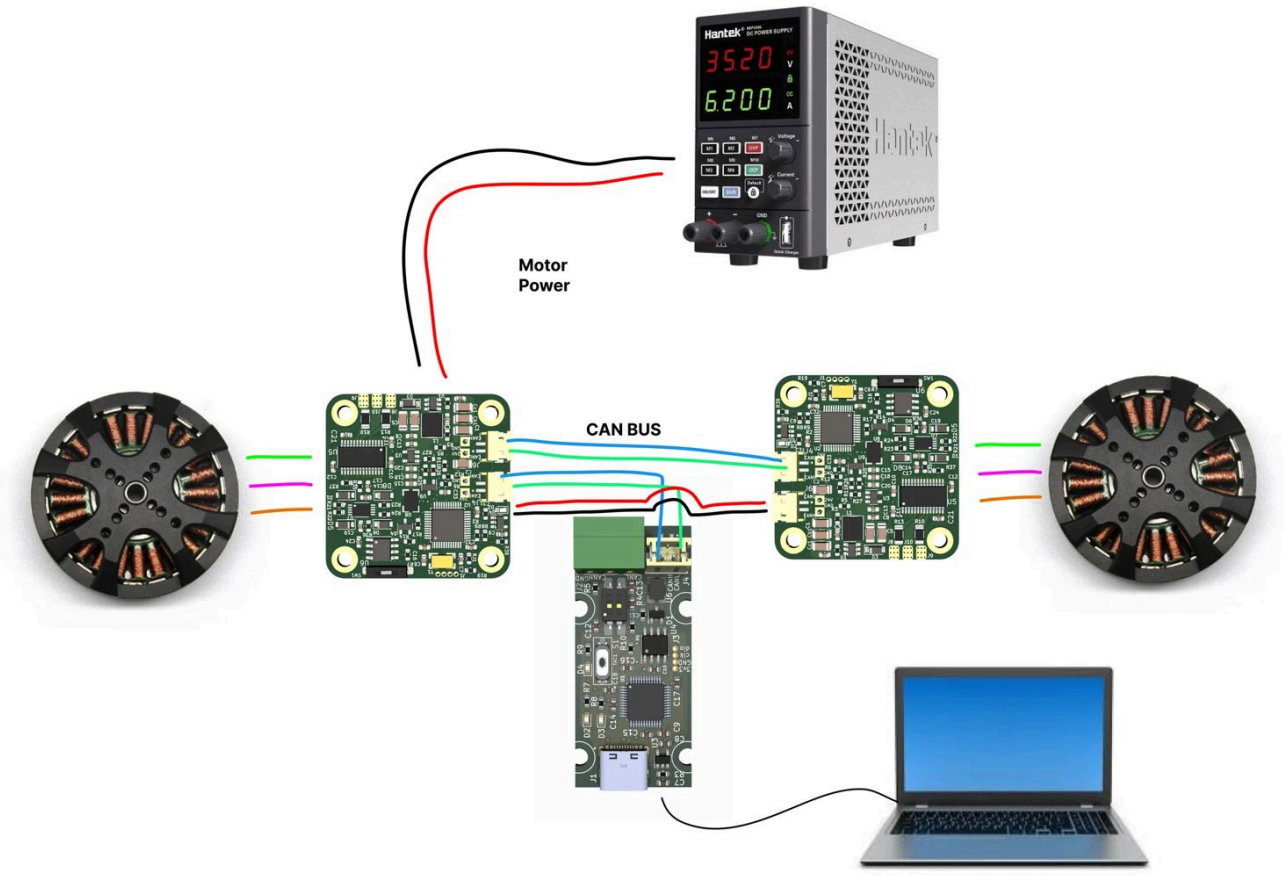


Figure 2: Wiring: the supply to the first driver, the CAN bus from the adapter through both drivers, a motor on each driver.

You will need to follow the diagram above to wire everything up.

- First you need to calibrate your Spectral BLDC drivers with the motors you are using.
- After that change the CAN ids of one of the drivers to CAN 1. You can do it by using UART commands: #CANID 1 and after that #Save
- Now connect CAN adapters CAN bus to one of the drivers and then from that driver connect to the second driver. Make sure that last driver in chain has its CAN termination resistor in "ON" state
- Connect the power to both drivers. You can daisy chain it or use 2 separate wires.

The code

This code will run on your PC and it will communicate with the drivers from the CAN adapter.

Advanced example

More advanced code that allows communication over UDP can be found here: Link

Spectral_mobile_robot_xbox.py

```
import Spectral_BLDC as Spectral
import SourceRoboticsToolbox as SourceRoboticsToolbox
import time
import numpy as np
from math import pi, sin, cos
from spatialmath import *
from typing import Union, Any, List, Optional, cast

Needed_joint_pos = np.array([100,100]) # If using gripper you will need to adjust this
Joint_reduction_ratio = [1, 1] # Reduction ratio we have on our joints

Communication1 = Spectral.CanCommunication(bustype='slcan', channel='COM123', bitrate=1000000)

Motor: list[Union[Spectral.SpectralCAN,Spectral.SpectralCAN]] = []
Motor.append(Spectral.SpectralCAN(node_id=0, communication=Communication1))
Motor.append(Spectral.SpectralCAN(node_id=1, communication=Communication1))

Joint: list[Union[SourceRoboticsToolbox.Joint,SourceRoboticsToolbox.Joint]] = []
Joint.append(SourceRoboticsToolbox.Joint(encoder_resolution = 14,
master_position=Needed_joint_pos[0], gear_ratio = Joint_reduction_ratio[0], offset = 0, dir = 0))
Joint.append(SourceRoboticsToolbox.Joint(encoder_resolution = 14,
master_position=Needed_joint_pos[1], gear_ratio = Joint_reduction_ratio[1], offset = 0, dir = 0))

timeout_setting = 0.001

initial = 0
initial_setup = [0,0]

# Initialize position values
position_values =  np.array([0.0,0.0])
Motor_values = np.array([0,0])

speed_values = np.array([0,0])

position_send = np.array([0,0])
speed_send = np.array([0,0])
T0 = 0
T1 = 0

received_ids = [0,0]
Kp = 650
Kd = 0.00550 #  0.0060
Kk = 0.0003 #0.0003

while(1):
    t1 = time.perf_counter()
    Motor[0].Send_data_pack_1(Position = None,Speed = None, Current = int(T0))
    Motor[1].Send_data_pack_1(Position = None,Speed = None, Current = int(T1))

    for i in range(1, 3):  # Loop 9-1=8 to check for received data
        message, UnpackedMessageID = Communication1.receive_can_messages(timeout=timeout_setting)
        #print(f"unpack{i} is: {UnpackedMessageID}")

        # Check if UnpackedMessageID is not None
        if UnpackedMessageID is not None:

            # Update received id index; meaning that we received response from that CAN ID
            received_ids[UnpackedMessageID[0]] = 1
```

```
            Motor[UnpackedMessageID[0]].UnpackData(message,UnpackedMessageID)
            #print(f"Motor {UnpackedMessageID[0]}, position is:
{Motor[UnpackedMessageID[0]].position}")
            unwrapped_position_raw =
Joint[UnpackedMessageID[0]].unwrap_position(Motor[UnpackedMessageID[0]].position)
            Motor_values[UnpackedMessageID[0]] = Motor[UnpackedMessageID[0]].position
            position_values[UnpackedMessageID[0]] =
Joint[UnpackedMessageID[0]].get_joint_position(Motor[UnpackedMessageID[0]].position)

            if initial_setup[UnpackedMessageID[0]] == 0:
                initial_setup[UnpackedMessageID[0]] = 1

Joint[UnpackedMessageID[0]].determine_sector(Motor[UnpackedMessageID[0]].position)

    # The magic
    T0 = Kp*( position_values[1] -  position_values[0]) + Kd*(Motor[1].speed - Motor[0].speed) -
Kk*(Motor[0].speed)
    T1 = Kp*( position_values[0] -  position_values[1]) + Kd*(Motor[0].speed - Motor[1].speed) -
Kk*(Motor[1].speed)
    # There are no delays here, we send as fast as possible!
```

Support

Getting help

- **Questions and discussion**: the Source Robotics Discord.
- **A problem with the driver or the firmware**: an issue in the firmware repository; see Report a problem for what to include.
- **A mistake on a page of this site**: every page ends with a link to edit it and one to report it; see Contributing.
- **Orders and hardware**: source-robotics.com.

Before you ask, Troubleshooting goes through the common symptoms, and `#Info` tells most of what anyone will ask you for.

Report a problem

Open an issue in the firmware repository for the driver and its firmware, or in Spectral-BLDC-Python for the Python library. Include:

1. **The output of `#Info`, `#Param` and `#Error`**, copied from the terminal. They carry the hardware and firmware version, the motor parameters, the calibration state, the gains and limits, and the errors.
2. **The motor**: type, and the `#R`, `#L`, `#PP` you entered.
3. **The supply**: voltage, and whether it has a current limit.
4. **What you did and what happened**: the commands, in order, and the driver's answers; the calibration log if it is about calibration.
5. **How it is wired**: a photo of the board on the motor and of the cables helps more than a description.

For a problem with this documentation, the *Report it* link at the end of the page opens an issue in the documentation repository with the page already named.

Contributing

This documentation lives in Source-Robotics/STEPFOC-docs. A small fix can be made from the browser: the *Edit it on GitHub* link at the end of every page opens the page's source, and GitHub turns your change into a pull request. For anything larger, open an issue first.

How the site is built

- The pages are Markdown, built with MkDocs and the Material theme; the repository's `README.md` says how to preview it locally.
- The site describes one firmware release, named in `versions.yml`. The command IDs, frame lengths, the UART command list and the defaults in the Reference are read from the firmware's source at that release's tag by `tools/sync_firmware.py`; do not edit those facts in the pages. The descriptions of the commands are in `docs/includes/can_commands.yml` and `uart_commands.yml`.
- Every push runs a strict build (a broken link fails it) and the tool tests. A push to `main` publishes the site under its firmware version with mike.

House rules

- Facts come from the firmware. When a page and the firmware disagree, the firmware is right; fix the page, or report the firmware.
- Spell commands exactly as the firmware does, even where the spelling looks wrong.
- Write for someone who has the driver in front of them and wants to do one thing: say what to do, in order, then why.
- Three kinds of boxes: a note, a notice (damage) and a danger (injury). Use them for those, not for emphasis.
- Images: under 2400 px on the long side, with a caption that says what the reader should see.

Licence

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